

CLEVELAND-ELYRIA METROPOLITAN STATISTICAL AREA COMPREHENSIVE CLIMATE ACTION PLAN

TECHNICAL APPENDIX

NOVEMBER 2025

PREPARED FOR:
Climate Pollution Reduction Grant Program
U.S. Environmental Protection Agency

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1. Appendix A - Wedge Analysis

Explanation of Tabs

- Wedge: This tab contains the wedge graph, visually depicting incremental emission reductions over the timeline analyzed.
- Table: This tab provides a structured summary of emission reduction data organized by sector, year, and implementation scenario, enabling clear comparison against the BAU scenario.
- Values: This tab exclusively houses numeric values for simplicity in presentation and ease of calculation. It forms the basis for the "Table" tab but is not a direct replication of the "Measures" tab. Notably, in cases where emission reduction potentials are set to zero, this decision reflects an intentional suppression of measures whose combined effect would otherwise exceed projected emissions for the relevant year. Measures demonstrating relatively minor reduction potentials have thus been reduced to zero, while those with significant potential have been retained to ensure total reductions do not surpass BAU scenario emissions.
- Values Reorganized: This tab presents a restructured version of the original Values tab, with emission reduction measures categorized to support the construction of the wedge diagram.
- Measures: This tab originates from the "Current Measures" sheet within the **GHG Reduction Measures spreadsheet**¹. It includes specific emission reduction measures, their associated emission categories, and anticipated GHG emission reductions for target years 2030 and 2050. Calculations to estimate emissions reductions are primarily conducted here, except where previously determined calculations from the "Calculations" tab or other referenced documentation are utilized. Detailed calculation methodologies are discussed in subsequent sections.
- 2022Inventory: This tab contains baseline data drawn directly from the **Cleveland-Elyria MSA BAU (Business-As-Usual) Scenario file**², serving as the foundational reference scenario for the analysis.

Methodological Assumptions

A key methodological assumption underlying this analysis is that reductions in GHG emissions will occur linearly across two distinct stages: the first stage from the current year (2026) to 2030, and the second stage from 2031 to 2050. Under this approach, annual emission reductions within each stage are uniformly distributed. Emission reduction calculations follow this general formula:

¹ GHG Reduction Measures, GHG Reduction Measures

² Updated Cleveland-Elyria MSA BAU Scenario (1), Updated Cleveland-Elyria MSA BAU Scenario (1).xlsx

$$\text{Annual Emission Reduction} = \text{Baseline Emission} * (\text{Progress within Stage (year)} / \text{Total Years in Stage} * \text{Reduction Percentage or Specified Numeric Target})$$

Examples

- Percentage-Based Reduction: For the measure "Community enrollment in renewable energy CCA," the projected reduction for 2030 is stated as "100% of residential electricity emissions" To compute the emission reduction for the year 2026 (the first year in a five-year stage), the calculation is as follows:

$$2775682 \text{ (2022 Residential Electricity Emissions)} * 1/5 \text{ (First year fraction)} * 100\% = 555136$$

- Numeric-Target Reduction: For the measure "BEV/FCEV adoption of light-duty vehicles," where reductions are provided as absolute numeric targets rather than percentages, the 2026 calculation is:

$$494123 \text{ (Projected Emission Reduction in 2030)} * 1/5 \text{ (First year fraction)} = 98825$$

List of Measures Using Similar Approach

The following measures utilize the same stage-based calculation methodology described above:

- 3 C1-1 Community enrollment in renewable energy CCA
- 3 C2-1 Intelligent grid management systems (R)
- 3 C2-2 Grid-scale power systems modernization (R)
- 3 C3-1 Convert lighting to energy efficient light-emitting diode (LED) light bulbs (R)
- 3 C1-3 Physical PPA (Commercial)
- 3 C2-1 Intelligent grid management systems (C)
- 3 C2-2 Grid-scale power systems modernization (C)
- 3 C3-1 Convert lighting to energy efficient light-emitting diode (LED) light bulbs (C)
- 3 C1-3 Physical PPA (Industrial)
- 5 C1-4 Energy Efficient Equipment
- 5 C1-1 Energy audits
- 3 C2-1 intelligent grid management systems (I)
- 3 C2-2 Grid-scale power systems modernization (I)
- 3 C3-1 Convert lighting to energy efficient light-emitting diode (LED) light bulbs (I)
- 5 C3-3 Electrify machine drives in synergy with grid decarbonization (Electricity)
- 5 C2-2 Use lower GWP gases for anesthetics (Electricity)
- 5 C1-2 Waste heat recovery and utilization systems (Electricity)
- 5 C1-5 Automation (Electricity)
- 5 C3-1 Electrification of industrial process heat in synergy with grid development
- 5 C3-3 Electrify machine drives in synergy with grid decarbonization (Non Electricity)
- 5 C2-2 Use lower GWP gases for anesthetics (Non Electricity)
- 5 C1-2 Waste heat recovery and utilization systems (Non Electricity)
- 5 C1-5 Automation (Non Electricity)

- 5 C3-2 Replace BF-BOF system at Cleveland Works with a green steel alternative
- 5 C4-1 Carbon capture at Cleveland Works w/ geologic sequestration
- 6 C1-8 Advance the use of sustainable aviation fuel at regional airports
- 6 C1-9 Advance the use of sustainable liquid and gaseous fuels at regional maritime ports
- 6 C1-1/5/6 Expand BEV charging and FCEV fueling infrastructure
- 6 C1-2/7 BEV adoption in government fleets
- 6 C1-3 BEV adoption of light-duty passenger vehicles by households
- Added BEV/FCEV adoption of medium and heavy-duty vehicles by fleets
- 6 C2-2 Expand networks of protected bike lanes, off-street trails, and lane conversions
- 6 C2-3 Increase density and mix of uses around transit stations and BRT stops
- 5 C3-2 Replace BF-BOF system at Cleveland Works with a green steel alternative
- 5 C4-1 Carbon capture at Cleveland Works w/ geologic sequestration
- 5 C4-2 Cement making carbon capture
- 7 C1-1 Install gas capture systems for landfill gas
- 7 C1-2 Restaurant and grocery food waste reduction/composting program
- 7 C1-3 Add compost bins to public facilities, parks, and sports stadiums to divert organic waste from landfills
- 7 C1-4 Support composting and food waste reduction with organic waste diversion from landfills
- 7 C2-1 Post incineration scrubbers installed at wastewater treatment facilities with fluidized bed incinerators
- 7 C3-1 use climate friendly refrigerants
- 7 C3-2 End of equipment life facilities, dropoff/collection programs to ensure proper containment of refrigerants
- 8 C1-2 Expand Wetland Restoration Programs
- 8 C2-1 Reforest agriculture lands no longer in use

Methodology for Addressing Redundancy

As previously demonstrated, some measures are represented by multiple entries within this analysis. This redundancy is intentional, as certain measures have cross-sectoral impacts, spanning the residential, commercial, and industrial domains. For instance, Intelligent Grid Management Systems are projected to reduce electricity-related emissions by 2% by 2030, an effect that is realized across all three sectors.

To prevent both double counting and overestimation, these measures are evaluated independently within each sector. Emissions data are further disaggregated into electricity-related and non-electricity-related categories. Accordingly, annotations are provided after each measure to denote the relevant sector(s), Residential (R), Commercial (C), and Industrial (I), as well as the distinction between Electricity and Non-Electricity emissions.

The following is a list of these cross-sectoral measures, along with their corresponding sectoral and emission-type annotations.

- 3 C2-1 Intelligent grid management systems (R)
- 3 C2-2 Grid-scale power systems modernization (R)
- 3 C3-1 Convert lighting to energy efficient light-emitting diode (LED) light bulbs (R)
- 3 C1-3 Physical PPA (C)
- 3 C2-1 Intelligent grid management systems (C)
- 3 C2-2 Grid-scale power systems modernization (C)
- 3 C3-1 Convert lighting to energy efficient light-emitting diode (LED) light bulbs (C)
- 3 C1-3 Physical PPA (I)
- 3 C2-1 Intelligent grid management systems (I)
- 3 C2-2 Grid-scale power systems modernization (I)
- 3 C3-1 Convert lighting to energy efficient light-emitting diode (LED) light bulbs (I)
- 5 C3-3 Electrify machine drives in synergy with grid decarbonization (Electricity)
- 5 C2-2 Use lower GWP gases for anesthetics (Electricity)
- 5 C1-2 Waste heat recovery and utilization systems (Electricity)
- 5 C1-5 Automation (Electricity)
- 5 C3-3 Electrify machine drives in synergy with grid decarbonization (Non Electricity)
- 5 C2-2 Use lower GWP gases for anesthetics (Non Electricity)
- 5 C1-2 Waste heat recovery and utilization systems (Non Electricity)
- 5 C1-5 Automation (Non Electricity)

Measures with Distinctive Methodologies

- 3 C4-9 District thermal energy system, 3 C4-1 Utility-scaled solar (in-region), 3 C4-9 Geothermal electricity generation, and 3 C4-10 Offshore wind: One-third of the reduction potential attributed to these measures has been allocated to the residential sector to address non-electric emissions. The remaining reduction potential is assigned to non-electric emissions in the commercial sector.
- 5 C3-2 Replace BF-BOF system at Cleveland Works with a green steel alternative & 5 C4-1 Carbon capture at Cleveland Works w/ geologic sequestration: Cleveland Cliffs operates independently from the broader industrial sector; thus, its emission reduction measures are not shared with other industrial sources. Consequently, the reductions for the remainder of the industrial sector are calculated as the difference between the overall sectoral emissions and those attributable to Cleveland Cliffs. The projection for Cleveland Cliffs is a 90% reduction in stationary combustion emissions by 2040, followed by the adoption of green steel technologies to achieve net zero. Remaining emissions, categorized as process and fugitive, are assumed to follow a similar reduction trajectory. Carmeuse Lime, another significant source of process and fugitive emissions, follows the same methodological approach, but its implementation timeline extends from 2031 to 2050, as opposed to the two distinct periods of 2026–2030 and 2031–2050.
- 7 C1-2 Restaurant and grocery food waste reduction/composting program, 7 C1-3 Add compost bins to public facilities, parks, and sports stadiums to divert organic waste from landfills, and 7 C1-4 Support composting and food waste reduction with organic waste

diversion from landfills: The projected emissions reductions from these combined waste management measures are represented by a single numerical value and are modeled using a linear assumption. As such, annual reductions form an arithmetic progression throughout the projection period.

- 7 C3-1 use climate friendly refrigerants & 7 C3-2 end of equipment life facilities, dropoff/collection programs to ensure proper containment of refrigerants: Both measures target emission reductions in the HFC sector and are highly overlapping in scope. Therefore, only the maximum reduction potential of either measure is considered in projection calculations to avoid double counting.
- 5 C4-3 Regional Direct Air Capture, 8 C1-1 Habitat Restoration, 8 C3-1 Tree carbon-capture, 8 C3-3 Expand agriculture practices, and 8 C3-5 Land bank set-asides for carbon storage: These carbon sequestration measures each have a fixed annual reduction value, which remains constant throughout the implementation stages.

Directly Sourced Data

In certain cases, the figures presented are directly sourced from existing calculations. The table below details each measure along with its corresponding source, cited after each entry.

3 C4-3	Residential rooftop solar	Calculations tab under GHG Reduction Measures ³
4 C1-1	Increasing Retrofit Envelope Efficiency	4 C1-1 Retrofit_Annualized tab under GHG Reduction Measures_Comm+Resid ⁴
4 C1-2	Building System Electrification (Deep Retrofit)	4 C1-2 Electrification Annualized tab under GHG Reduction Measures_Comm+Resid
4 C2-1	Implement the latest state adopted building standards & codes (R)	4 C2-1 Code Implementation tab under GHG Reduction Measures_Comm+Resid
4 C4-2	Grid-Coordinated Demand Response & Load Shaping (R)	4 C4-2 Active Energy Adjustment for Grid Support (Demand Response) under GHG Reduction Measures_Comm+Resid
3 C4-9	District thermal energy system	Calculations tab under GHG Reduction Measures
3 C4-4	Commercial-scale rooftop & parking lot solar	Calculations tab under GHG Reduction Measures
3 C4-1	Utility-scaled solar (in-region)	Calculations tab under GHG Reduction Measures
3 C2-3	Community-serving microgrid and minigrid systems	Calculations tab under GHG Reduction Measures

³ GHG Reduction Measures, GHG Reduction Measures

⁴ GHG Reduction Measures_Comm+Resid, GHG Reduction Measures_Comm+Resid.xlsx

3 C2-4	District or utility-scale battery storage - short duration (<4 hrs)	Calculations tab under GHG Reduction Measures
3 C4-6	District or utility-scale battery storage - Long duration (>10 hrs)	Calculations tab under GHG Reduction Measures
3 C4-9	Geothermal electricity generation	Calculations tab under GHG Reduction Measures
3 C4-10	Offshore wind	Calculations tab under GHG Reduction Measures
3 C4-8	New Nuclear at Perry	Calculations tab under GHG Reduction Measures

2. Appendix A – Clean Electricity

Residential Rooftop Solar Recommendations:

Starting with the Greenlink report from 2021, which had suggested an adoption rate of 52 kw/yr for the city of Cleveland for rooftop residential solar, and considering this resource, Standard Solar Panel Sizes And Wattages (100W-500W Dimensions), we've arrived at some estimates for rooftop solar.

If one estimates 17.25 watts per square foot, and a house with 200 sq ft of available roof space, you come up with 3.45kw installed. One would need only ~15 houses a year of rooftop solar added to meet the Greenlink ACES scenario for the City of Cleveland. (Greenlink report is specific to the City of Cleveland).

This page is also useful to come up with daily / monthly and annual calculations, How Much Power Does A 5kW Solar System Produce Per Day, Month, Year? In addition to PVWatts site.

The 52kw number is puzzling - unless for a low adoption scenario. In reading further in the Greenlink report, in the MCE (most cost effective) scenario (page 37) 65% of residential solar potential is met - that seems higher than 52kw/yr.

An important challenge with the scenarios in the Greenlink report is that they did not **have** to reach net zero by 2050.

Therefore 2 scenarios are proposed, given different community typologies:

- 50kw installed / per year / per 1000 stand-alone houses (or 14 houses per 1000 per year). That implies that after 25 years, ~350 homes have installed solar, covering ~1/3 of their annual electricity needs (more with a battery and a home energy management system), out of each 1000 stand-alone homes. (Established cities, legacy cities, 1st ring suburbs)
- 100kw installed / per year / per 1000 stand-alone houses (or 28 houses per 1000). That implies that after 25 years, ~700 homes have installed solar out of each 1000 stand-alone homes. (outer ring suburban/ rural).

With single-family residence counts as follows:

- Cuyahoga County: 414,806
- Geauga County 43,444
- Lake County 77,532
- Lorain County 114,052
- Medina County 72,227
- Non-Cuyahoga County total: 307,255 - **using this as a proxy** for outer ring suburban and rural

- MSA total: 722,061

Please see the calculations sheet on the GHG Reduction Measures table.

Based on this approach, 14,392 houses per year would add a simple rooftop solar array, or nearly 58 houses a day per workday for the year! Nearly 50 MW (49.6) of generation would be installed each year.

For a point of comparison, California lists 1,561,807 residential solar projects⁵. With nearly all of those built in 2008 and later, the average of over 86,767 residences adding solar a year speaks to the size of the industry. Of course, capacity to install solar power has grown and scaled; California was already adding over 50MW of installed residential capacity per year in 2009 but added 1.9 GW of rooftop solar in 2023.

Commercial Rooftop / Parking Solar Recommendations:

If one continues to use 17.25 watts per square foot of solar panel, and a building with 1000 sq ft of available roof space, you come up with 17.25kw installed. So, it would only take ~8 buildings/schools a year of rooftop solar added to meet 150kw of solar installed, as estimated by Greenlink. This page is also useful to come up with daily / monthly and annual calculations.

A proposed scenario of: 150kw installed / per year / per 300 stand-alone commercial / businesses/ schools / mercantile establishments. That implies that after 25 years, ~200 out of the 300 buildings have installed solar.

Using the “Commercial + Education” Building Occupancy classification, we have counts as follows:

- Cuyahoga County: 17,053
- Geauga County 2,138
- Lake County 4,536
- Lorain County 8,470
- Medina County 4,216
- MSA total: 36,413

Based on the counts above, and assuming that commercial properties are more alike from one community to the next than residential units, 8 buildings adding solar per year per 300 buildings translates to 970 buildings per year, with approximately 16.7 MW of solar added each year.

A key challenge facing the energy sector is **how to deal with peak loads**. Per the NERC 2024 Long-Term Reliability Assessment, peak summer periods generally only last for a few hours; however, winter peak loads can persist for 48 hours or longer. The extended duration of winter

⁵ <https://www.californiadgstats.ca.gov/charts/>

peak events “has significant implications for the reliability contribution of energy-limited and non-dispatchable resources.” (NERC, 2024, P 17)

Additionally, NERC notes that for the PJM area, “on-peak reserve margins fall below the Reference Margin Levels (RML) (the levels required by jurisdictional resource adequacy requirements) beginning in 2034. (NERC 2024, P 8)

Long Duration Energy Storage Systems:

With few long-duration energy storage systems (over 10 hours storage) in place, there is a dearth of information as to the emissions reduction potential of such systems. The following 4 articles suggest a framework within which we might estimate such reductions. Collectively, they note that emissions reductions are greatest when paired with abundant renewable energy, when charged and discharged through optimized control management systems by a district or utility-scale operator, and at peak demand when replacing electricity that would otherwise come from the most polluting generation sources.

1. [Benchmarking and contribution analysis of carbon emission reduction for renewable power systems considering multi-factor coupling - ScienceDirect](#)
2. [Quantifying the carbon footprint of energy storage applications with an energy system simulation framework — Energy System Network - ScienceDirect](#)
3. [The carbon footprint of island grids with lithium-ion battery systems: An analysis based on levelized emissions of energy supply - ScienceDirect](#) - this one is imperfect for our MSA but might be useful as we consider isolation of different factors.
4. [A Quantitative Method of Carbon Emission Reduction for Electrochemical Energy Storage Based on the Clean Development Mechanism](#)

If a utility within the MSA built a 200MW / 2000MWh (10 hour) system by 2045, and if our range of emissions reductions ranged from 17% to 37% (using the 17-37% emissions reduction range from article 2), with an average of 27% - which I interpret to mean that the MWh are replacing GHG emitted electrons, and that the % would be of the MWh, then we could calculate the reduction. In the absence of other information, using 27% as the equivalent of a capacity factor for such technology allows an estimate of kwh discharged, and therefore of emissions reduced. 2045 is selected as a time when sufficient offshore wind would be available to support the charging of a long-duration battery during periods when excess electricity is generated.

The 27% is also used as the capacity factor for 4 hour energy storage systems under grid modernization.

3. Appendix A – Calculation Methods for Commercial and Residential Buildings

C1-1 Energy efficiency Retrofit: Envelope Efficiency

Assumptions:

Commercial buildings assumptions

1. Total commercial floor area by 2050: 70 million ft² (median estimate)
2. By 2030, the floor area to be retrofitted is 30% (21 million ft²).
3. Energy efficiency upgrade cost: \$13.50 per ft² (adjusted from national \$15/ft² using ~90% regional cost factor)

4. Annual energy savings:

Scenario	Energy Savings (\$/ft ² /year)	GHG Reduction (kgCO ₂ e/ft ² /year)
Full (Deep retrofit)	\$1.50	10
No HVAC/Lighting	\$0.75	5
Envelope-only	\$0.60	4

5. The Cost of Retrofit Scenarios:

Scenario	Cost of Retrofit
Full retrofit:	\$55/ft ²
No HVAC/Lighting:	\$30/ft ²
Envelope-only:	\$17.50/ft ²

6. Annual CO₂e emissions reductions per ft²: 6 kg CO₂e/ft² (national average energy savings emissions factor for mixed electricity/fossil energy end uses)

Residential buildings assumptions

1. Number of homes renovated by 2050: 150,000 (based on age groups provided)
 1. 100,000 homes that are 50 years or older.
 2. 30,000 homes that are 40-50 years old.
 3. 20,000 homes that are 30-40 years old.
2. Energy efficiency upgrade cost per home: \$9,000 (adjusted from national \$10,000/home using ~90% regional cost factor)
3. Annual energy savings (based on typical 20-30% savings from average residential energy bills in Climate Zone 5A):

Scenario	Energy Savings (\$unit/year)	GHG Reduction (kgCO ₂ e/ft ² /year)
Full (Deep retrofit)	\$1,200	10
No HVAC/Lighting	\$600	5
Envelope-only	\$550	4

4. The Cost of Retrofit Scenarios:

Scenario	Cost of Retrofit
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Full retrofit:	\$55/ft ²
No HVAC/Lighting:	\$30/ft ²
Envelope-only:	\$17.50/ft ²

5. Annual CO₂e emissions reductions per home: 2.5 MMTCO₂e/home (midpoint estimate based on US DOE residential retrofit studies)

Calculation assumptions

- Simple payback period: Total cost ÷ annual savings (no discount)
- Emissions reduction calculations:
 - Commercial: 70 million ft² x 6 kg CO₂e/ft² = 420,000 MTCO₂e reduced per year
 - Residential: 150,000 homes x 2.5 MTCO₂e = 375,000 MTCO₂e reduced per year
- No utility incentive reductions applied in base calculations (would lower net costs and payback if included).
- No operational maintenance savings or rebound effects were included.
-

Narrative

The cost-benefit analysis and payback period (PBP) were calculated by first estimating the total investment cost, determined by multiplying the total building area or number of units by the cost per square foot or per unit for energy efficiency upgrades. For commercial buildings, this equates to 70 million square feet multiplied by \$13.50 per square foot, resulting in a total cost of \$945 million. Annual energy savings were calculated by multiplying the same total area by the annual savings per square foot (\$1.35), giving \$94.5 million in annual savings. For residential buildings, the calculation used 150,000 homes, each with a cost of \$9,000, resulting in a total cost of \$1.35 billion. Additionally, 150,000 homes, each with a cost of \$600, resulted in \$90 million in annual savings.

The payback period (PBP) was determined by dividing the total investment cost by the annual savings, indicating the number of years it would take for the savings to recover the initial investment. For commercial buildings, this results in a 10-year payback, and for residential buildings, a 15-year payback. In terms of CO₂e emissions reductions, assuming average commercial building emissions reductions of 6 kg CO₂e per ft² annually, total commercial savings would reach approximately 420,000 MTCO₂e reduced each year. For residential buildings, with typical savings of 2-3 MTCO₂e per home annually, total reductions would be approximately 375,000-450,000 MTCO₂e per year, contributing significantly to regional decarbonization targets alongside financial benefits.

Resources

1. Sources for commercial building assumptions
 - Cost of commercial energy efficiency upgrades (\$15/ft² national average):
 - U.S. Department of Energy (DOE). "Commercial Building Energy Efficiency Retrofit Analysis."
 - ACEEE (American Council for an Energy-Efficient Economy). "Guide to Energy Efficiency Upgrades for Commercial Buildings."
 - Regional cost adjustment (~90% of national average):
 - RSMeans Construction Cost Index (Cleveland regional adjustment factors).

- Turner Construction Cost Index – Cleveland market reports.
 - Annual energy savings (\$1.5/ft² national average):
 - DOE Building Energy Data Book.
 - ASHRAE Advanced Energy Design Guides for Office and Retail Buildings.
 - Commercial CO₂e emissions reduction factor (6 kg CO₂e/ft²):
 - U.S. EPA ENERGY STAR Portfolio Manager Technical Reference.
 - DOE eGRID emissions factors (2023).
2. Sources for residential building assumptions
- Cost of residential whole-home energy efficiency upgrades (\$10,000/home national average):
 - DOE Weatherization Assistance Program Technical Briefs.
 - ACEEE “Residential Retrofit Programs: Best Practices.”
 - Regional cost adjustment (~90% of national average):
 - RSMeans Residential Cost Data for Midwest/Ohio regions.
 - Annual residential energy savings (\$500–700/home):
 - EIA Residential Energy Consumption Survey (RECS).
 - DOE Home Energy Saver Pro Tool and national retrofit studies.
 - Residential CO₂e emissions reduction (2-3 MTCO₂e/home):
 - DOE Better Buildings Residential Network.
 - U.S. EPA Carbon Footprint Calculator and regional emissions factors.
3. General references
- Climate zone and heating-cooling balance data:
 - ASHRAE Climate Zone Maps (Cleveland is Zone 5A).
 - NOAA Heating Degree Day and Cooling Degree Day data for Cleveland-Elyria.
 - Electricity and natural gas prices (Ohio averages):
 - U.S. Energy Information Administration (EIA), Electricity Data Browser and Natural Gas Annual.

C1-2 Energy Efficiency Retrofit: Electrifying Building Systems

Assumptions

1. General Assumptions

Category	Assumption	Notes
Measurement Scope	Electrification + energy efficiency + solar PV for 130,000 homes (100,000 pre-1975 + 30,000 from 1975–1985)	Full retrofits including HVAC, appliances, lighting, and electrical upgrades
	Retrofit period: 2026–2050	Linear distribution
	Commercial buildings retrofitted: 800,000 ft ² by 2050	Linear annual retrofits

2. Cost Assumptions

Category	Assumption	Notes
Home retrofit cost	\$40,000–\$50,000 per home	Includes air-to-air or ground-coupled heat pumps, electrical upgrades, lighting, appliances, roof-mounted solar PV

Commercial retrofit cost	\$80–\$150 per ft ²	HVAC upgrades, electrification, lighting, PV integration
Solar PV installation cost	~\$2,500 per kW	Assumed for residential rooftop PV
Average PV system size (residential)	5–8 kW	Based on typical roof area and household electricity demand

3. Savings Assumptions

Category	Assumption	Notes
Annual savings per home	\$1,500–\$2,000	Reduced heating/cooling energy from heat pumps + PV offset + efficient appliances and lighting
Annual savings per ft ² commercial	\$2–\$3 per ft ²	Reduced heating/cooling + lighting energy + PV generation benefits
PV generation benefit (residential)	~1,000 USD per year	From 6,000–8,000 kWh generation x \$0.14/kWh

4. Financial Assumptions

Category	Assumption	Notes
Discount rate	3–5%	For NPV evaluation in full cost-benefit analysis
Electricity cost inflation rate	~2% per annum	Escalation factor for long-term savings evaluation
Tax credits / subsidies	Not included in base simple payback	Inclusion would reduce payback period

5. Operational Assumptions

Category	Assumption	Notes
Retrofit completion target	100% of retrofitted homes electrified by 2050	Linear ramp-up from 20% by 2030
Technology performance	High-efficiency electric appliances and heat pumps with typical seasonal COP of ~3–4	Based on current heat pump performance data for Cleveland climate zone
Maintenance savings or costs	Not included in simple payback	To be included in full lifecycle CBA

6. Payback Period Specific Assumptions

Category	Assumption	Notes
Calculation approach	Simple payback period: Initial Investment / Annual Savings	Does not consider discounting future cash flows in simple model
Time horizon	Payback computed for full recovery of upfront cost by annual utility bill savings.	For CBA, NPV over 25–30 years is recommended.

7. Exclusions

- Health co-benefits of electrification (indoor air quality improvement)
- Grid decarbonization benefits or avoided gas infrastructure costs.
- Financing structure (e.g., PACE loans, green bonds)

Narrative

The cost-benefit analysis of electrifying homes and commercial buildings in the Cleveland-Elyria MSA from 2026 to 2050 demonstrates significant long-term societal and economic benefits. The retrofit plan targets 130,000 homes and 800,000 square feet of commercial space, replacing inefficient HVAC systems, gas furnaces, boilers, appliances, and lighting with high-efficiency electric systems and heat pumps, along with the installation of roof-mounted solar panels. The estimated annual reduction is approximately 19,280 MTCO₂e (18,960 from residential retrofits and 320 from commercial retrofits). Using the EPA's 2023 Social Cost of Carbon estimate of \$190 per ton, this translates to an annual societal benefit of over \$3.66 million, accumulating to more than \$91 million by 2050 (undiscounted). These benefits include avoided climate damage, improved public health due to reduced emissions from combustion, and enhanced regional energy security.

The payback period analysis indicates that the simple payback for residential retrofits is approximately 20–23 years, considering an average upfront investment of \$45,000 per home and annual utility bill savings of around \$2,000 from heat pump efficiency, electrification, and solar PV offsets. For commercial buildings, the simple payback period is longer, ranging from 40 to 50 years, driven by higher per-square-foot retrofit costs relative to direct utility savings. However, when incorporating the monetized CO₂e reduction benefits, along with potential utility incentives, tax credits, maintenance savings, and health co-benefits, the overall societal payback period is substantially shortened. This integrated analysis supports the case for aggressive electrification policies, demonstrating that although upfront investments are substantial, long-term environmental, social, and economic benefits outweigh the costs, advancing decarbonization goals while reducing regional climate vulnerability.

Resources

1. U.S. Environmental Protection Agency (EPA).
“Technical Support Document: Social Cost of Carbon, Methane, and Nitrous Oxide – Interim Estimates under Executive Order 13990.”
December 2023.
[EPA Social Cost of Greenhouse Gases](#)
2. U.S. Department of Energy (DOE).
“Residential Energy Consumption Survey (RECS) 2020.”
For typical home energy use, retrofit savings potential, and HVAC system performance data.
[DOE RECS 2020](#)
3. National Renewable Energy Laboratory (NREL).
“Cost and Performance Data for Residential Buildings: Building America Research Benchmark.”
For retrofit and PV installation cost assumptions.
[NREL Cost Data](#)
4. Interagency Working Group on Social Cost of Greenhouse Gases (IWG).
“Technical Update of the Social Cost of Carbon for Regulatory Impact Analysis under Executive Order 12866.”
February 2021.
[IWG SCC Estimates](#)
5. U.S. Department of Energy (DOE) Solar Energy Technologies Office.
“Residential Solar PV Cost Benchmark: Q1 2023.”

For rooftop PV installation cost per kW.

DOE PV Benchmark

6. ASHRAE Standard 90.1 and Building Decarbonization Coalition reports.

For HVAC electrification savings ranges in Midwestern climates.

7. California Public Utilities Commission (CPUC).

“Heat Pump Market Transformation Plan.”

For assumptions on heat pump performance, costs, and utility bill savings.

C2-1 High-performance new construction: Building Code Adoption

Assumptions

1. Residential Sector Assumptions

Parameter	Value	Source / Notes
Total new homes (2026–2050)	100,000 units	Scenario input
Annual new homes built	~4,000/year	Even distribution over 25 years
Base annual energy use/home	12,000 kWh	Regional average home electricity use
Energy cost per kWh	\$0.13	Northeast Ohio residential average
High-performance energy savings	30%	Target improvement over the code
Inspection cost/home	\$900	DOE & ICC estimates
Admin/permit cost/home	\$600	Local and national blended average
Total code enforcement cost/home	\$1,500	Inspection + admin

2. Commercial Sector Assumptions

Parameter	Value	Source / Notes
Total new commercial floor area (2026–2050)	70.6 million ft ²	Scenario input
Annual new commercial area	~2.8 million ft ² /year	Even distribution over 25 years
Average building size	25,000 ft ²	Based on CBECS, LoopNet, and regional estimates
Base annual energy use	3.0 kWh/ft ²	Your input for the commercial baseline
Energy cost per kWh	\$0.13	Regional average commercial rate
High-performance energy savings	30% reduction	Policy target
Resulting energy use	2.1 kWh/ft ² /year	$3.0 \times (1 - 0.30)$
Inspection cost/ft ²	\$1.00	DOE, ICC, Urban Green Council range
Admin/permit cost/ft ²	\$0.75	DOE & ICC estimates blended
Total code enforcement cost/ft ²	\$1.75	Inspection + admin

3. Carbon Emissions Assumptions

Parameter	Value	Source / Notes
Emission factor	0.92 kg CO ₂ e/kWh	EPA eGRID average for Ohio
Conversion to tons	Divide by 1000	kg to metric tons

4. Payback Calculation Assumptions

Parameter	Value	Notes
Annual energy cost savings/ft ² (commercial)	\$0.117	$(3 - 2.1) \times \$0.13$

Upfront implementation cost/ft ²	\$1.75	Enforcement + permitting
Simple payback period	~15 years	$\$1.75 \div \0.117

5. General Assumptions

- Linear adoption ramp from **30% (2030) to 100% (2050)**.
- No discount rate or inflation adjustment (simple payback only).
- Excludes productivity, health, resilience, or tax incentives.
- No assumed changes in grid emissions factor by 2050.

Narrative

The cost-benefit analysis for implementing high-performance building codes in the Cleveland–Elyria MSA reveals substantial long-term environmental and economic gains. For residential buildings, assuming 100,000 new homes by 2050 with each achieving a 30% reduction in energy use over the baseline of 12,000 kWh/year, the annual savings per home reach 3,600 kWh. With an electricity cost of \$0.13/kWh, this equates to \$468 in annual energy cost savings per home. Commercial buildings, modeled with a baseline energy use of 3.0 kWh/ft² and a 30% reduction to 2.1 kWh/ft², yield annual savings of 0.9 kWh/ft². Across an estimated 70.6 million ft² of new commercial space, this results in substantial energy cost reductions. Importantly, the total carbon emissions reduction is significant: using an emission factor of 0.92 kg CO₂e/kWh, the residential sector alone avoids over 331,200 MTCO₂e annually (calculated as 100,000 homes × 3,600 kWh/home × 0.92 kg CO₂e/kWh ÷ 1000). Similar scaled reductions in the commercial sector further amplify the decarbonization impact for the region.

The simple payback period analysis demonstrates the economic feasibility of these code upgrades. For commercial buildings, the upfront implementation and enforcement cost is estimated at \$1.75/ft², with annual energy cost savings calculated at approximately \$0.117/ft². This results in a simple payback period of around 15 years ($1.75 \div 0.117$). For residential buildings, with an enforcement cost of \$1,500 per home and annual savings of \$468, the payback period is just over 3 years. These results underline that, despite the moderate initial costs for code implementation and enforcement, the long-term operational savings and significant emissions reductions position high-performance building standards as a financially and environmentally responsible strategy for advancing the Cleveland–Elyria MSA's decarbonization and climate goals by 2050.

Resources

1. Energy Use and Building Data

- Residential baseline energy use: 12,000 kWh/home/year
 - Source: U.S. Energy Information Administration (EIA) – Residential Energy Consumption Survey (RECS) for Midwest regions.
- Commercial baseline energy use: 3.0 kWh/ft²/year
 - Source: Your provided input; aligns with regional averages in energy benchmarking studies (EPA ENERGY STAR Portfolio Manager Data Trends).

2. Energy Cost

- Electricity cost (residential and commercial): \$0.13/kWh
 - Source: U.S. Energy Information Administration (EIA), Ohio Electricity Profile (average between residential and small commercial rates).

3. Building Construction and Floor Area Estimates

- Total new residential units (2026–2050): 100,000 units
- Total new commercial floor area (2026–2050): 70.6 million ft²

- Source: Scenario assumptions based on your decarbonization planning inputs and regional development forecasts.
- 4. Carbon Emissions Factor
 - Emission factor: 0.92 kg CO₂e/kWh
 - Source: EPA eGRID regional emission factors for Ohio (reflecting a relatively carbon-intensive grid mix).
- 5. Code Implementation & Enforcement Costs
 - Residential code enforcement cost: \$1,500 per home (\$900 inspection + \$600 admin/permit)
 - Source: DOE Building Energy Codes Program, ICC cost studies, and regional averages.
 - Commercial code enforcement cost: \$1.75/ft² (\$1.00 inspection + \$0.75 admin/permit)
 - Source: DOE Building Energy Codes Program, International Code Council (ICC) reports, Urban Green Council stretch code implementation reports.
- 6. Payback Calculation Methodology
 - Simple Payback Period formula:
$$\text{Payback Period} = \frac{\text{Upfront Cost}}{\text{Annual energy Cost Savings}}$$
 - Source: Standard financial analysis methodology in building energy economics and policy assessments (ASHRAE Fundamentals; DOE Energy Efficiency Financial Analysis Guidelines).

C2-2 High-performance new construction: Smart Energy Management Systems (SEMS)

Assumptions

1. Building Stock Assumptions
 - Total commercial building area (existing): 100 million ft²
 - Percent renovated by 2050: 85% → 85 million ft² renovated.
 - New commercial building area by 2050: Median used: 70 million ft²
 - No residential buildings are included in the calculations.
2. Implementation Schedule
 - New buildings with SEMS:
 - 30% (21 million ft²) by 2030
 - 100% (70 million ft²) by 2050
 - Renovated buildings with SEMS:
 - 30% (25.5 million ft²) by 2030
 - 85% (72.25 million ft²) by 2050
 - Linear adoption rate within each policy phase.
3. Cost Assumptions
 - New construction SEMS cost: \$2.50/ft²
 - Renovation SEMS cost: \$3.00/ft²
 - Source:
 - US DOE Better Buildings Alliance
 - Lawrence Berkeley National Laboratory (LBNL)
 - ACEEE Commercial Sector Technical Briefs
 - ASHRAE standards

4. Savings Assumptions

- Annual dollar savings: \$1.25/ft²/year
 - Based on average EMS energy savings and operational efficiency improvements.
- Electricity price for conversion to kWh: \$0.12/kWh (EIA regional average)
- Calculated energy savings: $\frac{1.25}{0.12} = 10.42 \text{ kWh/ft}^2 \cdot \text{yr}$

5. CO₂e Savings Assumptions

- Direct CO₂e savings per ft² (efficiency gains): 0.005 metric tons/ft²/year
- Electricity grid emissions factor: 0.45 kg CO₂e/kWh (EPA eGRID PJM regional average)
- CO₂e conversion: $\text{kgCO}_{2e} = \text{kWh saved} \times 0.45$

6. Payback Calculation Assumptions

- Simple payback formula: Cost / Annual savings
- No discounting or inflation (simple payback only)
- No incentives or rebates included (conservative estimate)
- Immediate full upfront cost in the year of installation
- Annual savings remain constant over time.

Narrative

A comprehensive cost-benefit analysis was conducted to evaluate the implementation of Smart Energy Management Systems (SEMS) in all new and renovated commercial buildings across the Cleveland-Elyria MSA region between 2025 and 2050. The analysis assumed a total existing commercial area of 100 million ft² with 85% undergoing renovations by 2050, alongside 70 million ft² of new construction. SEMS installation costs were estimated at \$2.50/ft² for new buildings and \$3.00/ft² for renovated buildings, based on industry benchmarks from the US DOE Better Buildings Alliance, LBNL, and ASHRAE. Annual operational savings were assumed to be \$1.25/ft²/year, translating to energy savings of approximately 10.42 kWh/ft²/year given an average regional electricity price of \$0.12/kWh. The adoption schedule targeted 30% of new buildings and renovated areas by 2030, increasing to 100% for new and 85% for renovated areas by 2050.

The payback period analysis demonstrated strong economic viability for SEMS investments in the region. For new commercial buildings, the simple payback period was calculated to be 2.0 years. In contrast, for renovated buildings, it was 2.4 years, reflecting the rapid recoupment of installation costs through reduced energy consumption and operational efficiencies. Additionally, the use of SEMS was estimated to directly reduce carbon emissions by 0.005 MTCO₂e per ft² annually, complemented by avoided emissions from energy savings, calculated using a PJM regional grid emissions factor⁶ of 0.45 kg CO₂e/kWh. This combined effect yields significant decarbonization benefits, supporting Cleveland-Elyria's regional climate goals while enhancing the financial sustainability of commercial buildings.

Resources

1. Building Stock and Market Data

⁶ PJM stands for Pennsylvania-New Jersey–Maryland Interconnection, which is the **regional transmission organization** (RTO) that coordinates the movement of wholesale electricity in all or parts of 13 states and Washington, D.C., including Ohio (where the Cleveland-Elyria MSA is located).

- US Energy Information Administration (EIA):
Commercial Buildings Energy Consumption Survey (CBECS) – regional commercial floor area growth estimates and electricity prices.
2. Cost Estimates
- US DOE Better Buildings Alliance (2018–2021):
Reported EMS/SEMS installation costs in new construction (\$1.50–\$3.00/ft²).
 - Lawrence Berkeley National Laboratory (LBNL):
Technical briefs and case studies on retrofit EMS costs (\$2.50–\$4.00/ft²) with advanced controls integration.
 - American Council for an Energy-Efficient Economy (ACEEE):
Commercial Sector Technical Briefs (2019) reporting retrofit smart controls costs between \$3.00–\$4.50/ft².
 - ASHRAE (American Society of Heating, Refrigerating and Air-Conditioning Engineers):
Guidelines for EMS/BMS cost ranges in commercial projects (\$1.50–\$3.50/ft²).
3. Savings and Performance
- US DOE Better Buildings Initiative:
Average annual energy savings for EMS/SEMS retrofits (~10–20% of energy use), translated here to \$1.25/ft²/year for conservative modeling.
4. Energy Price Assumptions
- US EIA (2023):
Average commercial electricity price for Ohio and PJM region used as \$0.12/kWh.
5. Carbon Emissions Factors
- US EPA eGRID (2022 data):
PJM regional average emissions factor of 0.45 kg CO₂e/kWh, reflecting the grid mix of coal, gas, nuclear, and renewables in Ohio and neighboring states.
6. Calculation Methods and Definitions
- Standard engineering economics formulas:
 - Simple payback period = Cost / Annual Savings
 - Energy savings (kWh) = Dollar savings / Electricity price
 - CO₂e savings (kg) = kWh saved × Emissions factor

C3-1 Low-Embodied Carbon: Materials Substitution

Assumptions

1. Residential Assumptions

Variable	Value	Notes
Average unit area	2,000 ft ²	Weighted average of single- and multi-family units
Baseline embodied carbon intensity	30 kgCO ₂ e/ft ²	Source: EC3 database/CLF benchmarks, conservative estimate
Reduction potential (low-carbon strategy)	25%	From mass timber, low-carbon concrete, and recycled steel substitution
Construction cost per ft ²	\$180	RSMeans regional average
Additional cost% % (low-carbon materials)	2%	Mid-range estimate based on literature and industry case studies
Social Cost of Carbon (SCC)	\$50/MTCO ₂ e	EPA mid-range estimate for 2025–2050
kg to MT conversion factor	1,000 kg = 1 MT	Standard SI conversion

2. Commercial Assumptions

Variable	Value	Notes
Baseline embodied carbon intensity	40 kgCO ₂ e/ft ²	Source: EC3 database/CLF benchmarks, conservative estimate
Reduction potential (low-carbon strategy)	25%	From mass timber, low-carbon concrete, and recycled steel substitution
Construction cost per ft ²	\$250	RSMeans regional average
Additional cost % (low-carbon materials)	3%	Mid-range estimate based on literature and industry case studies
Social Cost of Carbon (SCC)	\$50/MTCO ₂ e	EPA mid-range estimate for 2025–2050
kg to MT conversion factor	1,000 kg = 1 MT	Standard SI conversion

3. Payback Calculation Assumptions

Variable	Value	Notes
Payback period formula	Additional cost / Annual SCC savings	Standard financial metric
SCC savings treated as annual benefit	Yes	Assumes CO ₂ e reductions result in equivalent annual avoided damage or monetized savings
No operational energy savings included	N/A	Calculations only include embodied carbon material substitution impacts
No subsidy, rebate, or tax credit included	N/A	Conservative estimate without incentives

Narrative

We conducted the cost-benefit analysis for low-embodied carbon material substitution by first estimating baseline embodied carbon intensities for residential and commercial construction in the Cleveland-Elyria MSA. For residential units, we assumed an average unit size of 2,000 ft² with a baseline embodied carbon intensity of 30 kgCO₂e/ft², resulting in 60,000 kgCO₂e (60 MTCO₂e) per house. Applying a 25% reduction potential (achievable through mass timber, low-carbon concrete, and recycled steel strategies), each house achieves a CO₂e reduction of 15,000 kg (15 MTCO₂e). For commercial buildings, with a baseline intensity of 40 kgCO₂e/ft², the reduction per square foot is 10 kgCO₂e (0.01 MTCO₂e). We calculated the additional cost of implementing these strategies, estimated at 2% of the construction cost (\$180/ft²) for residential buildings and 3% of the construction cost (\$250/ft²) for commercial buildings, resulting in \$7,200 per residential unit and \$7.50 per commercial square foot, respectively. These annual additional costs were compared against the Social Cost of Carbon (SCC) savings derived by multiplying CO₂e reductions by an SCC value of \$50 per MTCO₂e.

To determine the payback period, we divided the additional cost by the annual SCC savings. For residential units, annual savings equate to 15 MTCO₂e × \$50 = \$750, yielding a payback period of approximately 9.6 years (\$7,200 / \$750). For commercial buildings, annual savings per ft² are 0.01 MTCO₂e × \$50 = \$0.50, resulting in a payback period of 15 years (\$7.50 / \$0.50). These calculations demonstrate that while low-embodied carbon materials incur significant upfront costs, they provide measurable long-term environmental and societal benefits. However, without a market carbon price or a direct monetization mechanism, the payback remains purely

societal rather than financial, highlighting the importance of policy incentives and carbon pricing mechanisms in supporting adoption.

Resources

1. Embodied Carbon Intensity Data

- Carbon Leadership Forum (CLF) Embodied Carbon Benchmark Database
 - Baseline embodied carbon intensities (residential: 30 kgCO₂e/ft²; commercial: 40 kgCO₂e/ft²)
 - Source: CLF 2021 Embodied Carbon Benchmark Study
 - carbonleadershipforum.org
- EC3 Database (Embodied Carbon in Construction Calculator)
 - Used for cross-checking material-specific embodied carbon intensities (mass timber, concrete, steel)
 - Developed by Building Transparency
 - buildingtransparency.org

2. Reduction Potential Data

- Literature Review on Mass Timber and Low-Carbon Concrete Impact
 - Mass timber reduction potential ~20–35% (WoodWorks, 2021)
 - Low-carbon concrete reduction potential ~10–20% (NRMCA, 2020)
 - Recycled steel ~10–15% reduction (AISC Sustainability Report, 2020)
 - For conservative modeling, a blended 25% reduction potential was used.

3. Construction Cost Data

- RSMeans Construction Cost Data (2023–2024 Editions)
 - Residential average construction cost: \$180/ft²
 - Commercial average construction cost: \$250/ft²
 - Adjusted for regional Cleveland-Elyria market conditions and recent inflation.

4. Additional Cost Premium Estimates

- 5. Industry Case Studies and Meta-Analysis (CLF, WoodWorks, NRMCA)
 - Additional cost premium for low-carbon materials estimated at 2–3%
 - Source references:
 - *WoodWorks Mass Timber Cost Evaluation Report* (2021)
 - *NRMCA Concrete Sustainability Report* (2020)
 - *CLF Policy Briefs on Embodied Carbon Reduction Costs* (2021–2022).

5. Social Cost of Carbon (SCC)

- U.S. EPA Technical Support Document on SCC (2023 Update)
 - SCC mid-range estimate used: \$50 per MTCO₂e
 - Reflects global damage estimates including health, agricultural, and climate impacts.
 - epa.gov

6. Conversion Factors

7. Standard SI Conversions

- 1,000 kg = 1 metric ton (MT)
- Used for converting kgCO₂e per ft² to MTCO₂e per ft² or per unit.

7. Policy Adoption and Construction Forecasts

- 1. Cleveland-Elyria MSA Regional Housing and Commercial Development Forecasts
 - Total new residential units (2025–2050): 100,000
 - Total new commercial area (2025–2050): 65–75 million ft² (median 70 million ft²)
 - Source: Regional Planning Commission and U.S. Census building permit projections (2022–2023).

8. Methodological References

- CLF “Embodied Carbon Policy Toolkit” (2021) – for methodological approaches to embodied carbon reduction analysis.
- EC3 User Guide and Technical Documentation (2020) – for embodied carbon calculation methods and category-specific benchmarks.

C3-2 Low-Embodied Carbon: Modular and Prefabricated Construction

Assumptions

1. General Model Assumptions

Category	Assumption	Value / Source / Note
Analysis period	Years analyzed	2025–2050 (annual basis)
Region	Cleveland–Elyria MSA	As specified in prompt
Annual new homes built	Constant per year	3,000 homes/year (median from regional forecast)
Home size	Average unit size	2,000 ft ² (final user specification)
Baseline construction cost	Conventional build cost per ft ²	\$150/ft ² (local market data)
Baseline build cost per home		\$300,000 (2,000 ft ² × \$150)

2. Modular / Prefabricated Construction Assumptions

Category	Assumption	Value / Source / Note
Incremental cost premium	Modular/prefab vs. conventional	+5% (McKinsey Global Institute; NAHB general estimates)
Modular cost/home	Baseline × 1.05	\$315,000 per home
Adoption rate	% of new homes built with modular/prefab	Linear increase from 0% (2025) to 15% (2050)

3. Embodied Carbon Assumptions

Category	Assumption	Value / Source / Note
Embodied carbon per home	Total embodied carbon footprint	50 MTCO ₂ e per 2,000 ft ² home (approx. 250 kgCO ₂ e/m ² ; conservative literature average)
Reduction with modular/prefab	% embodied carbon savings	30% reduction (World Green Building Council, 2020; literature synthesis)

4. Operational Energy & Carbon Assumptions

Category	Assumption	Value / Source / Note
Baseline operational CO ₂ e	Annual CO ₂ e from energy use	6 MTCO ₂ e/home/year
Reduction with high energy performance	% operational CO ₂ e savings	30% reduction from baseline
Annual utility cost baseline	Annual energy bill	\$2,500–\$3,000 average (EIA Ohio residential data)
Operational energy cost saving	Due to a 30% improved performance	\$800/year (approximate median savings)

5. Economic Valuation Assumptions

Category	Assumption	Value / Source / Note
Social Cost of Carbon (SCC)	CO ₂ e valuation	\$51/MTCO ₂ e (EPA central estimate, 2021)
Embodied + operational CO ₂ e monetization		Only SCC-based societal savings are included in prior outputs.

Payback period calculation	Based on direct owner utility savings	Excludes SCC in financial payback; includes only \$800/year utility bill savings
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6. Adoption Schedule

Year	Modular Adoption %
2025	0.0%
2030	5.0%
2040	10.0%
2050	15.0%
Other years	Linear interpolation between the above milestones

Key Exclusions / Conservative Factors

- **Commercial buildings** were excluded from this calculation.
- **Financing costs** of incremental capital investment are not modeled.
- **Maintenance, durability, health, and productivity benefits** were not included.
- **No energy price escalation or discounting** was applied (simple payback calculation).
- **No embodied carbon intensity improvements over time** were assumed in base runs.

Narrative

Implementing modular and prefabricated construction strategies for all new residential buildings in the Cleveland–Elyria MSA between 2025 and 2050 shows clear environmental benefits with moderate economic implications. Assuming an average unit size of 2,000 ft² and a baseline construction cost of \$300,000 per home, adopting modular construction with a 5% cost premium results in an incremental investment of approximately \$15,000 per home. The adoption rate is projected to increase linearly from 0% in 2025 to 15% by 2050, resulting in approximately 450 modular homes being added annually by the end of the study period. The embodied carbon reduction achieved through modular construction is estimated at 30% compared to conventional construction methods, resulting in a savings of 15 MTCO₂e per home, while operational carbon reductions from improved energy performance standards (30% below current requirements) achieve an additional 1.8 MTCO₂e per home per year.

From a financial perspective, the payback period for homeowners is approximately 19 years, calculated by dividing the incremental cost of modular construction by the annual operational utility savings of around \$800 per home. However, when considering societal benefits by incorporating the social cost of carbon (SCC), the payback period is effectively shorter, as each home's combined embodied and operational carbon savings equate to approximately \$918 per year in avoided CO₂e damage costs. Overall, this measure yields a significant environmental benefit, reducing approximately 16.8 MTCO₂e emissions per home in the first year, which contributes to long-term decarbonization goals while delivering energy cost savings to homeowners over the building's lifespan.

Resources

Category	Resource / Source	Notes
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Baseline construction cost	HomeBlue, Houzeo, Rocket Homes, Zillow market data (2023–2024)	Average build cost for Cleveland–Elyria MSA \$120–\$160/ft ² , assumed \$150/ft ² for analysis
Average home size	US Census Bureau; NAHB	Typical new home size range 1,800–2,500 ft ² , user specified 2,000 ft ² for analysis.
Incremental cost premium for modular	McKinsey Global Institute, Modular Construction: From Projects to Products (2019); NAHB modular construction estimates	Typical +5% cost premium, varies by local supply chain maturity.
New homes built annually	Regional forecasts; general planning assumptions	4,000 homes/year median used
Embodied carbon per home	World Green Building Council (2020). Bringing Embodied Carbon Upfront; Architecture 2030	Average 250 kgCO ₂ e/m ² → ~50 MTCO ₂ e per 2,000 ft ² home
Embodied carbon reduction with modular	World Green Building Council; Arup (2020)	30% reduction potential via material efficiency and factory precision
Operational CO ₂ e baseline per home	US DOE Residential Energy Consumption Survey (RECS); EIA Ohio data	~6 MTCO ₂ e/home/year estimated (electricity + gas)
Operational CO ₂ e reduction	Assumed 30% improvement	Reflecting a high-performance construction standard
Social Cost of Carbon (SCC)	US EPA (2021), Technical Support Document: Social Cost of Carbon	\$51/MTCO ₂ e central estimate
Utility energy cost savings estimate	EIA Ohio average residential bills (2023)	\$2,500–\$3,000/year average utility costs; 30% savings = \$800–\$900/year
Payback calculation method	Standard engineering economic analysis	Payback = incremental cost / annual direct savings
Adoption schedule	User scenario assumption	Linear increase: 0% (2025) → 15% (2050)

C4-1 Grid-Interactive Buildings: Automated Building Systems

Assumptions

1. General Program Design Assumptions

- Region: Cleveland–Elyria MSA (five counties).
- Building type: New residential homes (commercial buildings were noted but primary cost-benefit calculations focused on residential due to available data).
- Timeline:
 - Pilot phase by 2030
 - Full deployment by 2050

2. Technical Deployment Assumptions

- Number of new homes by 2030: ~30,000 (pilot considers ~50% smart meter coverage = 15,000 homes).
- Number of new homes by 2050: ~75,000 (70% automation coverage = 52,500 homes).
- Smart meter installation rate:
 - 20% by 2030 (pilot)
 - 70% with automation by 2050
- Smart meter unit cost: \$250 per home (includes meter, installation, basic customer setup).
- Automation equipment unit cost: \$800 per home (smart thermostat, basic load controller, controls integration).
- Program administration & IT costs:
 - \$5M for 2030 pilot (admin staff, IT upgrades, marketing, community outreach).
 - \$10M additional for 2050 scale-up (further IT, program expansion, monitoring systems).


3. Energy Savings & Peak Load Assumptions

- Annual energy savings per home: \$150 per year
 - Based on ~5–10% reduction in annual electricity usage
 - Uses average residential electricity bill of ~\$1,500 (EIA data for Ohio).

4. Payback Calculation Assumptions

- Benefits included in payback: Direct household energy savings only.
- Benefits excluded from payback:
 - Social cost of carbon (GHG emissions avoided)
 - Air quality health benefits
 - Broader grid reliability and resiliency value
 - Potential increase in property value from smart automation
- Discount rate: The payback period is calculated using simple payback (no discounting) for conservative clarity.
- Inflation and energy price escalation: Not included – assumes constant \$150 annual savings; in reality, energy cost inflation would slightly shorten payback.

5. Equity and Adoption Assumptions

- Automation adoption rate: 70% of homes by 2050 (uniform across all income groups).
- Participation barriers (e.g., digital literacy, language access): Not quantified in this calculation, though critical in implementation design.
-  Technical Performance Assumptions
- No major technology failure rates or maintenance costs included, assuming reliable smart meters and automation with minimal annual maintenance (realistic given current technology performance).

Narrative

The proposed decarbonization strategy for residential new buildings in the Cleveland–Elyria MSA involves launching Grid-Interactive Efficient Building (GEB) pilot programs, installing smart meters in 20% of homes by 2030, and scaling to peak load shifting through automation in 70% of homes by 2050. The total estimated investment is approximately \$8.75 million for the 2030 pilot phase and \$65.125 million for full deployment by 2050, covering smart meter installation at \$250 per home, automation equipment at \$800 per home, and necessary program administration and IT upgrades. Annual benefits are projected at \$2 million for the pilot and \$15.75 million for the scaled program, yielding payback periods of 4.4 years for the pilot and 4.1 years for full deployment. Benefits include both direct household energy savings (estimated at \$150 per home annually) and avoided peak capacity and transmission/distribution costs (also \$150 per home annually), reflecting the value of 1.5 kW of avoided peak demand per home at \$100/kW-year.

In addition to substantial financial returns, the program offers meaningful climate benefits. Assuming 52,500 homes are automated by 2050, with an average annual energy savings of 750 kWh per home and using the PJM region emission factor of 0.45 kg CO₂e per kWh, the strategy would avoid approximately 16,912 MTCO₂e each year ($52,500 \text{ homes} \times 750 \text{ kWh} \times 0.45 \text{ kg/kWh} \div 1,000$). Over a 20-year program horizon, this equates to over 338,000 MTCO₂e avoided, contributing to regional decarbonization and air quality improvement goals. These findings demonstrate that investments in smart meters, GEB automation, and load shifting not only pay for themselves within a short period but also significantly advance climate mitigation, grid resilience, and household energy affordability.

Resources

1. Regional Housing and Demographic Data

- NOACA (Northeast Ohio Areawide Coordinating Agency) regional housing forecasts (*Estimates of ~30,000 new homes by 2030 and ~75,000 new homes by 2050*)

2. Smart Meter and Automation Costs

- DOE (U.S. Department of Energy) Advanced Metering Infrastructure (AMI) Cost Data https://www.energy.gov/sites/prod/files/Smart_Meter_Costs_DOE.pdf (*Average smart meter installation cost: \$200–\$300 per unit*)
- Building Technologies Office, U.S. DOE: Grid-Interactive Efficient Buildings (GEB) Technical Reports (2021–2023) <https://gebroadmap.lbl.gov/> (*Average smart thermostat and load automation equipment costs: ~\$800 per home*)

3. Energy Savings and Peak Load Reduction

- DOE GEB Pilot Program Results <https://www.energy.gov/eere/buildings/grid-interactive-efficient-buildings> (*5–10% annual energy savings per home, average savings of \$150 per home based on Ohio average electricity bills*)
- PJM Interconnection Capacity Market Clearing Prices & Avoided Capacity Cost Studies <https://www.pjm.com/markets-and-operations> (*Estimated avoided peak capacity costs: \$50–\$150 per kW per year, assumed \$100/kW-year*)

4. CO₂ Emission Factors

- EPA eGRID Emissions Factors (PJM region) <https://www.epa.gov/egrid>

(Average emission factor: 0.43 kg CO₂e per kWh for PJM, reflecting Ohio grid mix in recent years)

5. Program Administration Costs

- Utility Program Implementation Cost Benchmarks (Smart Meter & Energy Efficiency Programs)
 - NREL & ACEEE program cost summaries
 - <https://www.nrel.gov/docs/fy22osti/81668.pdf>
 - <https://www.aceee.org/research-report/u2103>
- (Admin and IT upgrade costs for regional scale pilots: \$5–10M typical)

6. Workforce and Occupation Cost Data

- Bureau of Labor Statistics (BLS), Occupational Employment and Wage Statistics
<https://www.bls.gov/oes/>
 (Used for general verification of installation and technician wage assumptions)

C4-2 Grid-Interactive Buildings: Active Energy Adjustment for Grid Support (Demand Response)

Assumptions

1. Program Participation Assumptions

Parameter	Assumption	Basis
Residential participation rate	30% of new homes by 2030, linear growth to 85% by 2050	Based on DOE GEB Roadmap adoption potential and typical market ramp-up.
Commercial participation rate	30% of new commercial floor space by 2030, linear growth to 85% by 2050	A similar adoption trajectory is based on the commercial sector's automation readiness.

2. New Construction Estimates

Parameter	Assumption	Basis
New residential units built	~30,000 by 2030 → ~75,000 by 2050	Based on regional housing forecasts (NOACA, US Census trends).
New commercial floorspace built	~20M sq ft by 2030 → ~60M sq ft by 2050	Based on historical permit data and local economic growth projections.

3. Technology & Cost Assumptions

Parameter	Assumption	Basis
Residential upfront cost per home	\$1,000	Covers smart thermostat, load controller, installation, and average across building types.
Commercial upfront cost per 10,000 sq ft	\$7,500	Includes DR automation module, integration with BMS, and commissioning costs.
Residential annual operating cost per home	\$50	Utility program admin, aggregator platform fee, and maintenance.
Commercial annual operating cost per 10,000 sq ft	\$750	DR aggregator contract costs, monitoring, and admin.

4. Savings Assumptions

Parameter	Assumption	Basis
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Residential annual gross savings per home	\$800	Based on typical DR event incentives + peak avoidance bill savings in PJM/DOE studies.
Commercial annual gross savings per 10,000 sq ft	\$2,000	Based on DR market capacity payments + peak demand cost avoidance from ASHRAE/NREL commercial case studies.

5. CO₂e Reduction Assumptions

Parameter	Assumption	Basis
Residential CO ₂ e avoided per home per year	~0.5 tons	Assumes ~1,200 kWh peak demand reduction × ~0.4 kg CO ₂ e/kWh (EPA eGRID average for Ohio).
Commercial CO ₂ e avoided per 10,000 sq ft per year	~5 tons	Based on typical commercial DR load flexibility (e.g. HVAC chiller staging, lighting load shedding) per ASHRAE/LBNL.

6. Financial Calculation Assumptions

Parameter	Assumption	Basis
Payback period calculation	Simple payback: Upfront cost / Net annual savings	No discounting applied (real dollar analysis).
Net annual savings	Annual gross savings – annual operating costs	Conservative approach to reflect ongoing admin expenses.

Narrative

This cost-benefit and payback period analysis evaluated the implementation of Grid-Coordinated Demand Response (DR) and Load Shaping for new residential and commercial buildings in the five-county Cleveland–Elyria MSA between 2030 and 2050. The approach begins with estimating new construction projections for residential units (30,000 by 2030 and 75,000 by 2050) and commercial floor area (20 million sq ft by 2030 and 60 million sq ft by 2050). Participation rates were modeled to increase linearly from 30% in 2030 to 85% in 2050. For each building type, upfront costs were calculated (\$1,000 per home and \$7,500 per 10,000 sq ft commercial space) along with annual gross savings (\$800 per home and \$2,000 per 10,000 sq ft commercial) and annual operating costs (\$50 per home and \$750 per 10,000 sq ft commercial). The net annual savings were determined by subtracting operating costs from gross savings, and simple payback periods were calculated by dividing upfront costs by net yearly savings.

To estimate CO₂e emissions reductions from implementing Demand Response (DR) and load shaping, average per-unit peak demand reductions were multiplied by the regional grid emission factor. For residential buildings, each participating home was assumed to reduce peak electricity use by approximately 1,200 kWh annually, with an emission factor of ~0.4 kg CO₂e per kWh (based on U.S. EPA eGRID data for Ohio), resulting in a reduction of approximately 0.5 tons CO₂e per home per year. For commercial buildings, a conservative estimate of 5 tons CO₂e reduction per 10,000 sq ft per year was used, reflecting typical peak load shedding impacts in HVAC, lighting, and process loads. These per-unit reductions were multiplied by the number of enrolled buildings or floor area each year to calculate total avoided emissions, which are projected to reach ~60,000 to 105,000 tons CO₂e annually by 2050. This method provided a clear financial and environmental assessment to guide building decarbonization planning decisions in the region.

Resources

1. Participation Rates, Savings, and DR Program Performance

- U.S. Department of Energy (DOE).
Grid-Interactive Efficient Buildings (GEB) Technical Report.
DOE GEB Roadmap
→ Used for adoption rate assumptions and potential participation rates by building sector.
- National Renewable Energy Laboratory (NREL).
Demand Response Potential Studies and Peak Load Reduction Strategies.
→ Provided typical DR participation, savings percentages, and integration scenarios.
- Electric Power Research Institute (EPRI).
Cost of Demand Response Programs and DR Valuation Reports.
→ Used to define annual savings ranges for residential and commercial DR programs.
- Smart Energy Consumer Collaborative (SECC).
Residential Smart Thermostat DR Program Evaluations.
→ Provided typical per-home savings (\$500–\$1,200 per year) used to justify the \$800/home/year assumption.

2. Technology and Cost Data

- Lawrence Berkeley National Laboratory (LBNL).
Automated Demand Response Cost & Performance Database.
→ Used for commercial automation upgrade cost estimates (~\$7,500 per 10,000 sq ft).
- ASHRAE (American Society of Heating, Refrigerating and Air-Conditioning Engineers).
Grid-Responsive Buildings & Load Flexibility Guidelines.
→ Provided commercial DR savings potential and typical operating cost structures.
- Utility Smart Meter & DR Programs.
Examples:
 - AEP Ohio Advanced Metering Infrastructure filings
 - Duke Energy Smart Thermostat DR program tariffs
 - PJM market DR aggregator contract structures

3. Emissions Data

- U.S. Environmental Protection Agency (EPA).
eGRID 2023 Data for RFC (Reliability First Corporation) Region.
→ Used for grid average CO₂e emission factor: ~0.4 kg CO₂e/kWh for Ohio.
[EPA eGRID](#)
- NREL.
Peak Load Management Impacts on Emissions.
→ Verified that peak shaving often avoids fossil peaker emissions in the 0.4–0.7 kg CO₂e/kWh range.

4. Regional Housing and Commercial Development Forecasts

- Northeast Ohio Areawide Coordinating Agency (NOACA).
Long Range Transportation and Development Plans.
→ Provided new residential and commercial construction projections for the five-county Cleveland–Elyria MSA.
- U.S. Census Bureau.
Building Permits Survey Data.
→ Used for historical construction trends to validate forecast ranges.
- City of Cleveland Housing and Climate Action Plans.
→ Referenced to align with regional decarbonization targets and policy frameworks.

4. Appendix A – Industrial Sector

This appendix serves as a supplement to the Industrial Energy and IPPU section of the CCAP. This appendix discusses decarbonization strategies for each identified industrial subsector, giving more context for technologies, processes, and solutions, highlighting the different proportions of specific industry types in each county, and evaluating the emissions reductions of each subsector by direct emissions from industrial processes.

Figure 1: Breakdown of contributions to total industrial emissions in Cuyahoga County

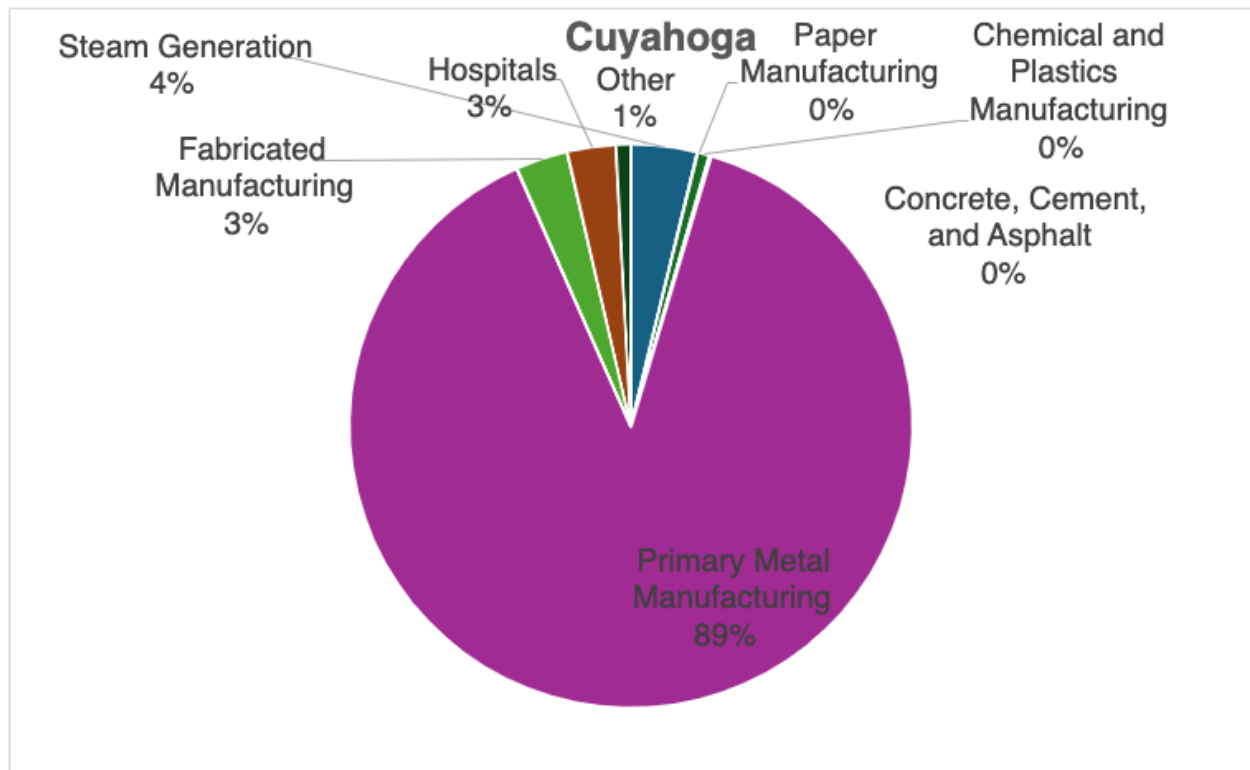


Figure 2: Breakdown of the contributions to industrial emissions in Geauga County

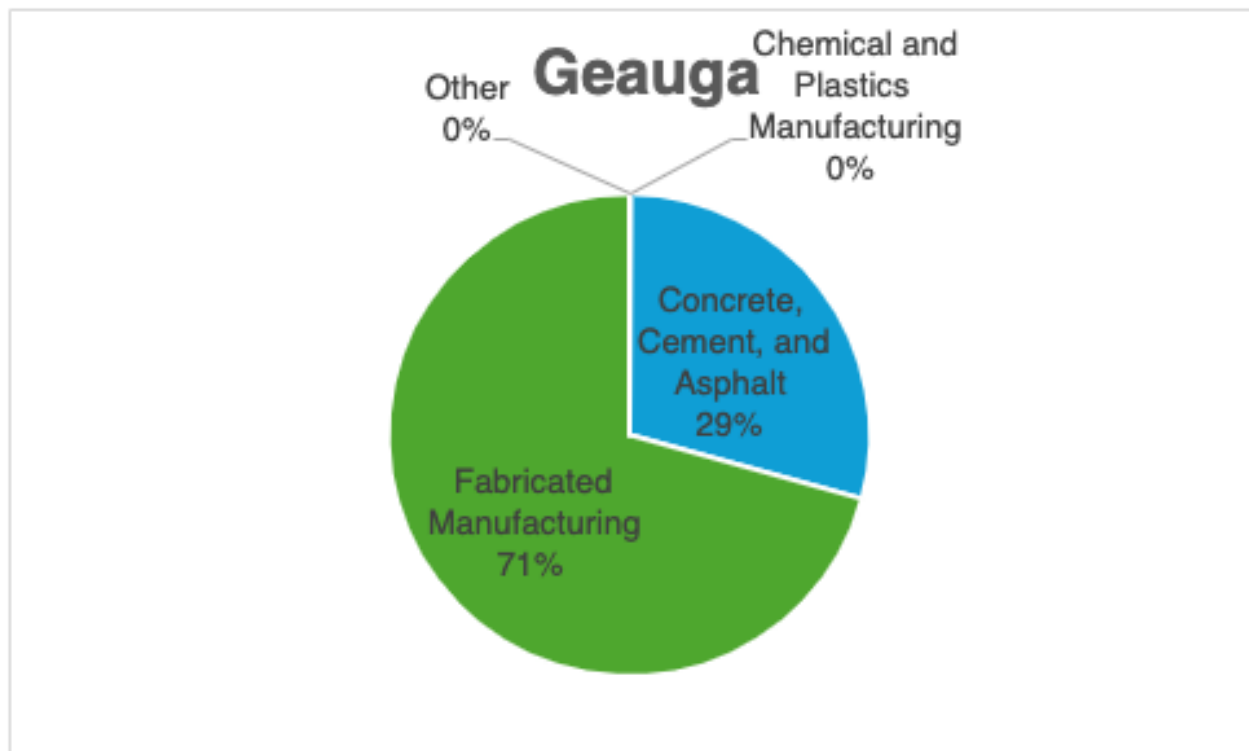


Figure 3: Breakdown of the contributions to industrial emissions in Lake County

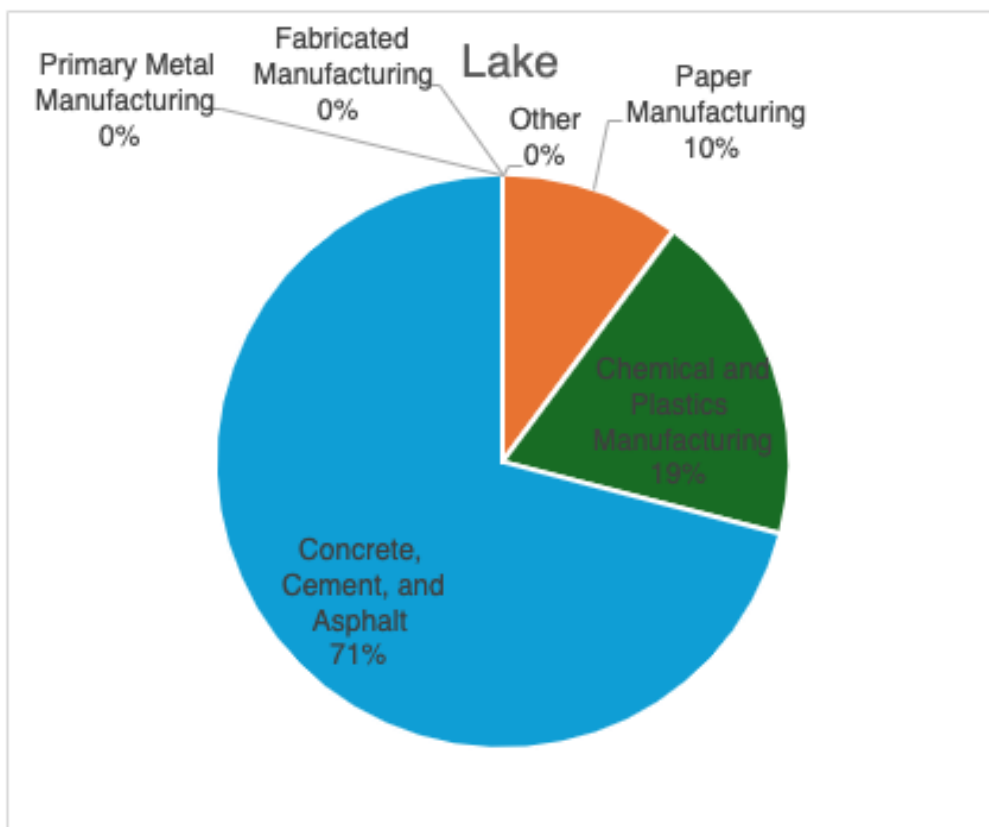


Figure 4: Breakdown of the contributions to industrial emissions in Lorain County.

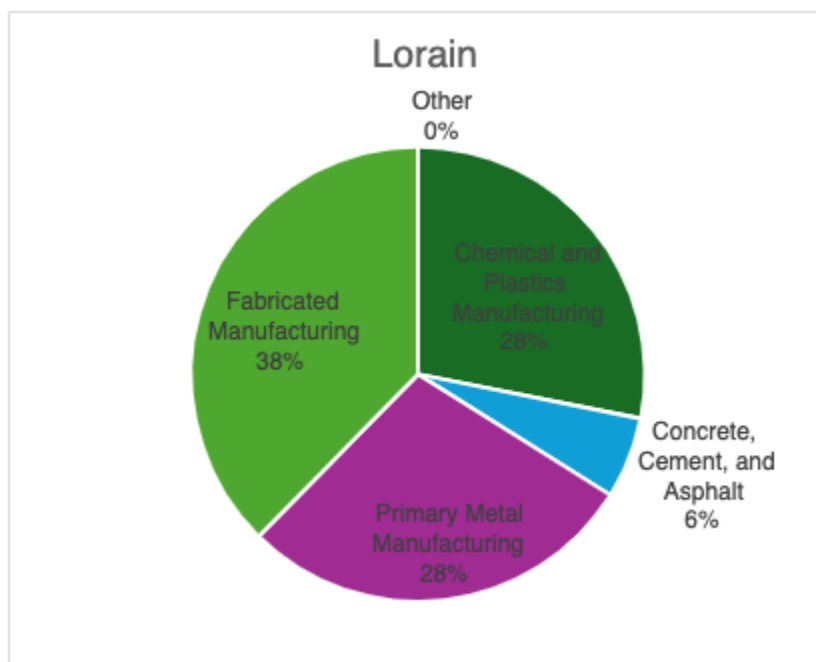
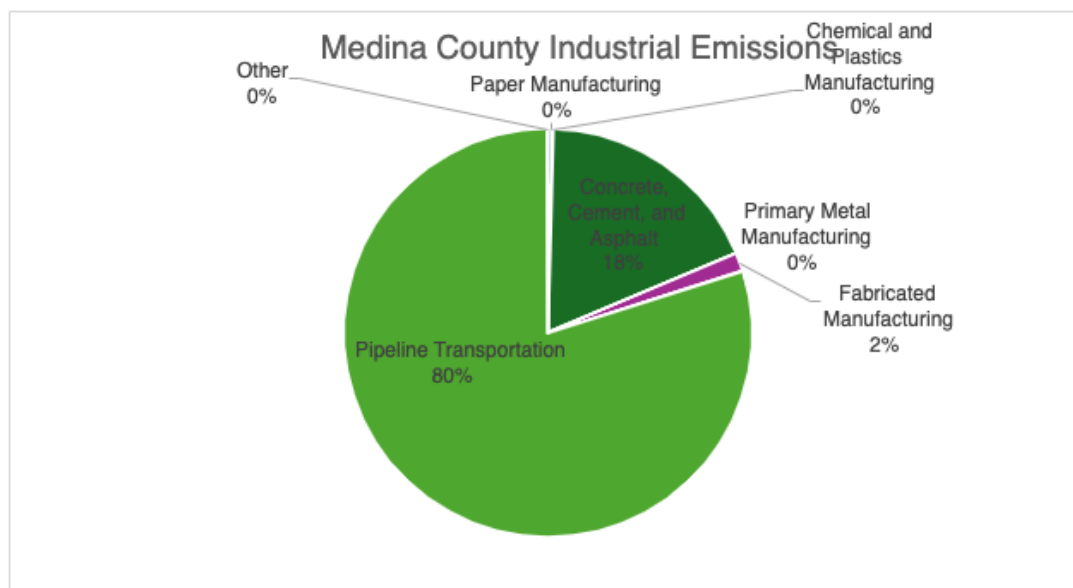


Figure 5: Breakdown of the contributions to industrial emissions in Medina County



We developed a classification system for the sources of direct emissions in the context of industrial processes. These sources are onsite energy generation, onsite transportation, heating and cooling for processes, chemical reactions, machine drives, and other. Onsite energy generation refers to emissions from onsite generators that provide power, fuel used for facility HVAC systems, and any other non-renewable electricity generation. Onsite transportation includes diesel powered machinery, trucks, and propane powered forklifts. Heating and cooling is often the largest source of industrial emissions, as it includes the combustion of fossil fuels for heating, incinerating, melting, and drying. Chemical reactions describe the emissions from chemical processes themselves in material processing. These emissions are often unavoidable since they are necessary to the process. These will be discussed further in their relative subsectors. Machine drive describes the emissions from the fuel that is consumed in running fans, pumps, compressors, or other machine-driven systems.

All Industry Solutions

Some solutions are relevant across all industries. Industrial buildings are excellent opportunities for energy savings and siting rooftop solar panels. There are also opportunities for industries to work together to coordinate recycling or communally invest in more expensive infrastructure such as carbon capture pipelines.

2025 – 2030

Energy Efficiency

All industries should conduct an energy audit to identify specific places where they could save energy in equipment updates or processes. The US Department of Energy (U.S. DOE) has funded Industrial Assessment Centers (IACs) that conduct free energy audits for small to medium sized manufacturers.⁷ ENERGY STAR has free industrial energy management resources that encourage optimization of energy performance.⁸

Discussed in more detail in the Residential and Commercial Buildings sector, new buildings should be designed to conserve as much energy as possible and existing buildings should be retrofitted to adopt LED lighting, optimum insulation, automatic lighting and shading for maximizing building efficiency. These changes save money and reduce emissions from energy usage by 20-30%.⁹

Installing energy monitoring systems in industrial buildings or along key processes give real-time updates of energy usage and identify energy waste and process inefficiencies, leading to energy savings of 5-10%.¹⁰

Process and Material Efficiency

To reduce transportation emissions, industries should look for opportunities to source materials locally and shorten supply chains. This would also minimize supply chain disruptions and could reduce transport emissions by 15-25%.¹¹

Instead of designing items for single use in cradle-to-grave frameworks, all industries should consider potential secondary use for their products, designing them in a cradle-to-cradle framework, whether by identifying opportunities to recycle materials within their own industry or by establishing partnerships with other industries.¹²

Renewable Energy

Increasing the amount of onsite energy production at industrial facilities would reduce electricity costs, improve electricity resiliency, and can reduce the grid impact of electrifying industries. Placing onsite solar on rooftops or in other locations would vastly reduce industrial grid dependence. Some industries have more opportunities for siting solar. Warehouses¹³, landfills¹⁴, and wastewater treatment centers are all excellent opportunities for large solar projects.¹⁵

⁷ [Industrial Assessment Centers](#)

⁸ [Industrial Energy Management | ENERGY STAR](#)

⁹ [Industrial building efficiency](#)

¹⁰ [Industrial energy monitoring systems](#)

¹¹ [Supply chain emissions reduction](#)

¹² [Cradle-to-Cradle in LCA – What is it & How does it work? | Ecochain](#)

¹³ [Solar warehouses](#)

¹⁴ [Solar at landfills](#)

¹⁵ [MI WWTF solar selling back to the grid](#)

Pairing rooftop solar with green roofs can make the solar panels more efficient and create a cooling effect on the buildings.¹⁶

New Industry Support

The changes required to decarbonize industry offer many opportunities for new industries to emerge in this region.

Manufacturers will require electric heating equipment from electric boilers to electric arc furnaces. The region should attract electric heating equipment manufacturers and maintenance companies.

While our region only has one industry, primary metal manufacturing, or steel making, that could readily justify the cost of carbon capture, transport, and sequestration, there are many smaller emitters that could collectively invest in the development of a carbon dioxide (CO₂) pipeline that connects smaller emitters to a utilizer or sequestration site. With CO₂ streams comes opportunities for CO₂ utilization, and encouraging a utilizer to locate to the region to collaborate with CO₂ suppliers will create circular industries in the region and create jobs.

Not all industrial usage of fossil fuels can be electrified because they require a chemical reaction and not just heat. In these cases, hydrogen can be used as an alternative. This region will require green hydrogen production facilities and net zero transportation and distribution of hydrogen to industrial end users.

To replace industrial transport and handling equipment from garbage trucks to forklifts and mining equipment, battery electric and hydrogen fuel cell vehicle manufacturers and distributors should be encouraged to locate in the region. Ohio is already well positioned for this role with a large automotive manufacturing workforce¹⁷ and nearby companies with experience in building hydrogen fuel cell vehicles.¹⁸

2030 – 2040

Electrification / Alternative fuels

Diesel and propane-powered forklifts, material handling equipment, and fleets should be replaced by battery electric or hydrogen fuel cell alternatives. This would improve facility air quality and remove tailpipe emissions from onsite transportation¹⁹

¹⁶ [green roofs and solar panels](#)

¹⁷ [Automotive & EV in the Northeast Ohio Region](#)

¹⁸ [Honda Advances Hydrogen Strategy with Production Launch of Fuel Cell Electric Vehicle in Ohio | Honda Global Corporate Website](#)

¹⁹ "Transforming Warehouses Towards a Sustainable Future."

2040 – 2050

Carbon Capture Utilization and Sequestration

Some difficult to decarbonize industries may consider CCUS as a solution. CO₂ storage and pipelines will be required to support these industries in permanently sequestering the CO₂. This is discussed in more detail in the Primary Metal Manufacturing subsector.

Direct air capture takes CO₂ from the air, and the technology currently exists but is expensive due to solvent and material costs and significant amounts of renewable energy required to operate. In the future, it may make sense to invest in a regional direct air capture facility to aid in decarbonizing difficult to decarbonize industries and serve as an additional CO₂ source for utilization industries.²⁰

Primary Metal Manufacturing: 7.51 MMTCO₂

Primary metal manufacturing includes rolling, drawing, smelting, and refining iron and steel. These are extremely energy-intensive processes that represent the highest source of industrial emissions within the five-county region. Cleveland Works, Cleveland Cliffs' Cleveland steel mill location, produces 28% of the region's industrial emissions alone, and is the focus of this section, but there are primary manufacturing facilities in all of the counties except for Geauga.²¹ Fortunately, there are many opportunities for decarbonizing this sector and Cleveland-Cliffs has shown much willingness to invest in low-carbon technologies, even to the point of supporting research and development projects related to hydrogen steel making.²²

Figure 6 shows the percentages that different processes within the iron and steel industry contribute to the total emissions of the industry.²³ The largest source of emissions from primary metal manufacturing is due to process heating. Process heating is used in the coking process that makes iron ore followed by the deoxidization process that makes iron ore into steel. Currently, Cleveland Works uses a Blast Furnace – Basic Oxygen Furnace (BF-BOF) system to produce its steel. One challenge to decarbonizing Cleveland Works is that the quality of steel must be higher than at many other steel mills because much of Cleveland Works' steel is used in automotive applications. Nevertheless, we believe that there are solutions that would successfully decarbonize this subsector over the next twenty-five years. The next largest source of emissions is onsite energy generation from conventional boilers and combined heat and power generation. Machine drive emissions come from compression of air, powering fans, pumps, and handling and processing materials. Finally, onsite transportation of materials contributes to the direct emissions in the industry.

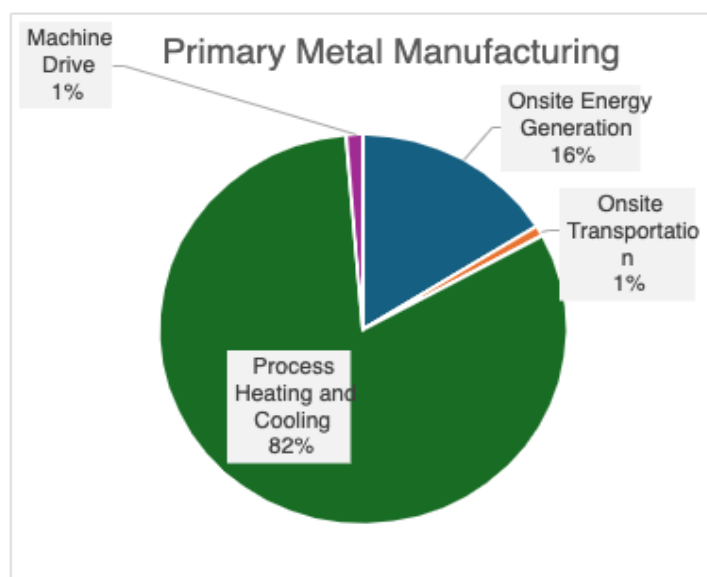
²⁰ [DAC Facility in TX](#)

²¹ Based on the 2022 emissions from the EPA GHGRP and NOACA's 2022 Regional Emissions Inventory

²² Cliffs research project for co-production of hydrogen with [University of Wisconsin](#)

²³ https://www.energy.gov/sites/prod/files/2013/11/f4/energy_use_and_loss_and_emissions_iron.pdf

Figure 6: Percent of total emissions based on end use in the iron and steel industry.²⁴



2025 – 2030

In the short term, the majority of decarbonization methods would come from energy efficiency and process efficiency strategies and technologies. However, the next five years would need to be a time of strategizing, planning, and potentially obtaining permitting for carbon capture, utilization, and sequestration.

Energy Efficiency

Reducing friction in pumps by changing settings, more frequent maintenance, or replacing old pumps could improve energy efficiency by up to 10%.²⁵

Upgrading old equipment with high-efficiency motors with variable speed drivers reduces power demand by up to 20% and allows for customizable speeds that can follow the demand.²⁶ Paired with smart manufacturing technology that automates the speed of flow based on the requirements at that time would even further reduce power demand from motors.²⁷

Adding heat recovery systems to processes such as after compression processes would recover 50-90% of heat. This heat could be fed back into the original heating system, could be used in other processes, or could be used in combined heat and power systems.²⁸

Conducting an energy audit with ENERGY STAR or the U.S. DOE's IACs could provide more specific opportunities for energy efficiency for the specific facility, including scalability of equipment to process sizes. Occasionally, facilities are over-engineered for their process.

²⁴ DOE Manufacturing Energy Use and GHG analysis

²⁵ ABB white paper "Energy Efficiency in iron and steel making"

²⁶ ABB white paper, page #

²⁷ ABB white paper, page #

²⁸ ABB white paper, page #

Ensuring that the proper sized motors, pumps, fans, etc. are being used for the process being done could save up to 15% electricity.²⁹

Process and Material Efficiency

Increasing the percentage of recycled content in secondary steelmaking can dramatically reduce the emissions of the steelmaking process (0.6 MTCO₂e per ton of steel produced if recycled content increases to 70%)³⁰ The issue with this is that recycled steel is becoming increasingly rare and that some end uses of steel, such as automotive steel, are incompatible with such high percentages of recycled steel. This is not a solution that would be relevant to Cleveland Works, but other steel manufacturers in the region could adopt this.

Install water recycling systems rather than pump in and out all new water. Cleveland Works began construction on a water recycling system in 2022 with the goal of recycling 95% of its water. Recycling the water reduces energy demand by 10% and reduces the amount of treated oily wastewater being released into the Cuyahoga River.³¹

Thin slab casting of steel involves pouring thinner layers of steel rather than rolling out thicker slabs of steel. This process, while requiring major facility upgrades costing around \$50 million,³² could lead to up to 75% in energy savings.³³

Renewable Energy

Combined heat and power (CHP) systems can generate enough electricity to exceed an operation's electricity needs. In some cases, CHP systems send electricity back to the grid. At Cleveland Works, they installed a 137 MW CHP generator that produces most of the site's electricity.³⁴

Carbon Capture Utilization and Sequestration

Cleveland Works is a good candidate for CCUS due to its high volume of CO₂ released in the BF-BOF process. If this were a strategy Cliffs would like to pursue, the next five years would have to be spent in planning and permitting for building a CO₂ pipeline and sequestering the CO₂.

New Industry Support

If CO₂ was captured at Cleveland Works, there is potential opportunity for CO₂ utilization industries to come to the region. There are many demonstration projects that are showing ways to utilize captured CO₂, such as sustainable aviation fuel,³⁵ sequestering CO₂ in cement,³⁶ solid

²⁹ ABB white paper, page #

³⁰ "Energy Efficiency and Advanced Technologies in the Iron and Steel Industry"

³¹ U.S. Department of Energy Better Buildings Solution Center "Field Validation of Electrocoagulation Treatment for Oily Waste Water at Cleveland-Cliffs Steel Mill in Cleveland, Ohio" 2024

³² Industrial Assessment Center Database

³³ EEATI&SI paper

³⁴ Cliffs Sustainability Report 2022

³⁵ SAF by Twelve

³⁶ "Carbon sequestration and storage in concrete"

long-term storage fuels,³⁷ and creating electricity from ions that are produced in absorption of CO₂.³⁸

Electrifying process heat is crucial for decarbonization as heating is the largest source of industrial emissions.³⁹ To support the massive number of electric heating units that will be necessary, the region should encourage manufacturers of electric boilers, heat pumps, inductive and resistance heaters, and other heating systems to locate here.

2030 – 2040

To completely decarbonize the region, the Blast-Furnace Basic-Oxygen Furnace at Cleveland Works will eventually need to be replaced. Fortunately, by the end of 2040, there should be some commercially viable options for this process to become electrified.

Electrification

Electric Arc Furnaces (EAF) are already starting to become a viable option for secondary steel making. They can take iron ore and scrap steel and make new steel. Due to the nature of the steel that Cleveland Works produces, however, the EAF could not entirely replace the BF-BOF system that currently exists. Instead, a combination of Hydrogen based Direct Reduction (H₂DRI) and EAF could replace the BF-BOF system. This process is currently being used in Sweden with a technology called HYBRIT (Hydrogen Breakthrough Ironmaking Technology), and the steel is being tested by Volvo for automotive purposes.⁴⁰ Right now, it does not make commercial sense to entirely switch because making H₂DRI is extremely expensive due to the price of hydrogen and the cost of construction. (Cleveland Cliffs is spending \$1.3 billion on replacing one of their seven Blast Furnaces with a combined DRI-EAF system at Middletown Works.⁴¹) This system would lead to massive emissions reductions as the entire coking process would be replaced with hydrogen that would not produce CO₂ and should be commercially viable for replacing both BF-BOFs at Cleveland Works around 2040.

³⁷ [Solid Fuel from electroreduction](#)

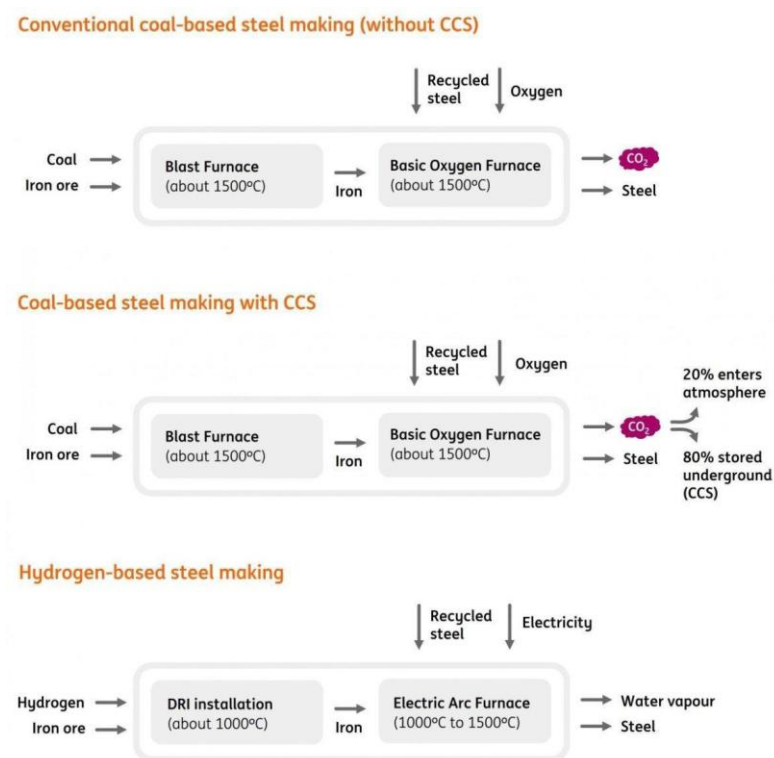
³⁸ [Diffusive electricity from ions](#)

³⁹ [Electrification of Industrial Heat](#)

⁴⁰ [Hybrit](#)

⁴¹ [Middletown Works Project](#)

Figure 7: Comparison of the current BF-BOF steel making process to Carbon Capture and a combined Hydrogen DRI and Electric Arc Furnace process⁴²



Alternative Fuels

Hydrogen Based Direct Reduced Iron (H₂-DRI) would have to be coupled with the electric arc furnace to replace the BF-BOF at Cleveland Works and any other location that makes primary steel.⁴³ This would be a massive investment, and hydrogen would either need to be produced onsite (50 kg H₂ per ton of steel) or transported via truck or pipeline, which would be an even larger investment. However, DRI uses 39% less energy than a Blast Furnace, yielding additional energy savings associated with the switch.⁴⁴ This combined solution would depend on a clean electric grid or an ability to produce significant amounts of onsite electricity. One strategy outlined in a recent Industrious Labs study discusses the practical application of H₂-DRI steelmaking at Cleveland Works.⁴⁵ The Industrious Labs study suggests replacing BF #6 with a H₂-DRI by 2030, and replacing BF #5 by 2050.

⁴² "Hydrogen sparks change for the future of green steel production."

⁴³ H₂ DRI

⁴⁴ European Parliament Briefing

⁴⁵ Cleveland Needs Clean Steel, July 2025 <https://industriouslabs.org/archive/cleveland-needs-clean-steel>

Carbon Capture, Utilization, and Sequestration

One pathway to decarbonizing the region's industrial sector involves capturing CO₂ at the point of emission, transporting it to a regional storage site, and injecting it deep underground for permanent sequestration. This approach to carbon management could prove economically viable for one of the region's most challenging industries to decarbonize: iron and steelmaking.⁴⁶ Establishing a mutually agreeable Community Benefits Agreement (CBA) between developers and the community could address public concerns regarding safety and transparency while mitigating costly project risks by fostering public support through a formalized process.

CCS Potential at Cleveland Works

The Cleveland Works integrated steelmaking facility operated by Cleveland-Cliffs is one of the most productive steelmaking facilities in the world. It is also one of the largest sources of GHG emissions in the Cleveland-Elyria MSA. In 2022, while one of the blast furnaces at Cleveland Works was offline for a part of the year, the facility reported direct emissions of 2.9 MMTCO₂.⁴⁷ This represented around 10% of the region's GHG emissions for that year.⁴⁸

However, these emissions are not easily abated. Iron and steel manufacturing requires large amounts of heat energy, which cannot be easily or cost-effectively generated using electricity for many processes.⁴⁹ The industry in general is susceptible to high revenue volatility.⁵⁰ As an energy-intensive industry, iron and steel manufacturing is also particularly sensitive to fluctuations in the cost of energy inputs, such as natural gas.⁵¹ These factors together contribute

⁴⁶ *Carbon management* is an umbrella term that encompasses carbon capture, carbon transportation (via pipelines, trucks, trains, barges, or ships), the conversion of CO₂ into value-added products such as fuels and chemicals, and geologic storage of CO₂ in underground rock formations. For more on carbon management, see U.S. Department of Energy, "Carbon Management Strategy."

⁴⁷ U.S. Environmental Protection Agency, "Greenhouse Gas Reporting Program. 2023 Data Summary Spreadsheets."

⁴⁸ Total gross CO₂-equivalent emissions for NOACA's 5-county region were estimated at 30,151,210 metric tons for 2022. For a disaggregation of these regional emissions by sector and county, see City of Cleveland, Mayor's Office of Sustainability, "2022 Regional Greenhouse Gas Emissions Inventory: Cleveland-Elyria MSA."

⁴⁹ Kim et al., "Decarbonizing the Iron and Steel Industry."

⁵⁰ Khaustovich, "Iron & Steel Manufacturing in the US."

⁵¹ Cleveland-Cliffs, for example, consumes 5 to 6 million Btu's (MMBtu) of natural gas per net ton of raw steel that it produces across its operations. The Cleveland Works facility, with a production capacity of 3.4 million tons of raw steel annually, would consume around 14 million Btu of natural gas annually at a capacity utilization of 75%, which is near the industry average over the last year. This translates to an increase in annual energy costs of around \$14 million per \$1/MMBtu increase in the price of natural gas just for the Cleveland Works facility. Natural gas prices for the first 12 weeks of 2025 were about \$1.90/MMBtu higher on average than during the same period in 2024. For further information on Cleveland-Cliffs' natural gas consumption per ton of output, the price of natural gas, current capacity utilization in the iron & steel sector, and the production capacity at Cleveland Works, see Cleveland-Cliffs, "FY 2024 Form 10-K Annual Report."; American Iron and Steel Institute, "Industry Data: Weekly Raw Steel Production"; U.S. Energy Information Administration, "Henry Hub Natural Gas Spot Price."

to the industry's tight profit margins, making it challenging in general to attract investment for long-term capital upgrades.⁵²

Cleveland-Cliffs has nonetheless continued to pursue solutions to decarbonize its operations. These include a successful trial using hydrogen as a reductant in place of carbon-intensive coke, as well as an initial engineering design for a scalable carbon capture system for blast furnace gas, both at its integrated steelmaking facility in Northwest Indiana.⁵³ The company expects its future emissions reductions to be driven by, among other strategies, the ongoing implementation of direct iron reduction—using hydrogen where possible—while continuing to evaluate carbon capture and utilization.⁵⁴

Cost of CCS at Cleveland Works and GHG Reduction Potential

While implementing CC at an integrated steel facility is challenging due to the necessity of using multiple capture points, the Study Team analyzed the breakeven cost of capturing CO₂ emitted at Cleveland Works and transporting it via pipeline to a site within 100 miles for permanent geological sequestration.⁵⁵ This total cost was calculated on a dollar-per-metric-ton basis to facilitate comparison with the federal tax credit available for geological carbon sequestration. Known as the 45Q credit—named after its location in the U.S. Tax Code—this credit provides up to \$85 per MTCO₂e sequestered for projects starting construction before the end of 2032.⁵⁶ The 45Q credit enjoys broad, bipartisan support and is unlikely to have provisions rolled back that were enhanced under the Inflation Reduction Act.⁵⁷

CCS has been projected as a lower cost decarbonization pathway for iron and steelmaking than other options in the near- to mid-term, particularly for the production of automotive-grade steel. Figure 8 illustrates the current and projected future cost per MT to produce steel in the U.S. for net-zero pathways, as well as for more carbon-intensive incumbent technologies, based on BloombergNEF's levelized cost models for materials.⁵⁸ The cost of recycled steel is included for reference. Cleveland-Cliffs specializes in supplying high-quality steel for the automotive sector.⁵⁹ While there are instances of automotive steel being produced entirely from scrap, significant advancements in both the quantity and quality of steel scraps are still needed before this secondary steel can be adopted in automotive manufacturing more broadly.⁶⁰

⁵² For U.S. companies, the steel industry's net margin was less than the total market's for 7 out of 10 years from 2015 through 2024. See Damodaran, "Operating and Net Margins by Industry"; Kim et al., "Decarbonizing the Iron and Steel Industry."

⁵³ Dmitrovich, "Cleveland-Cliffs Holds Groundbreaking Hydrogen Trial at the Indiana Harbor."; Henry et al., "Decarbonization of the Iron and Steel Sector: Challenges and Opportunities."

⁵⁴ Cleveland-Cliffs, "FY 2024 Form 10-K Annual Report."

⁵⁵ RMI Opportunities for Decarbonizing Great Lakes Steel Operations; The *breakeven cost* represents what the selling price of CO₂ would have to be for a project to recover all costs associated with capture, transportation, and storage.

⁵⁶ The maximal amount of \$85 per MT is for facilities that meet prevailing wage and apprenticeship requirements. See Congress.gov, "The Section 45Q Tax Credit for Carbon Sequestration."

⁵⁷ Siegel and Bikales, "House Republican Support Grows for Keeping Clean Energy Tax Breaks."

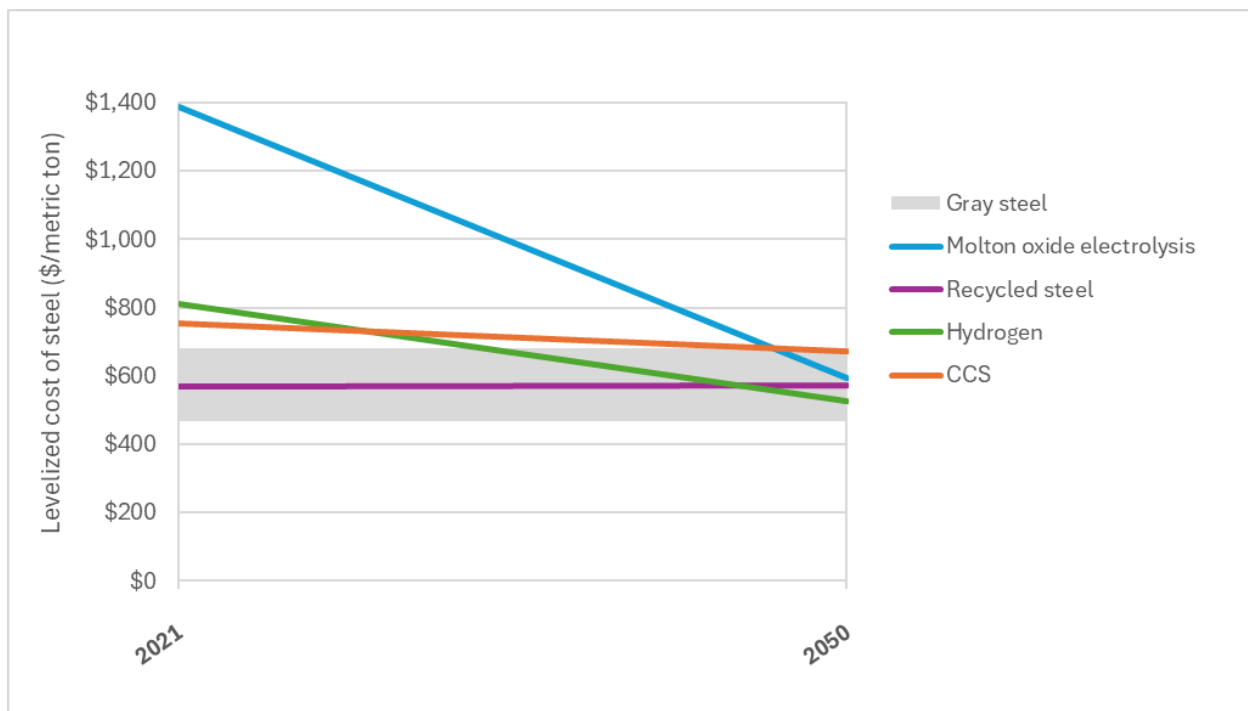
⁵⁸ Attwood, "Green Steel Demand Is Rising Faster Than Production Can Ramp Up."; Ampofo, "Steel Decarbonization: The Scale of the Challenge."

⁵⁹ Cleveland-Cliffs, "FY 2024 Form 10-K Annual Report."

⁶⁰ World Economic Forum, "Closing the Loop on Automotive Steel: A Police Agenda."

The Bloomberg analysis—which does not incorporate the effects of tax credits such as 45Q—shows the cost of steel production with CCS being less than the cost of hydrogen-based production until about 2030. One important caveat to consider in the cost projection for hydrogen is that Bloomberg assumed a delivered green hydrogen cost of \$1 per kilogram for this pathway.⁶¹ The current unsubsidized cost of green hydrogen production is more than \$4 per kg, which does not include the cost of transportation or storage.⁶² Such an increase in the total cost of delivered hydrogen likely pushes the crossover point where hydrogen-based steelmaking falls below a CCS pathway past 2030. Indeed, an analysis by the Boston Consulting Group conducted after passage of the Inflation Reduction Act (IRA) found that after incorporating the effects of the IRA’s expanded tax credits, steel production with CCS would cost an estimated \$55 per ton less than a green hydrogen-based pathway by 2030.⁶³

Figure 8. Average levelized cost of net-zero steel production in 2021 and 2050. Adapted from BloombergNEF.



Cost of Capture

The cost of retrofitting Cleveland Works with a carbon capture system was modeled using a reference case developed by the National Energy Technology Laboratory (NETL).⁶⁴ Under this reference case, NETL estimated the capital expenditures and ongoing operating expenses to

⁶¹ BloombergNEF, “Scaling Up Hydrogen: The Case for Low-Carbon Steel.”

⁶² Lazard, “Levelized Cost of Energy+.”

⁶³ Boston Consulting Group and Breakthrough Energy, “Impact of IRA, IIJA, CHIPS, and Energy Act of 2020 on Clean Technologies.”

⁶⁴ Hughes et al., “Cost of Capturing CO₂ from Industrial Sources.”

retrofit a BF-BOF integrated steel mill to capture 90% of the CO₂ from flue gas and exhaust gas streams. In particular, NETL modeled the cost to capture CO₂ from coke oven gas, the blast furnace stove, and the power plant stack, as these are the point sources with the highest CO₂ concentrations within a BF-BOF process. At Cleveland Works, these combustion-related emissions represent 80-85% of the facility's annual greenhouse gas (GHG) emissions.⁶⁵

The capital costs for a CCS retrofit were scaled from the reference case to Cleveland Works based on the CO₂ flowrates at each facility.⁶⁶ Converting the cost to build and operate carbon capture at Cleveland Works to a dollar-per-metric-ton cost of capture (CoC) basis depends on several operational and financial assumptions. These are listed in Table 1 below.

Table 1: Assumptions Made in Calculating Cost of Capture at Cleveland Works

Parameter	Value	Source
Construction duration	3 years	NETL reference case
Expected life of retrofitted equipment	30 years	NETL reference case
Cost of equity for steel industry	9.17%	Damodaran, NYU Stern School of Business ⁶⁷
Electricity price for large industrial customers in the U.S.	\$50/MWh	IEA ⁶⁸
Before-tax cost of debt for steel industry	5.78%	Damodaran, NYU ⁶⁹
Effective tax rate	25%	Cleveland-Cliffs Form 10-K annual report for FY 2024
Price of natural gas for iron & steel mfg. (NAICS 331110) in the Midwest	\$4.40/MMBtu	EIA Manufacturing Energy Consumption Survey (MECS) ⁷⁰
Depreciation	150% declining balance accelerated depreciation	NETL reference case

All dollar values are in 2024 dollars. Energy prices, tax rates, and costs of capital reflect 2024 conditions.

⁶⁵ U.S. Environmental Protection Agency, "Greenhouse Gas Reporting Program. 2023 Data Summary Spreadsheets."

⁶⁶ Scaled capital costs were converted to 2024 dollars using the Chemical Engineering Plant Cost Index (CEPCI). For a discussion of using CO₂ flowrates to scale capital costs for carbon capture, see Hughes et al., "Analysis of Carbon Capture Retrofits for Cement Plants."

⁶⁷ Damodaran, "Costs of Capital by Industry Sector."

⁶⁸ International Energy Agency, "Electricity 2025."

⁶⁹ Damodaran, "Costs of Capital by Industry Sector."

⁷⁰ Dollar values from the 2018 MECS survey—the most recently available version as of this writing—were inflated to 2024 dollars using the Consumer Price Index for All Urban Consumers: Utility (Piped) Gas Service in U.S. City Average. See U.S. Energy Information Administration, "Manufacturing Energy Consumption Survey (MECS): 2018 MECS Survey Data."; U.S. Bureau of Labor Statistics, "Consumer Price Index for All Urban Consumers: Utility (Piped) Gas Service in U.S. City Average."

Given this set of fixed assumptions, the Study Team calculated the cost of capturing carbon dioxide per metric ton under different scenarios where the values for additional parameters were allowed to vary.⁷¹ These additional factors include the following:

Engineering, procurement, and construction (EPC) costs include detailed design, contractor permitting, and project management costs. Under NETL's cost estimation methodology, EPC costs are estimated as a percentage of bare erected costs (BEC), which include the cost of equipment and facilities to be installed along with construction labor. NETL's reference case for retrofitting a steel plant with carbon capture includes EPC costs that are 17.5% of BEC. NETL has estimated EPC costs of 10% BEC for more mature technology deployments such as fossil energy plants.⁷²

Process contingency represents the uncertainty in cost estimates due to the maturity level of a given technology. Process contingency is also estimated as a percentage of BEC. NETL's reference case for retrofitting a steel plant with carbon capture includes process contingency that is 17% of BEC. There are currently 10 large, commercial-scale CO₂ capture projects in operation throughout the world with an annual capacity of more than 1 MMTCO₂e, half of which are in the United States.⁷³ However, an additional 14 such deployments are under construction globally, 4 of which are in the U.S.⁷⁴ As commercialization progresses and more design data becomes available, estimated process contingency falls to no higher than 10% according to cost engineering best practices.⁷⁵

Project contingency is the cost allocated to address general uncertainties in cost estimates and mitigate potential risks during the development of a project.⁷⁶ NETL's reference case for retrofitting a steel plant with carbon capture includes project contingency that is 20% of the sum of BEC, EPC costs, and process contingency. As with process contingency, a project contingency rate of 10% is appropriate for commercial-scale technology deployments.⁷⁷

Capacity utilization is the percentage of a steel mill's total potential production capacity that is actually being used to produce steel. The steel industry in the U.S. has a target of at least 80 percent capacity utilization.⁷⁸ More recently, the industry has been operating domestically at a capacity utilization of around 75 percent.⁷⁹

⁷¹ For a more detailed discussion of NETL's methodology for calculating the cost of CO₂ captured from industrial sources, see Hughes et al., "User Guide for the Public Industrial CO₂ Capture Retrofit Database Models."; Theis, "Quality Guidelines for Energy Systems Studies."

⁷² Fout et al., "Cost and Performance Baseline for Fossil Energy Plants Volume 1a."

⁷³ International Energy Agency, "CCUS Projects Database."

⁷⁴ Ibid.

⁷⁵ Association for the Advancement of Cost Engineering (AACE) International, "Conducting Technical and Economic Evaluations – as Applied for the Process and Utility Industries TCM Framework: 3.2 – Asset Planning, 3.3 – Investment Decision Making, AACE International Recommended Practice No. 16R-90."

⁷⁶ Hughes et al., "Quality Guidelines for Energy System Studies."

⁷⁷ Stevens, "Current and Future Technologies for Power Generation with Post-Combustion Carbon Capture."

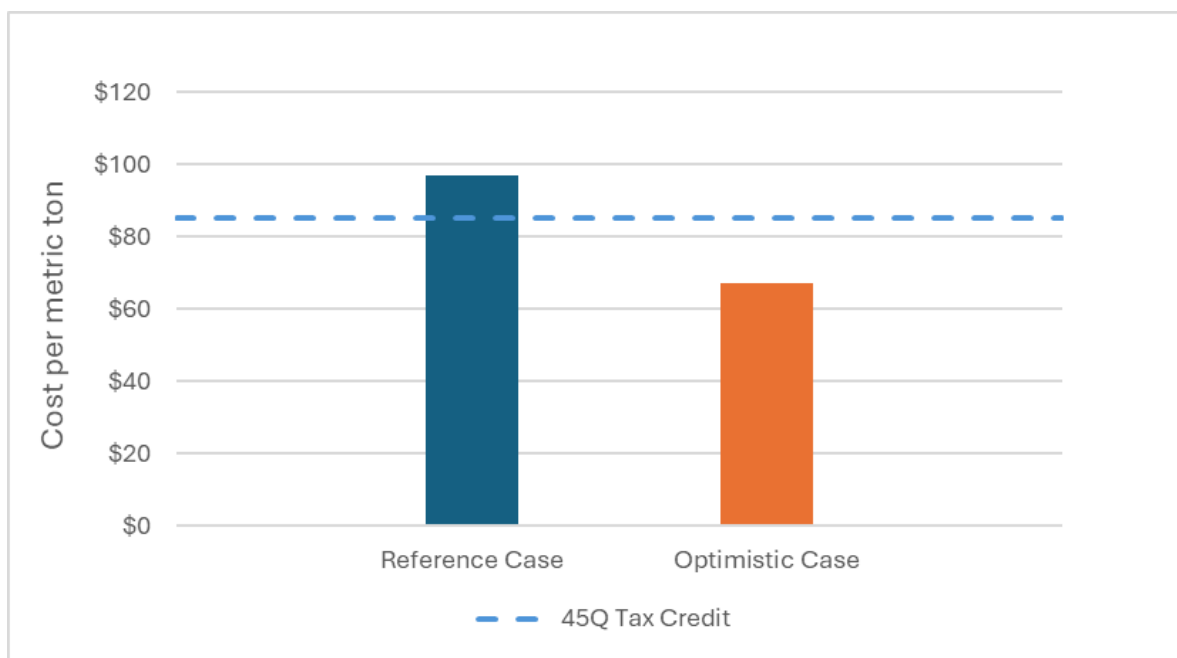
⁷⁸ American Iron and Steel Institute, "Public Policy: Trade."

⁷⁹ American Iron and Steel Institute, "Industry Data: Weekly Raw Steel Production."

Share financed with debt is the percentage of a project financed with debt as opposed to equity. The NETL reference case for retrofitting a steel plant with carbon capture assumed a capital structure that included 39% debt. An analysis conducted by the World Economic Forum around the same time as NETL’s evaluation indicated an upper limit of 60% debt financing for steel CCS.⁸⁰

For the sake of simplicity, we show below the combined effects of these variable factors on the cost of carbon capture at Cleveland Works under a reference case and an optimistic case. Under the reference case, EPC costs, process and project contingencies, and the share of a carbon capture retrofit financed with debt are the same as the NETL reference case for a steel plant, with capacity utilization at its current domestic level of 75%. Under the optimistic case, EPC costs, process contingency, and project contingency are at a reduced—and more favorable—level of 10%, with capacity utilization and the share of carbon capture financed by debt at higher rates of 80% and 60%, respectively.

Figure 9. Estimated cost of CO₂ capture at Cleveland Works (2024 USD)



Under the reference case, the cost of CO₂ capture at Cleveland Works is estimated at \$96.84 per MT.⁸¹ This would yield estimated annual mitigation of 2.42 MMTCO₂e.⁸² Under the optimistic

⁸⁰ World Economic Forum and Oliver Wyman, “Financing the Transition to a Net-Zero Future.”

⁸¹ The reference case assumes EPC costs of 17.5%, process contingency of 17%, project contingency of 20%, capacity utilization of 75%, and debt’s share for financing a carbon capture retrofit of 39%.

⁸² A 2022 response to a US EPA information request for Cleveland Works indicated that the facility operated at 82.7% capacity in 2021 based on its reported steel production for that year and the plant’s

case, the cost of CO₂ capture is estimated at \$67.30 per MT.⁸³ This would yield estimated annual CO₂ mitigation of 2.58 MMTCO₂e.⁸⁴ The cost of capture under the optimistic case—nonetheless plausible with maturing commercialization for carbon capture and the steel industry reaching its target for capacity utilization—would be lower than the \$85-per-ton 45Q tax credit for CO₂ captured for geological sequestration. There would thus be remaining value to cover the cost of pipeline transportation and permanent storage.

Geological Sequestration

Even upon reaching commercial scale across the carbon management value chain, the utilization portion of CCUS is projected to account for only 10-15% of captured emissions by 2050 for the use of CO₂ in products that support climate goals, such as sustainable aviation fuel.⁸⁵ The remainder of captured emissions will have to be geologically sequestered. For such large volumes of CO₂, pipelines are expected to be the most economical and efficient mode of transport.⁸⁶

The Study Team evaluated the cost of transporting captured CO₂ via pipeline to potential storage sites in the eastern half of Ohio. The analysis focused on saline formations—deep underground structures composed of permeable rock saturated with saltwater—which have the greatest potential storage capacity for CO₂.⁸⁷ NETL has developed both a CO₂ Saline Storage Cost Model and a CO₂ Transport Cost Model, which the Study Team used to estimate the cost of CO₂ transportation and storage on a per-metric-ton basis.⁸⁸

Potential Storage Locations and Storage Resource Potential

In addition to having enough capacity to store the volume of CO₂ captured, a suitable storage site must have sufficient permeability. CO₂ is stored underground as a fluid. The more permeable the rock formation in which the CO₂ is stored, the less energy has to be spent overcoming resistance to fluid flow during injection. Differences in permeability across Ohio's

3.4-million-ton production capacity. This implies that the facility would emit nearly 3.6 MMTCO₂ annually at 100% capacity given the 2.96 MMTCO₂ from combustion that were reported for the facility for 2021. At 75% capacity utilization and a capture rate of 90%, 2.42 MMTCO₂ would be captured. See Cleveland-Cliffs, "Submitting Cleveland Cliffs Cleveland Works ICR Response," June 3, 2022.2; Cleveland-Cliffs, "FY 2024 Form 10-K Annual Report."

⁸³ The optimistic case assumes EPC costs of 10%, process contingency of 10%, project contingency of 10%, capacity utilization of 80%, and debt's share for financing a carbon capture retrofit of 60%.

⁸⁴ *Supra*, fn 33. At 80% capacity utilization and a capture rate of 90%, 2.58 MMTCO₂ would be captured.

⁸⁵ Under the Net-Zero America Project's *high electrification* and *less-high electrification* scenarios, production of synthetic fuels utilizes approximately 88% and 85% of captured emissions, respectively, by 2050. See Larson et al., "Net-Zero America: Potential Pathways, Infrastructure, and Impacts."

⁸⁶ Smith et al., "The Cost of CO₂ Transport and Storage in Global Integrated Assessment Modeling."

⁸⁷ Other suitable storage formations include oil and natural gas reservoirs, unmineable coal seams, basalt formations, and organic-rich shales. See National Energy Technology Laboratory, "Carbon Storage FAQs."

⁸⁸ Morgan, Guinan, and Sheriff, "FECM/NETL CO₂ Transport Cost Model.""; Shih and Morgan, "FECM/NETL CO₂ Saline Storage Cost Model."

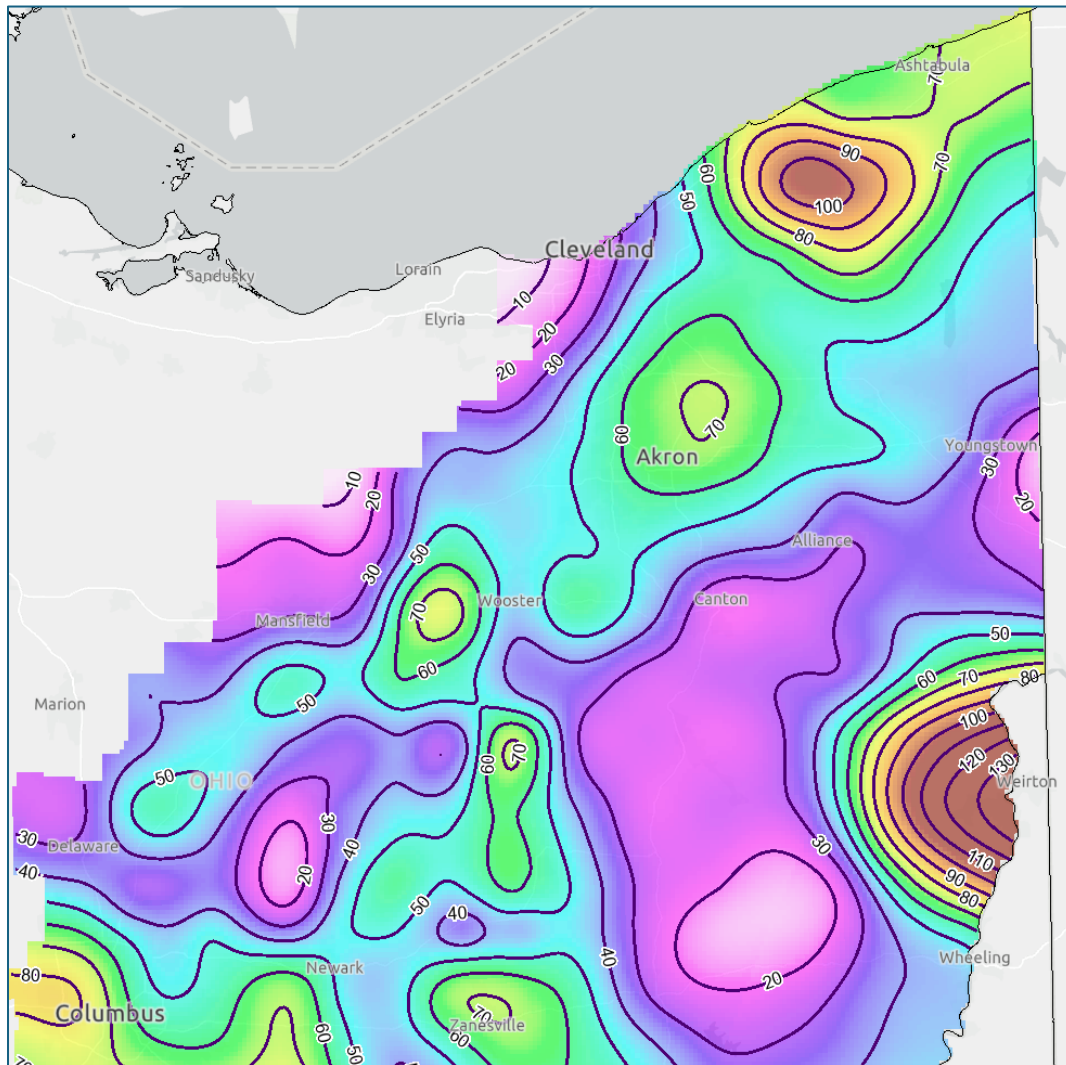
many geological formations explain the wide variance in the cost of storing CO₂ at potential sites. For example, of the nine Ohio formations included in NETL's Saline Storage Cost Model, the two with the highest permeability have an average breakeven price for CO₂ storage of \$15-\$25 per MT under the model's default financial assumptions, while the two least permeable formations have an average breakeven price per MT of \$648-\$981 for geological sequestration.⁸⁹

The Upper Copper Ridge formation has the highest estimated permeability among formations in the eastern half of Ohio that are included in the NETL cost model's geologic database. Figure 10 shows the CO₂ storage resource potential of the Upper Copper Ridge formation in the region based on an analysis of borehole samples performed under the Midwest Regional Carbon Initiative (MRCI).⁹⁰ The contours shown in Figure 10 illustrate the CO₂ storage potential in terms of thousand metric tons per square kilometer.

⁸⁹ See the Saline Storage Cost Model's *CO2_S_COM_Results.xlsx* Supplementary Results file. Dollar amounts are in 2024 dollars assuming a 2.3% CAGR between the 2023 and 2028 breakeven prices that are included for each formation in the Supplementary Results file. Permeability is measured according to Darcy's law, describing the flow of a fluid through a porous medium, where a higher value indicates higher permeability.

⁹⁰ MRCI is a DOE-sponsored initiative led by Battelle and the Illinois State Geological Survey to accelerate CCUS deployment in the Midwest. For further discussion of the CO₂ storage potential of geological formations in Eastern Ohio, see Fukai, "CO₂ Storage Resource and Reservoir Feasibility Assessment for Deep Saline Cambrian-Ordovician Formations in Eastern Ohio."; Fukai, "CO₂ Storage Resource Assessment of Deep Saline Cambrian-Ordovician Formations in Eastern Ohio."

Figure 10. Prospective CO₂ Storage Potential for the Upper Copper Ridge in Eastern OH



Map (in thousand metric tons per square kilometer)

Source: Midwest Regional Carbon Initiative (MRCI)⁹¹

At an average depth of 5,157 feet in Eastern Ohio, the Upper Copper Ridge formation has an estimated storage potential of around 100,000 MTCO₂e per square kilometer in parts of Geauga and Lake Counties, and 130,000 MTCO₂e per square kilometer farther southeast in Jefferson County.⁹² These should be considered illustrative screening-level estimates of resource potential. A site-specific characterization study would be needed to determine the suitability and economic viability of the Upper Copper Ridge or other geological formations for long-term CO₂

⁹¹ Midwest Regional Carbon Initiative (MRCI), "MRCI Cambrian-Ordovician Carbon System Map."

⁹² These storage densities reflect estimates at the P50 (median) percentile.

storage more locally.⁹³ CO₂ storage operators are currently undertaking these more detailed assessments of multiple geological formations in and around Jefferson County.⁹⁴

Pipeline Routing

The Study Team mapped hypothetical pipeline routes to the two locations shown in Figure 11 having at least 100,000 MT per square kilometer of CO₂ storage potential.⁹⁵ Pipelines were mapped to not only minimize the distance from Cleveland Works to the potential storage sites, but to also minimize their overlap with developed areas where people live and work.⁹⁶ The resulting hypothetical routes include 50.8 miles of pipeline to a location centered in northern Geauga County, and 97.4 miles of pipeline to a site centered in eastern Jefferson County, as illustrated below in Figure 11. Based on MRCL's estimates of CO₂ storage resource in the region, around 70.4 MMTCO₂ could potentially be stored in northeast Ohio within the Upper Copper Ridge formation, while 94.6 MMTCO₂ could potentially be stored within the same geological formation in southeast Ohio in Jefferson County.⁹⁷ This could mitigate an estimated 27-37 years' worth of CO₂ emissions captured from Cleveland Works, assuming a 90% CO₂ capture rate and a targeted 80% capacity utilization for the steel industry.

⁹³ For more information on the the phased approach to site selection and assessment for CO₂ storage as employed under the U.S. Department of Energy's Carbon Storage Assurance Facility Enterprise (CarboneSAFE) Initiative, see National Energy Technology Laboratory, "CarboSAFE."

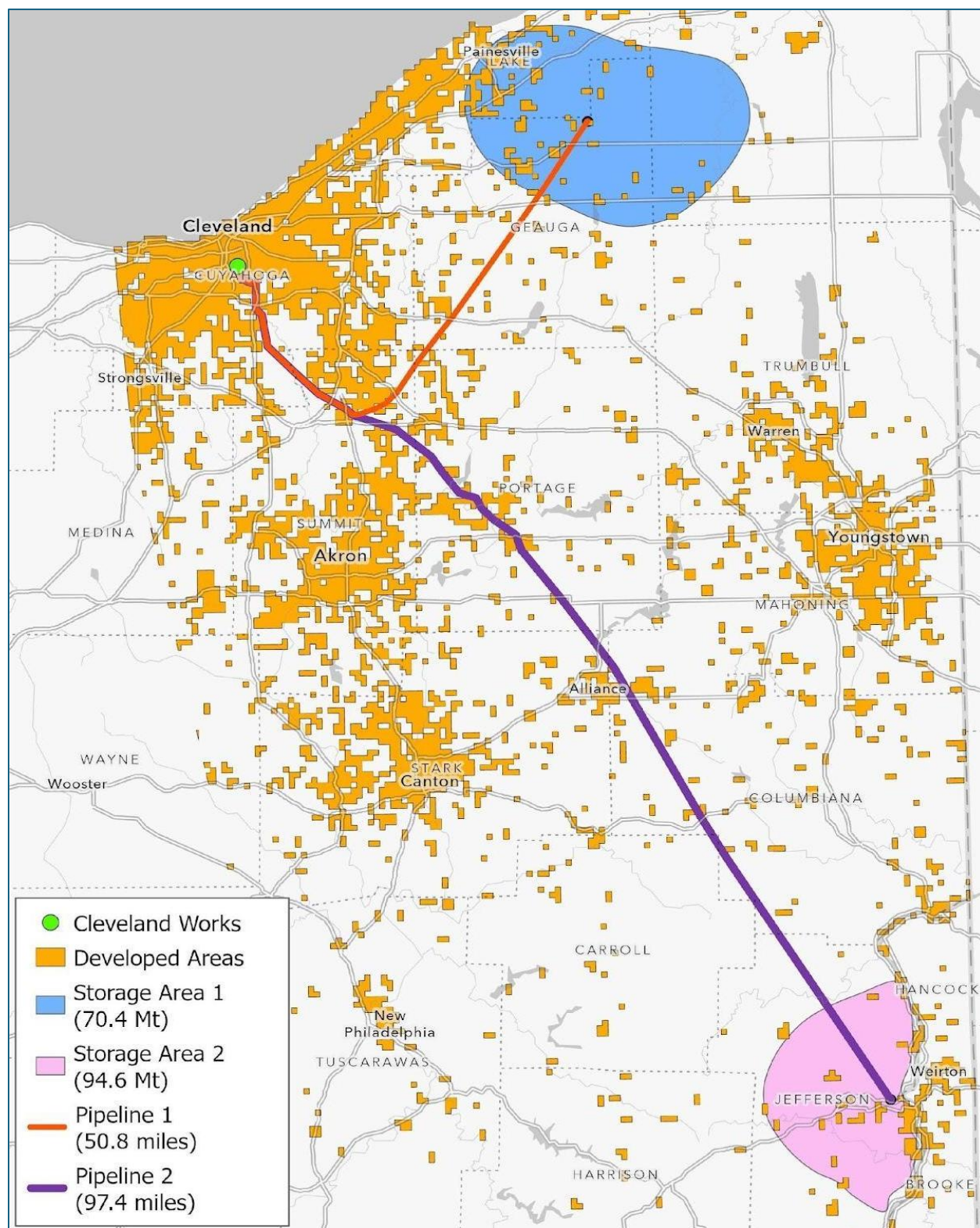
⁹⁴ Wernette, "Bipartisan Infrastructure Law (BIL): Tri-State CO₂ Storage Hub."

⁹⁵ The storage locations were mapped by the centroid of the contour with the highest projected storage capacity for the Upper Copper Ridge formation.

⁹⁶ Developed areas were identified according to the U.S. Geological Survey's (USGS) National Landcover Database. See U.S. Geological Survey, "National Land Cover Database." Areas mapped in Figure 11 are those with low, medium, and high development intensities. For a description of developed area intensity levels, see Multi-Resolution Land Characteristics Consortium, "National Land Cover Database Class Legend and Description." The *Optimal Corridor Connections* tool was used in the desktop software ArcGIS Pro to map a shortest distance pipeline path that avoided developed areas, with greater weight for avoidance placed on high intensity developed areas.

⁹⁷ Storage potential for a location centered in Geauga County is based on the areas of the 80, 90, and 100 thousand metric-ton-per-square-kilometer contours shown in Figure 10. Storage potential for a location centered in Jefferson County is based on the areas of the 110, 120, and 130 thousand metric-ton-per-square-kilometer contours.

Figure 11. Prospective Pipeline Routes for CO₂ Captured at Cleveland Works



Mt = million metric tons

Cost of Pipeline Transportation and Sequestration

Like the cost of capture, the cost-per-metric-ton to build and operate a CO₂ pipeline and storage facility depends on several assumptions. Some of these, which were used in conjunction with NETL's Saline Storage Cost Model and Transport Cost Model for CO₂, are listed below in Table 2.

Table 2. Assumptions Made in Calculating Cost of CO₂ Transportation and Storage

Parameter	Value	Source
Construction duration	3 years	Same as for CO ₂ capture under NETL reference case
Length of operations for transportation and storage	30 years	Same as for CO ₂ capture under NETL reference case
Cost of equity for transportation and storage	7.85%	Cost of equity for Oil/Gas Distribution Industry; Damodaran, NYU Stern School of Business ⁹⁸
Before-tax cost of debt for transportation and storage	5.53%	Cost of debt for Oil/Gas Distribution Industry; Damodaran, NYU Stern School of Business ⁹⁹
Effective tax rate	19.72%	Effective tax rate for Oil/Gas Distribution industry; Damodaran, NYU Stern School of Business ¹⁰⁰
Type of instrument used for financial responsibility for corrective action, well plugging, and post-injection site care	Trust Fund	Used for some existing CO ₂ storage projects; ¹⁰¹ suitable for multiple phases of project (corrective action, well plugging, and post-injection site care) ¹⁰²
Trust Fund discount rate	6.43%	Nominal return for an illustrative portfolio of 50% 10-year Treasury securities, 25% Aaa corporate bonds, and 25% equities (S&P 500) over a 30-year horizon (1995-2024) ¹⁰³

⁹⁸ Damodaran, "Costs of Capital by Industry Sector." Some companies currently in the midstream segment for oil and gas are also actively exploring transportation and storage for CO₂.

⁹⁹ Ibid.

¹⁰⁰ Damodaran, "Effective Tax Rate by Industry."

¹⁰¹ For examples of CO₂ storage operators using trust funds to meet financial responsibility requirements, see North Dakota Department of Mineral Resources, "Class VI - Geologic Sequestration Wells."

¹⁰² For a description of the suitability of trust funds to meet the *range* of financial responsibility requirements, see U.S. Environmental Protection Agency, "Research and Analysis in Support of UIC Class VI Program Financial Responsibility Requirements and Guidance."

¹⁰³ This weighting for an illustrative Trust Fund portfolio for financial responsibility of a CO₂ injection well is presented by NETL in Energy Sector Planning and Analysis (ESPA) Energy Sector Planning and Analysis (ESPA), "Financial Responsibility Pricing Foundations White Paper."

Electricity cost	\$71.60/MWh	EIA price of electricity for industrial sector in Ohio ¹⁰⁴
Depreciation for pipeline transportation	150% declining balance accelerated depreciation	Default values in NETL cost models; consistent with IRS guidance ¹⁰⁵
Depreciation for storage site characterization and development capital costs		
Depreciation for well installation capital costs	200% declining balance accelerated depreciation	
Depreciation for seismic capital costs for long-term well monitoring	Straight line	
Change in elevation from point of capture to CO ₂ storage facility	+600 feet	Review of elevation contours in the U.S. Geological Survey's National Map ¹⁰⁶

All dollar values are in 2024 dollars. Tax rates and costs of capital reflect 2024 conditions.

The Study Team calculated the cost of transporting and geologically sequestering CO₂ given the assumptions outlined above. As with carbon capture, the cost of transportation and storage was calculated for both a reference case and an optimistic case. For the reference case, NETL's CO₂ transport and storage cost models were run using default values for the following parameters: project contingency; process contingency; the percent of infrastructure financed with debt; and the timeframe for post-injection site care.¹⁰⁷

The default values in NETL's cost models, representing the reference case, serve as a baseline reflecting current conditions.¹⁰⁸ For project contingency and process contingency, these default values were 15% and 20%, respectively. Under the reference case, 55% of infrastructure

¹⁰⁴ NETL's cost models use the EIA's industrial price of electricity for electricity to power pumps used for pipeline transportation and injection. For the average price of electricity for the industrial sector in Ohio in 2024, see U.S. Energy Information Administration, "Electricity Data Browser."

¹⁰⁵ For the IRS guidance underpinning the default values for depreciation, see Internal Revenue Service, "Publication 946: How to Depreciate Property."

¹⁰⁶ U.S. Geological Survey, "The National Map: National Boundaries Dataset."

¹⁰⁷ Post-injection site care (PISC) is the period after which CO₂ injection has ceased when well operators must undertake ongoing monitoring of the injection zone and perform any necessary corrective action to ensure the safety of underground sources of drinking water (USDW). PISC can last from 10 to 50 years. Upon completion of this period, when the injected CO₂ has been demonstrated to "no longer pose an endangerment to USDWs," the operator is issued a certificate of project completion and relieved of ongoing monitoring and maintenance requirements. For further discussion on the duration of PISC, including applicable federal regulation, see Great Plains Institute and Environmental Defense Fund, "Approaches to Long-Term Liability of Class VI Injection Wells."; Post-injection Site Care and Site Closure.

¹⁰⁸ For further discussion of baseline results in NETL's CO₂ Saline Storage Cost Model, see Morgan and Grant, "FE/NETL CO₂ Saline Storage Cost Model: Model Description and Baseline Results."

spending would be financed through debt, while the post-injection site care timeframe would be 50 years—the default duration stipulated by federal regulations under the Safe Drinking Water Act.¹⁰⁹ Additionally, capacity utilization was assumed to be 75%, consistent with the rate used for the steel industry in the carbon capture reference case.

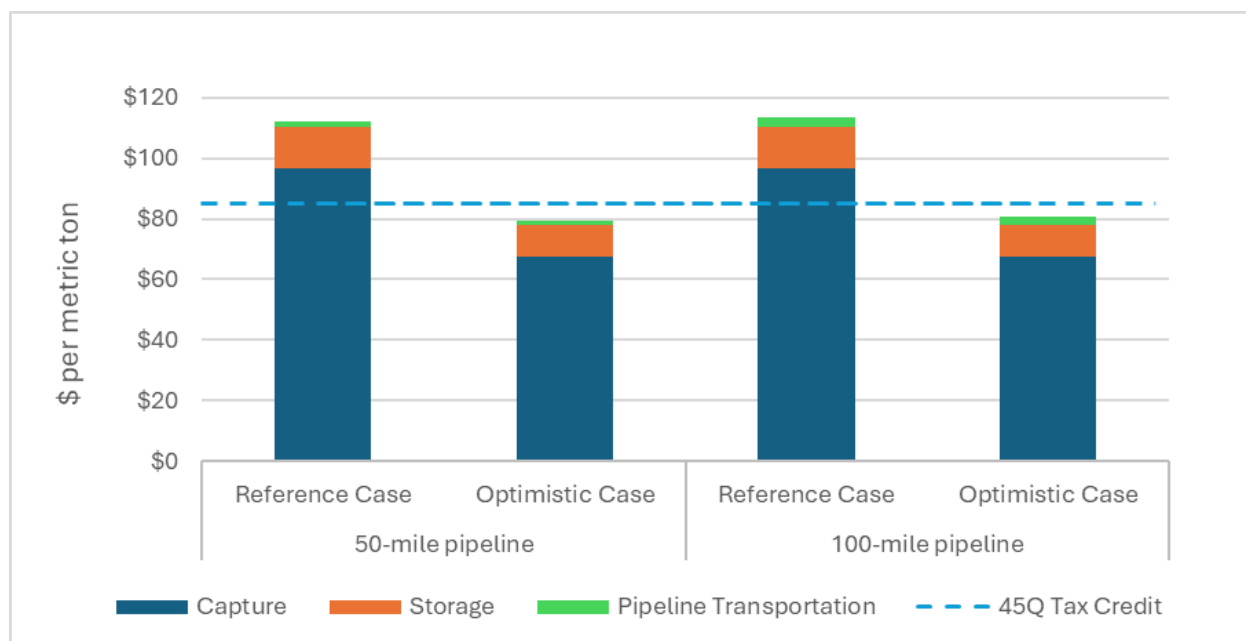
For the optimistic case, project and process contingencies were set at 10%, the share of debt finance at 60%, and capacity utilization at 80%, consistent with the values for these parameters for the development of carbon capture under more favorable conditions. The timeframe for post-injection site care was assumed to be 20 years under the optimistic case. Federal regulations allow for an alternative timeframe other than the default length of 50 years for this period when CO₂ injection ceases and operators must continue monitoring the well and address any potential threats to underground sources of drinking water. In Wyoming, one of the first states to be granted authority by US EPA to regulate CO₂ injection wells at the state level, this period is at least 20 years.¹¹⁰

Figure 12 shows the resulting cost of transport and storage added to the cost of capture under both the reference and optimistic cases for a 50-mile pipeline and a 100-mile pipeline. Most of this total cost is dedicated to capturing CO₂, followed by storage, and then pipeline transportation. Under the reference case, the total cost to capture, transport, and store CO₂ from Cleveland Works would exceed the \$85-per-metric-ton 45Q federal tax credit. However, this total cost—inclusive of the required returns to investors and the cost to service debt to finance such a project—is estimated at around \$80-per-metric ton in the optimistic case, both with a 50-mile pipeline and a 100-mile pipeline. While this sort of screening-level cost estimate may involve considerable uncertainty, it remains plausible that a CO₂ capture, transport, and storage project in Northeast Ohio could achieve a per-metric-ton cost below the value of the 45Q federal tax credit—leaving sufficient margin for community investment such as CO₂ training for first responders and workforce development for occupations in the low-carbon economy.

¹⁰⁹ Post-injection Site Care and Site Closure.

¹¹⁰ Lewis and Fornstrom, “Wyoming’s Class VI Regulations: Managing the Risk of CO₂ Storage.”

Figure 12. Estimated cost of capture, transport, and storage of CO₂ from Cleveland Works



Health Co-Benefits of CCS at Cleveland Works

One of the primary additional benefits of strategies such as carbon capture to reduce GHG emissions is the accompanying reduction in co-pollutants. Improvements in air quality resulting from pollutants such as particulate matter (PM) being removed from the atmosphere alongside carbon dioxide can positively impact human health. This benefit can be estimated at the county level using U.S. EPA's Co-Benefits Risk Assessment (COBRA) model.¹¹¹ This peer-reviewed screening tool enabled the Study Team to estimate the air quality, human health, and associated economic impacts of carbon capture as an emission reduction strategy specifically for the steel industry.

In the case of fine particulate matter with a diameter of less than 2.5 micrometers—also known as PM_{2.5}—the cost to capture the condensable portion of this air pollutant is already reflected in the project cost developed by NETL in the reference case for carbon capture at an integrated steel mill.¹¹² Based on a review of facility-level data for air pollutant emissions reported to the

¹¹¹ U.S. Environmental Protection Agency, "CO-Benefits Risk Assessment Health Impacts Screening and Mapping Tool (COBRA)."

¹¹² Hughes et al., "Cost of Capturing CO₂ from Industrial Sources"; Great Plains Institute and Carbon Solutions, "Carbon Capture Co-Benefits: Carbon Capture's Role in Removing Pollutants and Reducing Health Impacts." The CANSOLV CO₂ absorption system whose cost was modeled in the NETL study includes a direct contact cooler (DCC) as a pre-scrubber that removes 100% of the *condensable* PM_{2.5} prior to capturing 90 percent of the inlet CO₂. PM_{2.5} is typically divided into two types: filterable and condensable particulates. Condensable particulates are initially emitted as vapors or gases that condense into liquid or solid form after cooling. In contrast, filterable particulates are already in a solid or liquid state at the time of emission.

U.S. EPA through its National Emissions Inventory, an estimated 5.14 short tons of condensable PM_{2.5} are emitted per 100,000 MTCO₂e emissions at Cleveland Works.¹¹³ If the facility were retrofitted with carbon capture and operated at 80% of its productive capacity, the estimated annual CO₂ mitigation would be accompanied by the annual abatement of 147.31 short tons of PM_{2.5}.¹¹⁴ Table 3 illustrates the health benefits of this reduction in PM_{2.5} as estimated using U.S. EPA’s COBRA tool, both for NOACA’s five-county region and for Ohio overall.¹¹⁵

Table 3. Estimated Annual Public Health Benefits of PM_{2.5} Reduction

Health Endpoint	Reduction in annual cases/costs for Cleveland-Elyria MSA	Reduction in annual cases/costs for Ohio overall
Mortality	2.2	3.2
Nonfatal heart attacks	0.9	1.3
Asthma onset	2.6	3.9
Asthma symptoms	490	730
Minor restricted activity days	800	1,200
Work loss days	135	200
Total health benefits	\$33,050,000	\$48,840,000

Health endpoint values reflect the midpoint of high and low estimates from U.S. EPA’s COBRA model. Dollar values are in 2024 dollars.¹¹⁶

Community Benefits Agreements for Industrial-Scale CCS

Large infrastructure projects—such as industrial-scale carbon capture involving pipeline transportation and geological sequestration—can raise public concerns regarding safety, landowner protections, and the distribution of financial benefits to the communities most

¹¹³ Criteria air pollutants under the National Emissions Inventory (NEI) are reported in short tons, also known as U.S. tons, while greenhouse gas emissions under the EPA’s Greenhouse Gas Reporting Program (GHGRP) are reported in metric tons. For 2020-2022, the three most recent years for which data is available, there were an estimated 163.6 short tons of PM_{2.5} emissions annually at Cleveland Works. During the same period, as reported under the GHGRP program, the facility had 3.18 MMTCO₂e emissions annually on average. For facility-level greenhouse gas and air emissions data, see U.S. Environmental Protection Agency, “Greenhouse Gas Reporting Program. 2023 Data Summary Spreadsheets”; U.S. Environmental Protection Agency, “2020-2022 Air Emissions Modeling Platforms.”

¹¹⁴ As previously noted, the Study Team estimated annual CO₂ emissions for Cleveland Works of nearly 3.6 MMTCO₂ at 100% capacity utilization. The CO₂ absorption system includes a pre-scrubber that would remove 100% of the condensable PM_{2.5} prior to capturing 90 percent of the inlet CO₂. At 80 percent capacity utilization, PM_{2.5} would be removed from approximately 2.9 MMTCO₂

¹¹⁵ Health benefits were estimated using the COBRA Web Edition at <https://cobra.epa.gov/>. The value of future benefits was calculated using COBRA’s default discount rate of 2%.

¹¹⁶ Dollar values were adjusted using GDP Implicit Price Deflator. See U.S. Bureau of Economic Analysis, “Gross Domestic Product: Implicit Price Deflator.”

affected by the project.¹¹⁷ If left unaddressed, these concerns may result in delays which, if prolonged for as little as two years, can nearly double overall project costs.¹¹⁸ One way to address the community's concerns while increasing project certainty for the developer is through a Community Benefits Agreement (CBA) between the two parties.¹¹⁹

A CBA is a legally binding contract negotiated between a project developer and a community—often represented by a coalition of local groups—that outlines the specific benefits the community will receive in exchange for their support or lack of opposition to a project. Large-scale energy developments typically require a range of complex permits and land use approvals from various local, state, and federal agencies. The permitting process often includes opportunities for public challenges, which can result in delays or even cancellation of a project. Through a CBA, community representatives agree to support or refrain from opposing a project during these regulatory and permitting stages. A CBA can serve as a collaborative framework for addressing critical project issues, potentially offering increased long-term stability for the development.

What qualifies as a “benefit” in a CBA varies based on the specific needs and priorities of each community. For some, this might include enhancements to local infrastructure—like the development of community centers, green spaces, or services such as childcare and transportation funded by project revenues. Other communities may place greater value on investments in workforce training programs.

Participants in a community benefits agreement should represent a broad spectrum of local priorities, often including labor unions and worker advocacy groups, community organizations and neighborhood associations, environmental advocates, faith-based groups, and other interest-based organizations. However, the specific composition will differ from one community to another. Since one of the key advantages of a CBA is reducing project risk, it is important to involve not only groups that already support the project. Just as important is ensuring that participants are trusted within their communities and genuinely represent their constituents' needs, so the agreement truly addresses the concerns of those most affected by the project.

While the specific benefits outlined in a CBA may differ by community, certain key elements are commonly included:¹²⁰

- Commitment to support or not oppose the project. A central feature of a CBA is the community's pledge to either support or refrain from opposing the project. To ensure clarity and mutual understanding, the agreement should clearly define what constitutes the “project” as well as what is meant by “support” or “non-opposition.”

¹¹⁷ Chrysostomidis, Perumalpillai, and Wolff, “CCS Stakeholder Issues Review and Analysis”; Bonham and Chrysostomidis, “Local Community Benefit Sharing Mechanisms for CCS Projects.”

¹¹⁸ Chipman, “America's Corn Belt Bristles at \$8 Billion Lifeline.”

¹¹⁹ The framework for Community Benefits Agreements found herein is adapted from U.S. Department of Energy guidance on CBAs. See U.S. Department of Energy, “FAQ: Community Benefits Agreements.”

¹²⁰ For an extended list of best practices for Community Benefits Agreements, see Eisenson and Webb, “Expert Insights on Best Practices for Community Benefits Agreements.”

- The CBA is a legally enforceable contract. All parties to the agreement, including community groups and developers, have the right to enforce its terms.
- Steering Committee. Most CBAs involve the creation of a community oversight group, such as a community benefits steering committee, which meets regularly to monitor agreement implementation and manage how community investment funds are allocated. The agreement should clearly define the criteria for committee membership, the length of terms, the selection process, and how appointments are approved.
- Reporting Requirements. The agreement should detail how and when the developer will report on its compliance with CBA terms, including a schedule for demonstrating progress and fulfillment of commitments.
- Specific and measurable terms. CBA commitments should be specific, measurable, and achievable so that agreements have clear outcomes that are easy for all parties and the public to track and examine.
- Commitment to transparency. To foster accountability and public trust, the CBA and related implementation and benefit reports should be made publicly available. Additionally, meetings of the steering committee should be open to the public.

Example of Community Benefits Agreement for CCS

While each CCS project is unique, as would be each Community Benefits Agreement, it is helpful to review existing agreements to better understand the scope of potential benefits available and how community concerns could be addressed under a CBA. In 2024, a first-of-its-kind CBA was signed between a developer and a community coalition concerning a pipeline that will deliver CO₂ captured at an ethanol plant in Nebraska to an underground storage facility in Wyoming.¹²¹ Community concerns centered on landowner protections, public safety, and community investment. To that end, the developer agreed to the following provisions, among others, in exchange for a commitment from the coalition of community groups to not oppose the pipeline project:¹²²

- Upfront payments of \$500,000 to a community investment fund to support counties along the right-of-way, \$100,000 for development of a regional CO₂ emergency alert system, \$200,000 for development of a First Responder CO₂ training program, and \$400,000 to help emergency response organizations purchase equipment to prepare for, detect, and respond to CO₂ release.
- Ongoing payments of \$40,000 per year to replace equipment used by emergency responders to detect and respond to CO₂ release, \$0.10 per MTCO₂ sequestered each year to be contributed to a community investment fund, and a royalty of \$0.10 MTCO₂ sequestered to landowners along the right-of-way in addition to their easement payment.

¹²¹ Brungard and Fraser, “Community Benefits Snapshot: Tallgrass-Bold Alliance CO₂ Pipeline Community Benefits Agreement.”

¹²² For a list of benefits included in the Brungard and Fraser. agreement, see Columbia Law School Sabin Center for Climate Change Law, “Community Benefits Agreements Database.”

Regional Cohesion for a Community Benefits Agreement

The City of Cleveland has an extensive history of utilizing CBAs for projects that receive City financial assistance.¹²³ In the case of a CCS project, a developer may not seek local financial incentives but instead aim to avoid project delays. Nonetheless, the City's experience with CBAs offers a valuable framework for applying such agreements. This framework could be extended to a regional level to reflect the priorities and concerns of all impacted communities. Given the geographic scale of a potential CO₂ pipeline—particularly if the storage facility lies outside the Cleveland-Elyria MSA—NOACA may need to coordinate with other Metropolitan Planning Organizations and Regional Transportation Planning Organizations to convene the diverse cross-section of communities comprising the coalition that would be party to a CBA.

2040 – 2050

By 2050, further alternatives to replacing the BF-BOF system will likely be commercially viable options and for other heating processes in the primary metal manufacturing industry, there will be high temperature electric heating options.

Electrification

Thermal storage, multi-process heat pumps, electric boilers, resistive heating, and inductive heating are all currently available for low to medium temperature processes, but by 2050 they will be commercially viable for higher temperature processes as well.¹²⁴

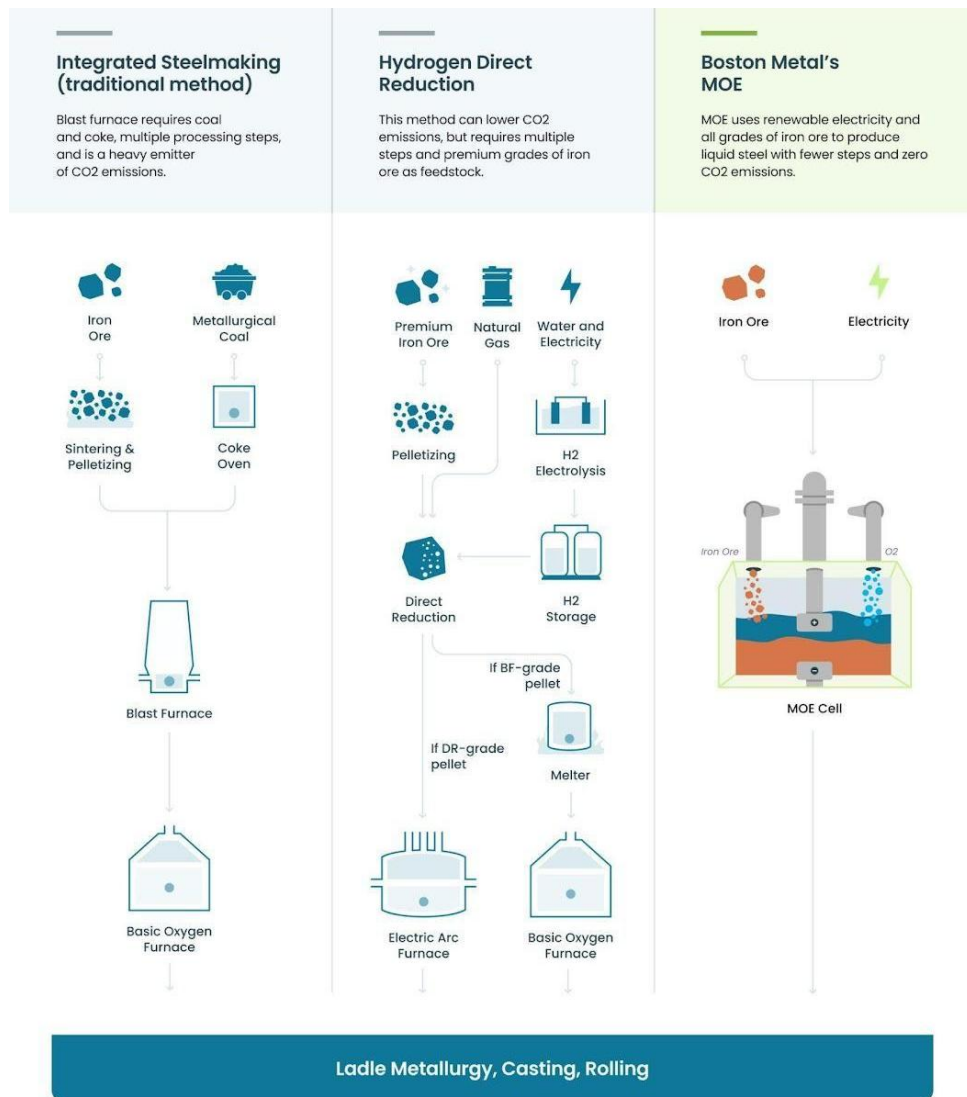
Replacing the BF-BOF system with molten oxide electrolysis (MOE).¹²⁵ Instead of replacing the BF-BOF system with a combined H₂DRI-EAF system, Boston Metal developed a molten oxide electrolysis system that uses electricity to directly produce steel from iron ore. This is a single step process with zero CO₂ emissions. The process relies on solely electricity, removing the need for H₂ production, transportation, and storage onsite, and can use lower grades of iron ore than DRI can use. Boston Metal is working on a demonstration plant set to open in 2026 to showcase commercial viability of the technology.

¹²³ City of Cleveland, Mayor's Office of Equal Opportunity, "Community Benefits Resource Guide."

¹²⁴ Electrification of Industrial Heat

¹²⁵ Boston Metal Electrolysis System

Figure 13: Schematic from Boston Metal comparing traditional steelmaking to DRI-EAF and its own Molten Oxide Electrolysis process¹²⁶



Carbon Capture Utilization and Sequestration

Phase out capture

Emissions Evaluation

For primary metal manufacturing, 82% of the emissions come from process heating and cooling. By replacing the fossil fuel based furnaces with electric or alternative fuel systems or installing a carbon capture system, 90% - 100% of these process heating emissions can be abated. Onsite energy generation can be replaced with renewable energy alternatives.

¹²⁶ [Boston Metal MOE process](#)

Table 4: Emissions Reductions by CO₂ Source for the Primary Metal Manufacturing Subsector

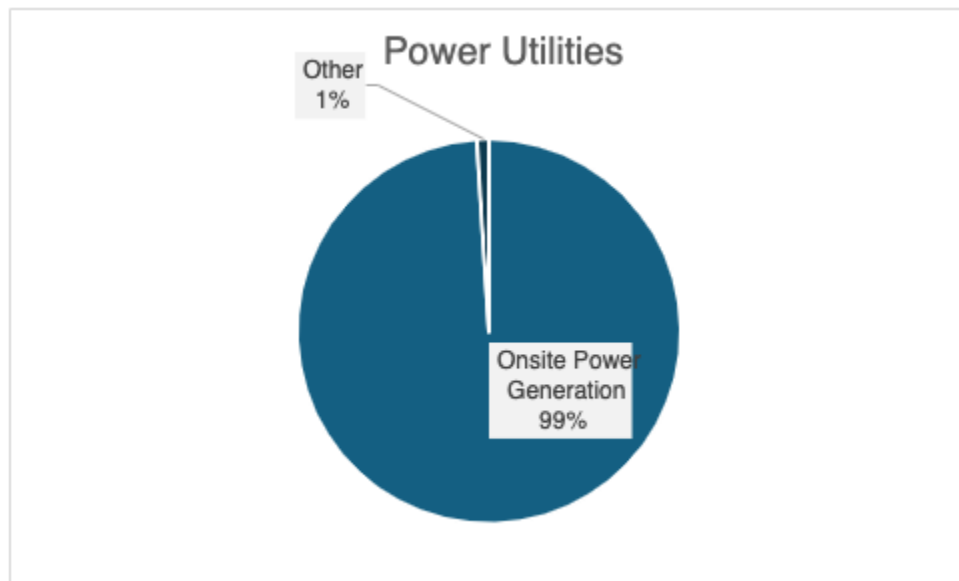
Source of Emissions	Initial Emissions	Reduction Percentage	Final Emissions
Process Heating and Cooling	7.14 MMTCO ₂ e	95%	0.3 MMTCO ₂ e
Onsite Energy Generation	1.21 MMTCO ₂ e	95%	0.06 MMTCO ₂ e
Machine Drive	0.098 MMTCO ₂ e	75%	0.02 MMTCO ₂ e
Onsite Transportation	0.066 MMTCO ₂ e	100%	0 MMTCO ₂ e
Total	7.52 MMTCO₂e	99.7%	0.02 MMTCO₂e

Overall, using Cleveland Works as an example, it is possible to decarbonize primary steelmaking by 99% by 2050 with a combination of these methods. The most important component is deciding what to do with the process heating component by either introducing carbon capture or replacing furnaces with electric or hydrogen-based alternatives.

Steam Generation: 1.06 MMT CO₂e

Utilities are the second largest industrial emitter in the region, making up 20% of total regional industrial emissions. Most of those utility emissions come from fossil fuel electric power plants like West Lorain in Lorain County and facilities that generate steam or chilled water for cooling, like Corix Cleveland Thermal in Cuyahoga County. Decarbonization of fossil fuel electric power is discussed, at length, in the Electricity Sector. Steam providers in the region will either need to capture their CO₂ or switch to a different process for providing heating and cooling. All the counties except Geauga County have power utilities.

Figure 14: The contributions to emissions in the power utilities subsector.



2025 – 2030

There are no immediate solutions for decarbonizing the power utilities.¹²⁷ Instead, the next five years should be used for strategic planning of clean electricity development and evaluation of retrofitting existing systems for geothermal or implementing carbon capture.

New Industry Support

One potential option for existing district heating systems would be to retrofit them for distributing geothermal heat rather than steam derived from natural gas. To support such a massive change, investment in geothermal systems design, maintenance, and components could be a good opportunity for new industries in the region.¹²⁸

2030 – 2040

¹²⁷ Current power plants can run with 20-30% blended hydrogen

¹²⁸ district geothermal

Process and Material Efficiency

Traditional natural gas power plants waste 30-50% of their energy input as heat. Capturing waste heat from both thermal power plants and natural gas electric power plants to use as additional power generation or district heating could improve plant efficiency by 10-20%.¹²⁹

Carbon Capture Utilization and Sequestration

Calpine Texas CCUS Holdings LLC and Electricore Inc. are currently deploying post-combustion carbon capture technology at a natural gas power plant in Deer Park, Texas.¹³⁰ This system will capture 95% of total CO₂ from the flue gas at the power plant. It would cost ~\$33 / ton CO₂ to capture (not including any transportation or sequestration costs). It would also take ~50kWh/ton CO₂ of electricity for capturing the CO₂.¹³¹

2040 – 2050

Renewable Energy

Retrofitting existing district heating for geothermal district heating would remove the reliance on natural gas-powered steam generation. Munich, Germany plans to have transferred their entire district heating system to geothermal by 2040.¹³² Heat suppliers that use steam-based systems rather than water-based systems would have to change their network to a water-based network. Ball State University began converting their coal powered, steam-based district heating system to a geothermal, water-based network in 2009. This has led to millions of dollars in annual savings and halved the university's emissions contributions.¹³³ This is a substantial undertaking, however, requiring the establishment of geothermal resources via borehole drilling, installation of ground-based heat pumps, replacing existing steam lines with insulated hot water lines, and upgrading control systems.¹³⁴

Emissions Evaluation

Table 5: Emissions Reductions by CO₂ Source for the Steam Generation Subsector

Source of Emissions	Initial Emissions	Reduction Percentage	Final Emissions
Onsite Energy Generation	1.05 MMTCO ₂ e	95%	0.05 MMTCO ₂ e
Other	0.01 MMTCO ₂ e	0%	0.01 MMTCO ₂ e

¹²⁹ [Waste heat recovery at power plants](#)

¹³⁰ [NETL deer park energy center natural gas](#)

¹³¹ [Cost of capture](#)

¹³² [Germany Geothermal](#)

¹³³ <https://eri.iu.edu/erit/case-studies/ball-state-university-geothermal.html>

¹³⁴ <https://decarbonization.dartmouth.edu/how-it-works/steam-hot-water-transition>;
<https://www.greeneru.com/articles/converting-buildings-to-accept-high-efficiency-energy-systems>

Total	1.06 MMTCO ₂ e	95%	0.06 MMTCO ₂ e
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Power utilities can achieve 95% decarbonization by investing in carbon capture. To completely decarbonize, they would have to change their energy source by investing in geothermal, solar, wind, and battery storage.

Cement, Concrete, and Asphalt Manufacturing: 0.55 MMTCO₂e

Cement, concrete, and asphalt manufacturing are responsible for 6% of the region's industrial emissions. More specifically, the large industrial emitter in the Cleveland-Elyria MSA that falls into this category is Carmeuse Lime, which specializes in lime product manufacturing, a subset of cement manufacturing. In cement making, limestone is heated and releases CO₂ in a process called calcination before being dried, cooled, and mixed with other materials, ready to be combined with water, sand, or gravel to make concrete. Asphalt is made by heating and mixing sand, gravel, or crushed stone with a petroleum-based binder. Each county has some concrete, cement, or asphalt manufacturing. Emissions in this sector come from high-temperature processing, chemical reactions, grinding and mixing (machine drive), and transportation.^{135,136}

Carmeuse Lime located in Grand River, Ohio in Lake county, produces high calcium quicklime, dolomitic quicklime, calciment LKD, high calcium limestone, and magnesium enhanced quicklime.¹³⁷ Used in a wide range of applications from wastewater treatment to steelmaking and finally cement making, the demand for lime products is unlikely to decrease any time soon.¹³⁸ Most of these products are made by heating combinations of calcium and limestone to high temperatures, a process which inherently emits CO₂.¹³⁹

¹³⁵ Pisciotto et al., "Opportunities for Cement Decarbonization."

¹³⁶ Barbhuiya et al., "Decarbonising Cement and Concrete Production."

¹³⁷ <https://www.carmeuse.com/na-en/products-map>

¹³⁸ Each lime product has specification, uses, and a description of the manufacturing process. <https://www.carmeuse.com/na-en/products/lime-products>

¹³⁹ <https://www.carmeuse.com/na-en/products/dolomitic-quicklime>

Figure 15: Breakdown of the contributions to emissions in the cement industry¹⁴⁰

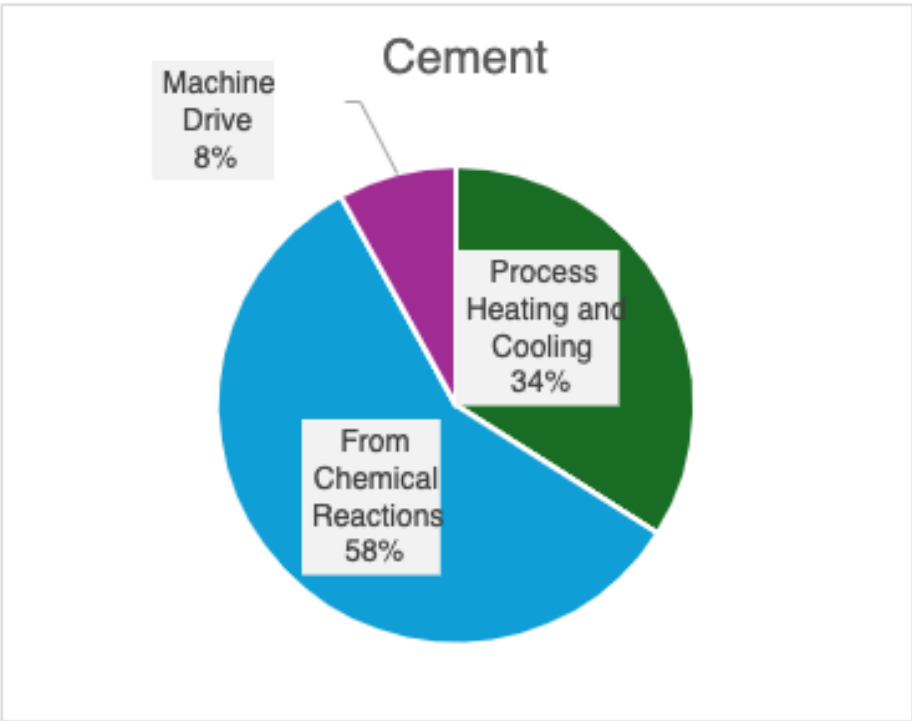
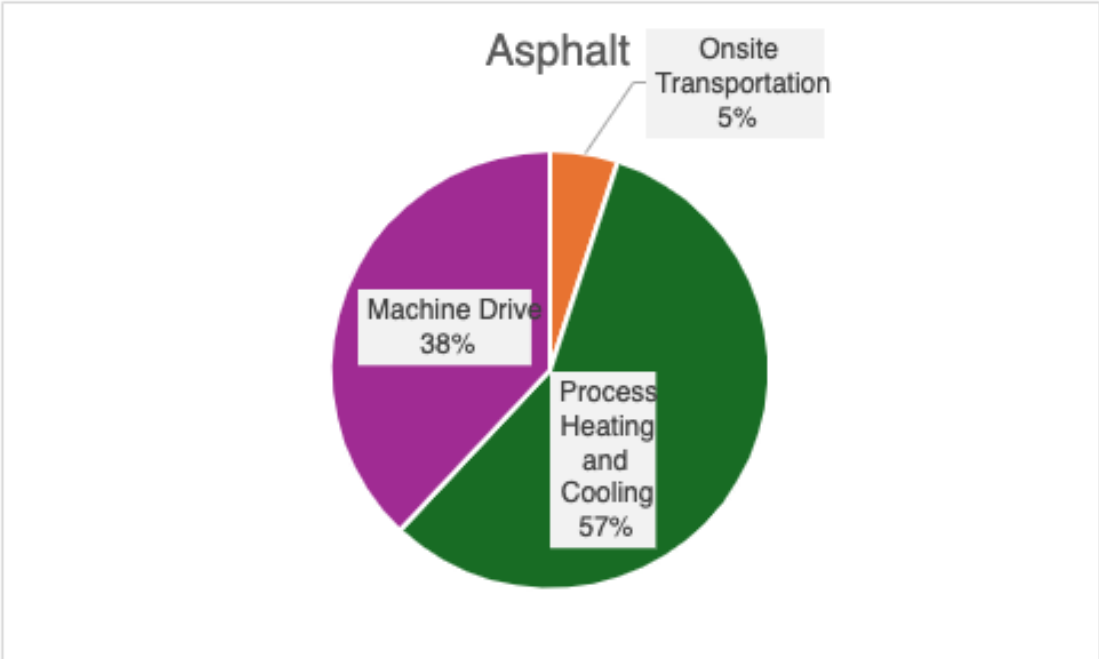


Figure 16: Breakdown of emissions contributions to asphalt making¹⁴¹



¹⁴⁰ Dollinger, "Industrial Decarbonization Roadmap."

¹⁴¹ Schacat, Willis, and Ciavola, "The Carbon Footprint of Asphalt Pavements: A Reference Document for Decarbonization."

2025 – 2030

Energy Efficiency

There are energy savings opportunities in high-efficiency clinker cooling and grinding technologies.¹⁴²

Process and Material Efficiency

Clinker is currently a key component of cement, and is made by heating limestone and other raw materials to high temperatures in a kiln in a process called “calcination.” Reducing the clinker content in cement would decrease the amount of energy needed in this heating process. Clinker could be replaced with materials such as fly ash, slag, or calcined clay. This could reduce emissions due to cement manufacturing by the same percentage as clinker reduced.¹⁴³

The calcination process is responsible for much of the emissions in cement making due to combustion of fuel and the chemical reaction of limestone itself releasing CO₂. Precalciner technology improves the thermal efficiency of cement kilns by optimizing fuel combustion and heat transfer. This technology more uniformly heats materials by suspending them in a stream of hot gases. They are also compatible with alternative fuels. Overall, precalciners can reduce emissions from the calcination process by 112.61 kg CO₂/ ton clinker produced.¹⁴⁴

In asphalt making, increasing the amount of recycled asphalt pavement in new asphalt production can reduce emissions up to 30%.¹⁴⁵

Switching the process to a lower temperature process by using Warm Mix Asphalt technologies can reduce emissions by 9-16%.¹⁴⁶

Electrification

Cement grinding and milling processes currently depend on fossil fuel-based machinery. Electrifying cement grinding and milling would reduce emissions by reducing the reliance on fossil fuels.¹⁴⁷

¹⁴² “Technology Roadmap - Low-Carbon Transition in the Cement Industry.”

¹⁴³ <https://www.scientificamerican.com/article/solving-cements-massive-carbon-problem>

¹⁴⁴ precalciner CO₂ reduction

¹⁴⁵ Schacat, Willis, and Ciavola, “The Carbon Footprint of Asphalt Pavements: A Reference Document for Decarbonization.”

¹⁴⁶ Schacat, Willis, and Ciavola.

¹⁴⁷ Grinding and milling

2030 – 2040

Process and Material Efficiency

In asphalt making, binder is used to keep the asphalt together and solidify it. Currently, binder is a petroleum derivative, but there is ongoing research on replacing binder with biobased alternatives.¹⁴⁸

Electrification

Coal and petroleum coke are currently used in cement kilns for the heating process. Electrifying process heating could eliminate emissions from heating.¹⁴⁹

Alternative Fuels

Another option for removing the reliance on coal and petroleum coke in heating would be to replace coal and petroleum coke in cement kilns with biomass or hydrogen. This could reduce cement emissions by up to 33%.¹⁵⁰

Carbon Capture Utilization and Sequestration

Even if heating was entirely electrified or transitioned to an alternative fuel, the calcination process itself produces CO₂. Adding carbon capture technology to the flue gas system is likely a necessary solution. Once captured, the CO₂ can be used in calcium looping, where the CO₂ reacts with Calcium Oxide to form calcium carbonate, which can then be recycled through the calcification process. Captured CO₂ can also be used to cure concrete, making the concrete stronger and sequestering the CO₂.¹⁵¹ Carbon capture can reduce total emissions of the cement sector by 65%.¹⁵²

¹⁴⁸ Schacat, Willis, and Ciavola, “The Carbon Footprint of Asphalt Pavements: A Reference Document for Decarbonization.”

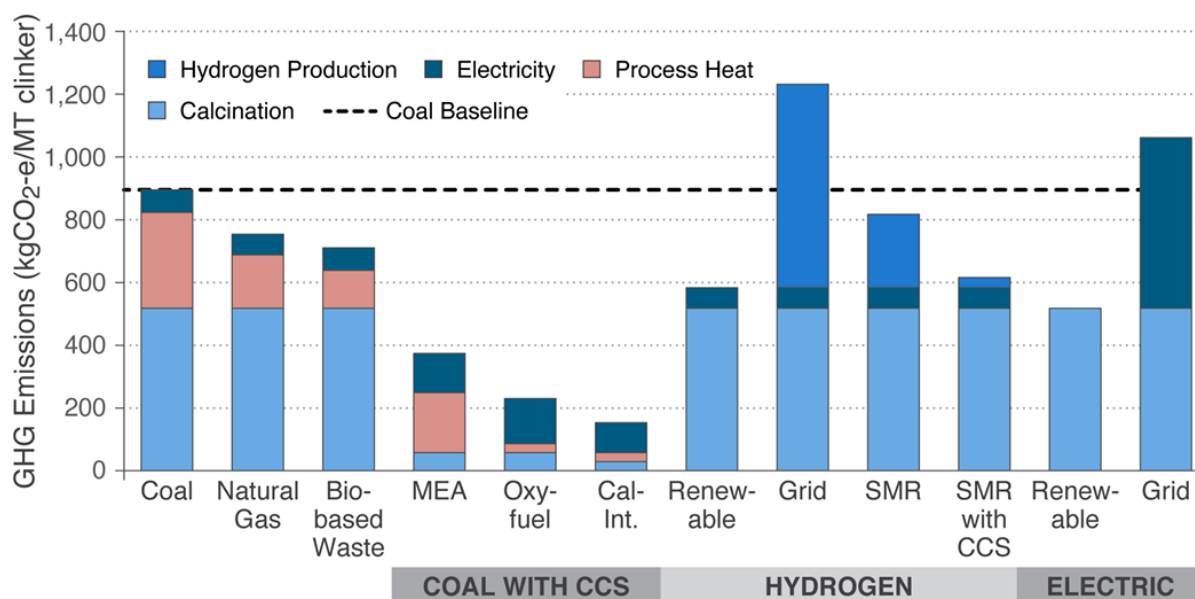
¹⁴⁹ Quevedo Parra and Romano, “Decarbonization of Cement Production by Electrification.”

¹⁵⁰ Dollinger, “Industrial Decarbonization Roadmap.”

¹⁵¹ Barbhuiya et al., “Decarbonising Cement and Concrete Production.”

¹⁵² Dollinger, “Industrial Decarbonization Roadmap.”

Figure 17: GHG Emissions from Cement Production by Process and Fuel Type¹⁵³



2040 – 2050

Electrification

High temperature heating necessary for the calcination process can be electrified with electric furnaces or microwave technology by 2050.¹⁵⁴ This would reduce overall cement manufacturing emissions by up to 44%.¹⁵⁵

New Industry Support

Development of sustainable pavement and construction materials that do not require binder as in asphalt or clinker as in concrete would be a good opportunity for a new industry in the region.

¹⁵³ Dollinger.

¹⁵⁴ U.S. Department of Energy Advanced Manufacturing Office, Sustainable Manufacturing: Opportunities, Trends, and Technoeconomic Analysis, presented at the Advanced Manufacturing Office FY2020 Program Review Virtual Meeting, 2020, https://energy.gov/sites/prod/files/2020/05/f75/FY20%20AMO%20Peer%20Review%20%20Sustainable%20Manufacturing%20Project%20Slides_Final_0.pptx.

¹⁵⁵ Dollinger, "Industrial Decarbonization Roadmap."

Emissions Evaluation

Table 6: Emissions Reductions by CO₂ Source for the Cement, Concrete, and Asphalt Cement Manufacturing Subsector

Source of Emissions	Initial Emissions	Reduction Percentage	Final Emissions
Chemical Reactions	0.32 MMTCO ₂ e	90%	0.03 MMTCO ₂ e
Process Heating and Cooling	0.19 MMTCO ₂ e	100%	0 MMTCO ₂ e
Machine Drive	0.04 MMTCO ₂ e	100%	0 MMTCO ₂ e
Total	0.55 MMTCO ₂ e	95%	0.03 MMTCO ₂ e

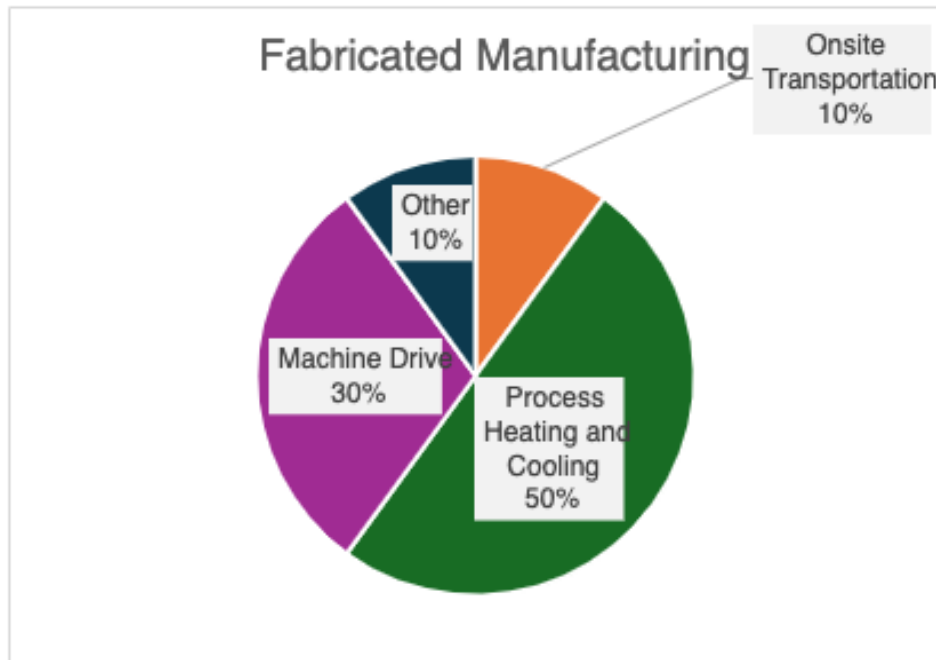
While asphalt manufacturing can be electrified, processed at lower temperatures, and energy intensive materials can be substituted in ways that will decarbonize its manufacturing, due to the chemical calcination process in cement making, it can only fully decarbonize through the implementation of some sort of carbon capture system.

Fabricated Manufacturing: 0.34 MMT CO₂e

Fabricated product manufacturing is a broad sector that includes stamping, machining, coating, engraving, plating, polishing, and forging metal into products for the aerospace, automotive, and construction industries. To limit the scope of this work, we have also included machine, transportation, and electric equipment manufacturing in this category as the decarbonization strategies are similar. There are fabricated manufacturing facilities in each of the five counties. The processes involved in fabricated metal manufacturing typically include melting, machining, cutting, welding, pressing, anodizing, and coating. Heating is responsible for 50% of the sector's emissions. Fuel needed in machine drives such as for compression or pumping is the second largest emissions contributor at 30%, and the rest of the emissions come from a combination of onsite transportation, and process gas used in anodizing and coating.¹⁵⁶

¹⁵⁶ Fabricated metal manufacturing

Figure 18: The contributions to emissions in the fabricated manufacturing subsector.



2025 – 2030

Energy Efficiency

Since process heating is the largest contributor to the emissions, optimizing furnace efficiency by replacing furnaces with high-efficient furnaces or changing settings that already exist on furnaces to reduce operating temperatures to the minimum temperatures necessary can lead to 10-15% energy savings.¹⁵⁷

Installing automatic shutoffs for when equipment isn't in use reduces the emissions from idle power consumption and can reduce electricity consumption by 5-10%.¹⁵⁸

Waste heat recovery systems that recover heat from furnaces, machining, and forging processes can be reused for preheating metal or elsewhere throughout the facility. This reduces energy demand by 20-30%.¹⁵⁹

Insulating heating process lines like gas lines, steam pipes, and molten metal transport systems prevents heat loss and improves heating efficiency, leading to 5-10% reductions in heating energy.¹⁶⁰

¹⁵⁷ Energy efficient furnaces

¹⁵⁸ Automatic shutoffs

¹⁵⁹ Waste heat recovery

¹⁶⁰ Insulating heating lines

Often, motor speeds are run at the maximum speed regardless of whether that is the most efficient. Optimizing machine drive speeds by introducing variable speed drivers can allow motor speeds to vary in response to demand. This can reduce energy demand by 15-20%.¹⁶¹

Process and Material Efficiency

Automation can be used to optimize workflows by improving efficiency, optimizing material usage, and minimizing waste. This can reduce process errors, material waste, and energy consumption, leading to a 5-10% reduction in energy consumption.¹⁶²

Smart sensors offer real-time monitoring of energy consumption, gas leakages, or other inefficiencies at each stage of production. This can lead to 3-7% reduction in energy consumption and can improve safety of equipment and processes.¹⁶³

Lightweighting involves re-designing products to use less material while maintaining their strength. This could involve adding new shapes to improve strength or using different materials in production. Lightweighting can lead to 5-15% reduction in material processing energy consumption like forging.¹⁶⁴

2030 – 2040

Process and Material Efficiency

Implementing onsite closed-loop recycling systems to reuse metal scraps produced in the manufacturing process can reduce the quantity of raw materials needed and can reduce emissions by 10-15%.¹⁶⁵

Additive manufacturing may not be suitable for all fabricated metal manufacturing applications, but it is a process that effectively 3D prints metal components, significantly reducing the material waste compared to traditional machining. It can reduce material usage by up to 50%, reducing heating emissions.¹⁶⁶

Electrification

Replacing gas-powered furnaces and coating curing ovens with electric alternatives such as electric arc furnaces (EAF), induction furnaces, or resistance heating for forging would replace fossil fuel reliance with electricity derived heating that requires less energy per ton of metal produced than gas-powered alternatives. This would reduce the heating energy required by about 40% and cut process heating emissions in half.¹⁶⁷

¹⁶¹ Variable speed drive

¹⁶² Automation of workflows

¹⁶³ Real-time monitoring of workflows

¹⁶⁴ lightweighting

¹⁶⁵ Closed-loop recycling

¹⁶⁶ Additive manufacturing

¹⁶⁷ energy efficiency of eaf

Replace hydraulic and pneumatic systems with electric alternatives for compression or pressurizing processes. Electric alternatives consume less energy than traditional systems and could lead to 10% emissions reductions.¹⁶⁸

Alternative Fuels

Using green h₂ for processes where electrification is not feasible, though since fabricated metal is processing existing metal rather than creating new metal, all processes should be able to be electrified. However, some anodizing and coating processes may need high temperature fast drying, which electric systems cannot fully replace. This would be one case where hydrogen-fired drying would be useful.¹⁶⁹ This could eliminate emissions from drying.¹⁷⁰

Emissions Evaluation

By 2050, the fabricated manufacturing industry could be completely fossil free, using a combination of energy efficiency, process and material efficiency, electrification, and alternative fuels.

Table 7: Emissions Reductions by CO₂ Source for the Fabricated Manufacturing Subsector

Source of Emissions	Initial Emissions	Reduction Percentage	Final Emissions
Process Heating and Cooling	0.17 MMTCO ₂ e	90%	0.02 MMTCO ₂ e
Machine Drive	0.10 MMTCO ₂ e	100%	0 MMTCO ₂ e
Onsite Transportation	0.03 MMTCO ₂ e	100%	0 MMTCO ₂ e
Other	0.03 MMTCO ₂ e	10%	0.03 MMTCO ₂ e
Total	0.34 MMTCO ₂ e	87%	0.05 MMTCO ₂ e

Chemical Manufacturing: 0.24 MMTCO₂ e

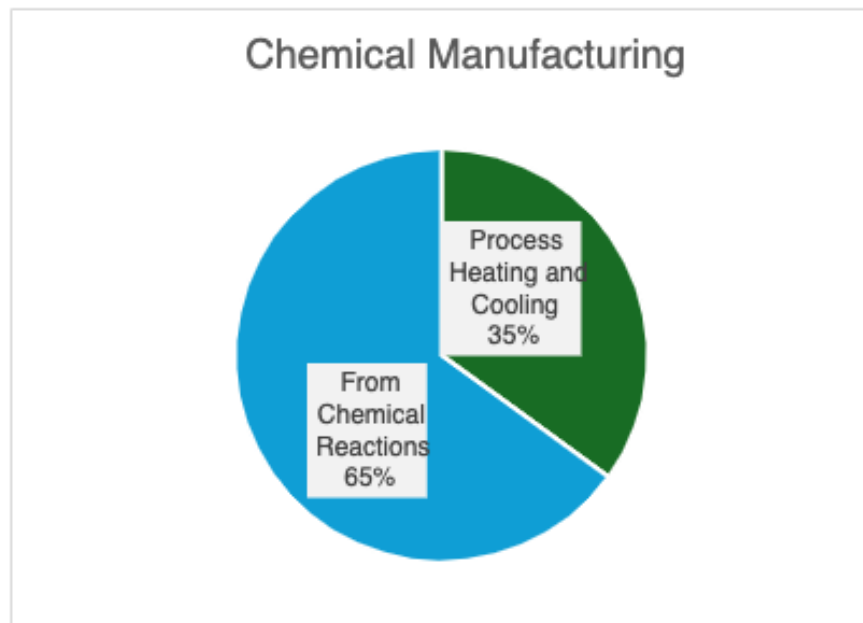
Chemical manufacturing includes manufacturing of rubber, paint, plastics, petrochemicals, and all other organic or inorganic chemical production. These processes can be energy-intensive due to high temperature, steam, and power requirements as well as chemical reactions that produce CO₂. There are chemical manufacturers located in all five counties.

¹⁶⁸ Electric compression and pressurization

¹⁶⁹ Hydrogen-fired drying

¹⁷⁰ H₂ drying emissions

Figure 19: The contributions to emissions in the chemical manufacturing subsector



2025 – 2030

Energy Efficiency

High efficiency pumps can reduce energy consumption by optimizing fluid flow of chemicals through production lines. These pumps can improve efficiency by 10-20%.¹⁷¹

Typically, motors are run at full capacity regardless of whether that level of speed and power is necessary. Variable drive motors can be tailored to run at different speeds and power usages for different cases and demands. They can reduce energy use by 10-20%.¹⁷²

Digital monitoring equipment gives real-time updates on energy consumption and can give insights into where settings could be optimized. This allows for better energy management, consistency in operations, and reduced energy consumption.¹⁷³

CHP systems could be implemented in facilities that need process heating as well as electricity generation onsite. They can capture and utilize waste heat, reduce the need for fuels for heating processes, and improve energy utilization by 20-30%.¹⁷⁴ This would also be a strategy to reduce indirect emissions from electricity usage in powering pumps, motors, and other electric equipment.

¹⁷¹ Energy efficient pumps

¹⁷² Variable Drive Motors

¹⁷³ Digital monitoring equipment

¹⁷⁴ Combined heat and power

Process and Material Efficiency

Some processes may need a lower volume or temperature of steam as they currently are being supplied. Conducting an energy audit to identify whether there are process changes, opportunities for redesigning processes, or existing equipment settings to reduce steam demand can lower fuel consumption.¹⁷⁵

Chemical production requires significant amounts of energy whether in making chemicals in bulk or in small batches. By shifting to bulk chemical production rather than small batch, improvements in efficiency can be obtained due to the use of fewer resources per unit of chemical produced.¹⁷⁶

Electrification

Electric boilers and heat pumps can replace fossil fuel-based heating systems used for low temperature processes (<150 C). This can reduce emissions by 45 -70% depending on the specific process.¹⁷⁷

Alternative Fuels

Chemical manufacturing uses fossil fuels as a feedstock for chemical reactions. These are cases where electrification cannot replace the chemical reaction taking place. To move away from a dependence on fossil fuels, alternatives such as green H₂, biomass, consumer waste, or manufacturing waste can be used as feedstocks.¹⁷⁸

Carbon Capture Utilization and Sequestration

For industries where CO₂ makes up 10% or more of the exhaust gas, CO₂ could be captured through scrubbers.¹⁷⁹ The CO₂ concentration is crucial for making capture economically feasible, and the higher the concentration, the more economic sense it makes to capture it.¹⁸⁰ Chemical manufacturers in the region do not emit enough to justify transportation and sequestration, but there may be smaller utilization opportunities interested in smaller quantities of CO₂, like sequestering it in cement.¹⁸¹ The CO₂ could also be reused as a feedstock for carbon-based chemical production in a closed-loop manufacturing process.¹⁸²

¹⁷⁵ Reduce steam demand

¹⁷⁶ Bulk chemical production

¹⁷⁷ Decarbonization of the chemical industry through electrification: Barriers and opportunities

¹⁷⁸ Alternative feedstocks

¹⁷⁹ CO₂ direct exhaust through scrubbing

¹⁸⁰ IEA Cost of Capture

¹⁸¹ Cement CO₂ sequestration

¹⁸² Circular CO₂ usage as a feedstock

New Industry Support

Chemical production includes the manufacturing of plastics. Encouraging a societal reduction in demand for single use plastics by supporting alternatives could encourage industries to invest in more recyclable alternatives and lead to a reduction in landfill waste.¹⁸³

2030 – 2040

Process and Material Efficiency

Retrofitting natural gas reactors for hydrogen heating can significantly reduce emissions from higher temperature chemical reaction processes, leading to 50-70% emissions reductions.¹⁸⁴ Retrofitting can be less expensive than completely replacing a reactor.¹⁸⁵

Thinking about decarbonizing the chemicals industry allows for the opportunity to reevaluate and determine whether there are opportunities for redesigning high-temperature processes for lower temperatures. This would reduce operating temperatures and directly reduce emissions by 10-15%.¹⁸⁶

Alternative Fuels

Combusting hydrogen rather than natural gas in high temperature reactors and furnaces would lead to phasing out of fossil fuels, allowing for combustion with virtually no CO₂ emissions. This may require that the hydrogen being used is green, i.e. made entirely from renewable or nuclear energy, or is otherwise be produced in a manner that does not emit carbon dioxide.¹⁸⁷

Carbon Capture Utilization and Sequestration

Continue to capture carbon and use it as a feedstock to make a circular process, find a local utilizer of smaller amounts of CO₂, or begin coordinating with other, smaller CO₂ capture facilities to invest in regional CO₂ pipeline and sequestration infrastructure.¹⁸⁸

2040 – 2050

Electrification

High temperature heating processes like chemical reactors, steam generators, and dryers can be replaced by advanced technologies such as thermal storage, multi-process heat pumps, electric boilers, resistive heating, or inductive heating.¹⁸⁹ Since process heating is responsible for the majority of the emissions in the chemical manufacturing sector, this would reduce the

¹⁸³ Methods for encouraging reduced demand for single use plastics

¹⁸⁴ H₂ retrofit

¹⁸⁵ Retrofit vs. replace reactor

¹⁸⁶ Redesigning for lower temperatures

¹⁸⁷ Combusting hydrogen

¹⁸⁸ Circular CO₂

¹⁸⁹ direct electrification of process heat

emissions by up to 90 - 100%, depending on the process, and as long as the grid was completely decarbonized.¹⁹⁰

Emissions Evaluation

By 2050, chemical manufacturing could reduce its emissions by 70 – 90% through a combination of energy efficiency, electrification, alternative fuels, and CCUS, with most of the reductions from electrification of process heating.

Table 8: Emissions Reductions by CO₂ Source for the Chemical Manufacturing Subsector

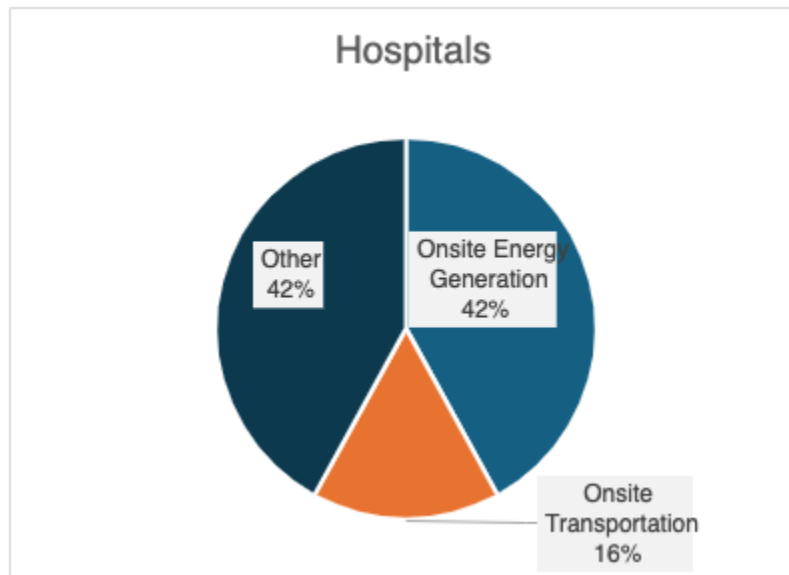
Source of Emissions	Initial Emissions	Reduction Percentage	Final Emissions
Chemical Reactions	0.16 MMTCO ₂ e	90%	0.058 MMTCO ₂ e
Process Heating and Cooling	0.09 MMTCO ₂ e	90%	0.009 MMTCO ₂ e
Total	0.24 MMTCO ₂ e	91%	0.024 MMTCO ₂ e

¹⁹⁰ High temp process electrification emissions

Hospitals: 0.24 MMTCO₂e

Hospitals are large consumers of energy due to their 24/7/365 operations, advanced medical equipment, and sterilization processes. Guaranteeing power reliability is crucial for them to provide essential services, and their onsite energy generation in the form of generators is the largest source of emissions. Emissions from anesthetics and water and waste make up another 42% of the emissions.¹⁹¹ Vehicle emissions from ambulances are included in the emissions from onsite transportation. All the hospitals with emissions data are in Cuyahoga County, but the following strategies could be useful for any hospital in the Cleveland-Elyria MSA

Figure 20: The contributions to emissions in the hospitals subsector



2025 – 2030

Energy Efficiency

Update imaging equipment to the most efficient models by cycling out older models of MRI, CT scanners, etc. to reduce power consumption by 10%.¹⁹²

Using smart scheduling to schedule on/off times for areas of the hospital that don't need to be operating continuously (e.g., operating rooms) reduce energy consumption by turning off HVAC, lighting, and non-critical equipment during low-demand times. This can save up to 10% power consumption.¹⁹³

¹⁹¹ [NHS hospital emissions data](#)

¹⁹² Updating imaging equipment

¹⁹³ On/off times

For hospitals, building efficiency is critical. Upgrading to energy-efficient HVAC and lighting systems to regulate air quality and temperature and maintain quality lighting can reduce energy consumption by 20%.¹⁹⁴

Process and Material Efficiency

Some hospitals have onsite IT centers for data storage. Switching to cloud services for data storage to reduce the need for supporting energy-intensive server rooms. This can lead to energy consumption reductions of up to 10%.¹⁹⁵

Electrification

Hospitals need to maintain high levels of sterilization, and sterilization equipment is often gas-powered. Switching to electric boilers and sterilizers for sterilization can reduce emissions by 10-15%.¹⁹⁶

2030 – 2040

Process and Material Efficiency

Currently, imaging and diagnostic equipment such as MRIs use rare materials like helium for cooling magnets. Updating imaging and diagnostic equipment that uses a smaller quantity of these limited or scarce materials reduces energy use and rare material consumption.¹⁹⁷

Some inhaled anesthetics have high global warming potential (GWP).¹⁹⁸ Using lower-GWP anesthetics (e.g., sevoflurane) and switching to a policy of regional anesthesia when appropriate, followed by using intravenous anesthetics, when possible, will reduce emissions by 5-10%.¹⁹⁹ When inhaled anesthetics are needed, using gas capture and recycling systems to minimize gas leakages and improve recycling will minimize quantities of fresh gas flows. Switching to portable tanks rather than centralized nitrous oxide pipelines can also reduce fugitive emissions from these higher GWP gases.

Alternative Fuels

Ambulances currently are diesel or gasoline operated. Switching to battery electric or hydrogen powered ambulances would reduce emissions by 10-20%, reduce noise, and reduce exhaust emissions that could bother patients and EMTs.²⁰⁰

¹⁹⁴ Energy-efficient hvac in hospitals

¹⁹⁵ Cloud services for data storage

¹⁹⁶ Electric sterilizers

¹⁹⁷ Resource-efficient imaging and diagnostic equipment – Philips “Helium-free” MRI uses a sealed cooling system that completely removes helium refilling

¹⁹⁸ desflurane has a global warming potential of 2540. gwp anesthetics

¹⁹⁹ gwp anesthetics

²⁰⁰ Ambulances

2040 – 2050

Renewable Energy

When new hospital compounds are being built, district geothermal heating could be designed for heating these massive, interconnected buildings.²⁰¹ District geothermal heating uses geothermal energy to heat a network of buildings. Since they are operated by a single user, they would be a good case for district geothermal heating, though upgrading buildings without pre-existing district heating systems would be very expensive.²⁰² District geothermal would reduce the reliance on fossil fuel-based heating systems, leading to emissions reductions of 40-60%.²⁰³

Emissions Evaluation

By 2050, hospitals could achieve up to 70-85% emissions reductions through a combination of energy efficiency, process and material efficiency, electrification, renewable energy, and alternative fuels.

Table 9: Emissions Reductions by CO₂ Source for the Hospitals Subsector

Source of Emissions	Initial Emissions	Reduction Percentage	Final Emissions
Onsite Energy Generation	0.10 MMTCO ₂ e	100%	0
Other	0.10 MMTCO ₂ e	20%	0.08 MMTCO ₂ e
Onsite Transportation	0.04 MMTCO ₂ e	100%	0
Total	0.24 MMTCO ₂ e	66%	0.08 MMTCO ₂ e

Pipeline Transportation: 0.13 MMTCO₂e

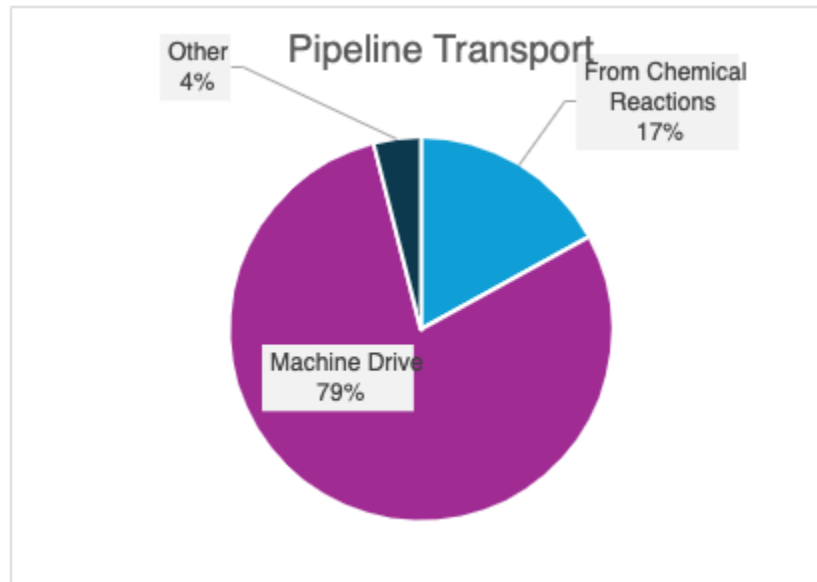
Pipeline transportation is the transportation of natural gas via pipeline. The emissions in this industry come from compression and fugitive emissions. Pipeline facilities are located in Cuyahoga and Medina counties.

²⁰¹ District geothermal

²⁰² Cost of district geothermal retrofit

²⁰³ Geothermal emissions reductions

Figure 21: The contributions to emissions in the pipeline transport subsector



2025 – 2030

Energy Efficiency

Compression is used to maintain the flow of natural gas within the pipeline, ensuring that compression is optimized by using variable speed drivers and monitoring systems can lead to 10-15% energy savings.²⁰⁴

Implementing leak detection equipment to constantly monitor for leaks reduces methane emissions and allows for rapid responses for repairing leaks. This can lead to 5-10% emissions reductions.²⁰⁵

2030 – 2040

Electrification

Transitioning from natural gas driven compressors to electric compression can reduce emissions by 30-40%.²⁰⁶

Alternative Fuels

Green hydrogen blending is a strategy that companies like Enbridge are currently using in other regions as a method for decarbonization.²⁰⁷ Blending up to 5% green hydrogen is possible without any upgrades to current natural gas pipelines, and blending can reduce emissions by

²⁰⁴ Assessment of electric drive compressor conversion

²⁰⁵ Monitor leaks emissions

²⁰⁶ Assessment of electric drive compressor conversion

²⁰⁷ Enbridge

20-30%.²⁰⁸ Producing enough green hydrogen cost effectively is the main hurdle for this strategy.²⁰⁹

Renewable Energy

A great way to produce green hydrogen is to use excess renewable energy. When solar or wind are overperforming, the excess can be used to produce green hydrogen that can be blended with natural gas to reduce emissions by 20-30%.²¹⁰

2040 – 2050

New Industry Support

In the long term, the only way for our region to continue burning natural gas would be if it were coupled with direct air carbon capture facilities in the region. In the long term, moving away from natural gas completely could present the opportunity to convert existing pipelines to H₂ or CO₂ pipelines. Currently, companies like Linde have separation technologies that can pull blended H₂ from the natural gas pipeline, so if pipelines are upgraded to support larger percentages of H₂, then maybe the existing infrastructure can be completely converted to H₂ or CO₂ pipelines.²¹¹

Emissions Evaluation

Table 10: Emissions Reductions by CO₂ Source for the Pipeline Transport Subsector

Source of Emissions	Initial Emissions	Reduction Percentage	Final Emissions
Machine Drive	0.11 MMTCO ₂ e	60%	0.005 MMTCO ₂ e
Chemical Reactions	0.02 MMTCO ₂ e	50%	0.01 MMTCO ₂ e
Other	0.005 MMTCO ₂ e	20%	0.04 MMTCO ₂ e
Total	0.14 MMTCO ₂ e	59%	0.06 MMTCO ₂ e

Paper Manufacturing: 0.07 MMTCO₂e

Paper manufacturing includes making coated, treated, and converted paper or paper bags. In this process, paper sheets, either made from wood pulp or recycled fibers, or pre-existing sheets are coated with clay, polymers, or chemicals to yield the desired product. Converted paper refers to paper that is cut, folded, and glued to make products like packaging materials. Paper bags are bonded using adhesives or heat sealings. Cuyahoga, Lake, and Medina

²⁰⁸ [Hydrogen Blending](#)

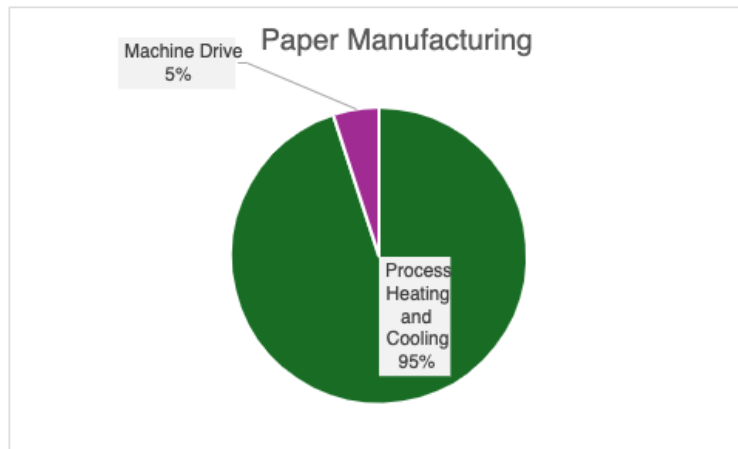
²⁰⁹ [Cost of green H₂ production](#)

²¹⁰ [Hydrogen Blending](#)

²¹¹ [Linde natl gas grid conversion](#)

counties all have paper manufacturing facilities. The pulp production part of the paper making process is responsible for 60% of the total emissions due to burning biomass and energy intensive mechanical pulping that grinds wood fibers.²¹² Next is the paper formation and drying at 20% emissions due to steam generation for drying. Finally, coating and paper treating makes up about 15% of the emissions with applying lamination or heat sealants and the extra drying needed for coated paper. Overall, 95% of the emissions from paper manufacturing come from the boilers used in the pulping, drying, and bonding processes.²¹³ Since the largest contributor to the emissions in the paper manufacturing industry is the process heating, the goal will be to electrify that process.

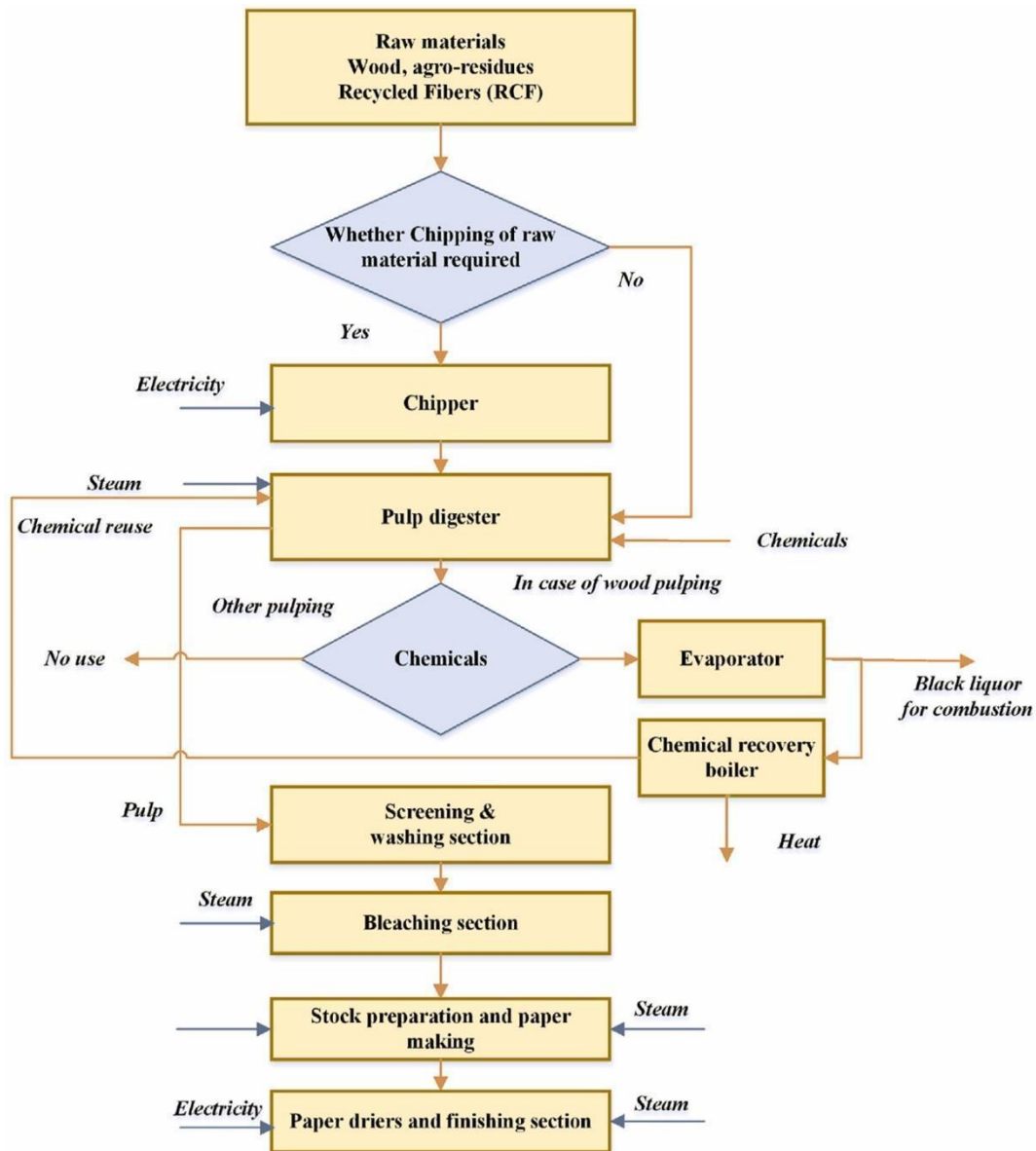
Figure 22: The contributions to emissions in the paper manufacturing subsector



²¹² Uncovering energy use, carbon emissions and environmental burdens of pulp and paper industry: A systematic review and meta-analysis

²¹³ decarbonizing the pulp and paper industry

Figure 24: Schematic showing the paper manufacturing process.²¹⁴



2025 – 2030

The drying process is a higher temperature process, so in the short term, energy efficiency process efficiency methods will be prioritized in reducing the energy demand for producing steam.

²¹⁴ Decarbonizing the pulp and paper industry

Energy Efficiency

Waste heat recovery systems that capture excess heat from boilers, dryers, and exhaust systems should be implemented in preheating upstream processes to reduce the amount of energy needed. This can reduce energy consumption by up to 40%.²¹⁵

Energy-efficient air compressors used in transporting pulp, and furnaces used in the drying process could save up to 12% electrical energy.²¹⁶

Upgraded steam traps that remove water from steam lines without losing the steam pressure reduce steam losses, which in turn prevents excess steam generation for the same results. This can reduce fuel consumption significantly. This can increase condensate return by, which leads to a reduction of steam demand by 11%.²¹⁷

Stationary syphons can be used to remove condensates in higher speed drying applications.²¹⁸ When coupled with mechanical vapor compression that concentrates liquid by using the heat from vapor, these can replace traditional energy intensive drying systems.²¹⁹ These systems can cost up to \$25,000 depending on the size of the mill and the complexity of the system.²²⁰

Process and Material Efficiency

Conducting an energy audit to determine whether there are opportunities to reduce steam demand would allow for energy savings proportional to the reduction of steam production needed. Steam accounts for 43% of total energy demand, and energy savings would be proportional to the decrease in steam demand.²²¹ In the case of the upgraded steam traps that reduced steam demand by 11%, the energy demand would decrease by ~4%.

Increasing recycled content can reduce emissions by 0.5% per 1% increase in recycled content due to the reduction of energy demand compared to that of processing wood fibers.²²²

Electrification

Replace current heating with electric boilers or heat pumps where possible. Many processes in paper manufacturing require higher temperatures, and electric boilers and heat pumps are not ideal for high temperature processes. However, electric boilers and heat pumps could be incorporated in preheating, smaller drying applications, small scale production, and heat recovery and condensing.²²³ Replacing boilers with heat pumps can reduce emissions by 48-64%.

²¹⁵ Waste heat recovery

²¹⁶ decarbonizing the pulp and paper industry – alternative approaches

²¹⁷ “Pulpandpaper.”

²¹⁸ Fluid handling systems

²¹⁹ stationary syphons and MVR

²²⁰ Kramer et al., “Energy Efficiency Improvement and Cost Saving Opportunities for the Pulp and Paper Industry.”

²²¹ Steam demand reduction

²²² Recycled Content

²²³ Deep decarbonization of energy-intensive industries

2030 – 2040

Alternative Fuels

Gas turbines are currently used in paper making as combined heat and power systems and for steam production. Retrofitting gas turbines for green hydrogen, biomass, or wood-derived alternatives could allow for medium term fossil – free solutions while electric alternatives are being developed.^{224, 225}

2040 – 2050

The crucial hurdle for decarbonizing paper manufacturing is the electrification of the heat and drying processes.

Electrification

High temperature processes for chemical pulping, steam production, and drying coated paper could be replaced with high temperature electric boilers, heat pumps, infrared, microwave, or electric air convection drying.²²⁶

Emissions Evaluation

Table 11: Emissions Reductions by CO₂ Source for the Paper Manufacturing Subsector

Source of Emissions	Initial Emissions	Reduction Percentage	Final Emissions
Process Heating and Cooling	0.068 MMTCO ₂ e	90%	0.007 MMTCO ₂ e
Machine Drive	0.004 MMTCO ₂ e	100%	0 MMTCO ₂ e
Total	0.072 MMTCO ₂ e	90%	0.007 MMTCO ₂ e

Emissions Reductions and Health Benefits

Using the 2022 National Emissions Collaborative (NEC) Emissions Modeling Platform (EMP) tool, we established a baseline relationship between CO₂ and other harmful emissions by NAICs code.²²⁷ We assumed that a reduction in CO₂ would result in a proportional relative reduction in the other co-pollutants. Once these reductions were evaluated for each subsector, we estimated the avoided health costs for each subsector using the US EPA's COBRA tool.²²⁸

²²⁴ Overcoming Decarbonization Hurdles in the Pulp and Paper Industry

²²⁵ Alt fuels emissions reduction

²²⁶ electrifying heat

²²⁷ NEC EMP

²²⁸ <https://www.epa.gov/cobra>

Subsector	Reduction in SO ₂ (Tons)	Reduction in NO _x (Tons)	Reduction in VOCs (Tons)	Reduction in PM _{2.5} (Tons)	Avoided Health Costs
Primary Metal Making	1,307	2,206	412	996	\$61.1 million
Cement, Concrete, and Asphalt Manufacturing	419	880	183	346	\$128.3 million
Fabricated Manufacturing	4.33	253	431	65	\$14.9 million
Chemical Manufacturing	46.9	298	663	97.6	\$37.2 million
Hospitals	0.82	102	7.22	11.6	\$4,370,000
Pipeline Transportation	0.09	77.1	29.3	2.74	\$386,000
Paper Manufacturing	0.32	60.9	210	4.60	\$2.9 million
Total	1,778	3,877	1,936	1,524	\$249.2 million

Health Co-Benefits of CCS at Cleveland Works

One of the primary additional benefits of strategies such as carbon capture to reduce GHG emissions is the accompanying reduction in co-pollutants. Improvements in air quality resulting from pollutants such as particulate matter (PM) being removed from the atmosphere alongside carbon dioxide can positively impact human health. This benefit can be estimated at the county level using U.S. EPA's Co-Benefits Risk Assessment (COBRA) model.²²⁹ This peer-reviewed screening tool enabled the Study Team to estimate the air quality, human health, and associated economic impacts of carbon capture as an emission reduction strategy specifically for the steel industry.

In the case of fine particulate matter with a diameter of less than 2.5 micrometers—also known as PM_{2.5}—the cost to capture the condensable portion of this air pollutant is already reflected in the project cost developed by NETL in the reference case for carbon capture at an integrated

²²⁹ U.S. Environmental Protection Agency, "CO-Benefits Risk Assessment Health Impacts Screening and Mapping Tool (COBRA)."

steel mill.²³⁰ Based on a review of facility-level data for air pollutant emissions reported to the U.S. EPA through its National Emissions Inventory, an estimated 5.14 short tons of condensable PM_{2.5} are emitted per 100,000 MMTCO₂e emissions at Cleveland Works.²³¹ If the facility were retrofitted with carbon capture and operated at 80% of its productive capacity, the estimated annual CO₂ mitigation would be accompanied by the annual abatement of 147.31 short tons of PM_{2.5}.²³² Table 12 illustrates the health benefits of this reduction in PM_{2.5} as estimated using U.S. EPA’s COBRA tool, both for NOACA’s five-county region and for Ohio overall.²³³

Table 12: Estimated Annual Public Health Benefits of PM_{2.5} Reduction

Health Endpoint	Reduction in annual cases/costs for Cleveland-Elyria MSA	Reduction in annual cases/costs for Ohio
Mortality	2.2	3.2
Nonfatal heart attacks	0.9	1.3
Asthma onset	2.6	3.9
Asthma symptoms	490	730
Minor restricted activity days	800	1,200
Work loss days	135	200
Total health benefits	\$33,050,000	\$48,840,000

Health endpoint values reflect the midpoint of high and low estimates from U.S. EPA’s COBRA model. Dollar values are in 2024 dollars.²³⁴

²³⁰ Hughes et al., “Cost of Capturing CO₂ from Industrial Sources”; Great Plains Institute and Carbon Solutions, “Carbon Capture Co-Benefits: Carbon Capture’s Role in Removing Pollutants and Reducing Health Impacts.” The CANSOLV CO₂ absorption system whose cost was modeled in the NETL study includes a direct contact cooler (DCC) as a pre-scrubber that removes 100% of the *condensable* PM_{2.5} prior to capturing 90 percent of the inlet CO₂. PM_{2.5} is typically divided into two types: filterable and condensable particulates. Condensable particulates are initially emitted as vapors or gases that condense into liquid or solid form after cooling. In contrast, filterable particulates are already in a solid or liquid state at the time of emission.

²³¹ Criteria air pollutants under the National Emissions Inventory (NEI) are reported in short tons, also known as U.S. tons, while greenhouse gas emissions under the EPA’s Greenhouse Gas Reporting Program (GHGRP) are reported in MT. For 2020-2022, the three most recent years for which data is available, there were an estimated 163.6 short tons of PM_{2.5} emissions annually at Cleveland Works. During the same period, as reported under the GHGRP program, the facility had 3.18 MMTCO₂e emissions annually on average. For facility-level greenhouse gas and air emissions data, see U.S. Environmental Protection Agency, “Greenhouse Gas Reporting Program. 2023 Data Summary Spreadsheets”; U.S. Environmental Protection Agency, “2020-2022 Air Emissions Modeling Platforms.”

²³² As previously noted, the Study Team estimated annual emissions for Cleveland Works of nearly 3.6 MMTCO₂e at 100% capacity utilization. The CO₂ absorption system includes a pre-scrubber that would remove 100% of the condensable PM_{2.5} prior to capturing 90 percent of the inlet CO₂. At 80 percent capacity utilization, PM_{2.5} would be removed from approximately 2.9 MMTCO₂ annually.

²³³ Health benefits were estimated using the COBRA Web Edition at <https://cobra.epa.gov/>. The value of future benefits was calculated using COBRA’s default discount rate of 2%.

²³⁴ Dollar values were adjusted using GDP Implicit Price Deflator. See U.S. Bureau of Economic Analysis, “Gross Domestic Product: Implicit Price Deflator.”

Community Benefits Agreements for Industrial-Scale CCS

Large infrastructure projects—such as industrial-scale carbon capture involving pipeline transportation and geological sequestration—can raise public concerns regarding safety, landowner protections, and the distribution of financial benefits to the communities most affected by the project.²³⁵ If left unaddressed, these concerns may result in delays which, if prolonged for as little as two years, can nearly double overall project costs.²³⁶ One way to address the community's concerns while increasing project certainty for the developer is through a Community Benefits Agreement (CBA) between the two parties.²³⁷

A CBA is a legally binding contract negotiated between a project developer and a community—often represented by a coalition of local groups—that outlines the specific benefits the community will receive in exchange for their support or lack of opposition to a project. Large-scale energy developments typically require a range of complex permits and land use approvals from various local, state, and federal agencies. The permitting process often includes opportunities for public challenges, which can result in delays or even cancellation of a project. Through a CBA, community representatives agree to support or refrain from opposing a project during these regulatory and permitting stages. A CBA can serve as a collaborative framework for addressing critical project issues, potentially offering increased long-term stability for the development.

What qualifies as a “benefit” in a CBA varies based on the specific needs and priorities of each community. For some, this might include enhancements to local infrastructure—like the development of community centers, green spaces, or services such as childcare and transportation funded by project revenues. Other communities may place greater value on investments in workforce training programs.

Participants in a community benefits agreement should represent a broad spectrum of local priorities, often including labor unions and worker advocacy groups, community organizations and neighborhood associations, environmental advocates, faith-based groups, and other interest-based organizations. However, the specific composition will differ from one community to another. Since one of the key advantages of a CBA is reducing project risk, it is important to involve not only groups that already support the project. Just as important is ensuring that participants are trusted within their communities and genuinely represent their constituents' needs, so the agreement truly addresses the concerns of those most affected by the project.

While the specific benefits outlined in a CBA may differ by community, certain key elements are commonly included:²³⁸

²³⁵ Chrysostomidis, Perumalpillai, and Wolff, “CCS Stakeholder Issues Review and Analysis”; Bonham and Chrysostomidis, “Local Community Benefit Sharing Mechanisms for CCS Projects.”

²³⁶ Chipman, “America’s Corn Belt Bristles at \$8 Billion Lifeline.”

²³⁷ The framework for Community Benefits Agreements found herein is adapted from U.S. Department of Energy guidance on CBAs. See U.S. Department of Energy, “FAQ: Community Benefits Agreements.”

²³⁸ For an extended list of best practices for Community Benefits Agreements, see Eisenson and Webb, “Expert Insights on Best Practices for Community Benefits Agreements.”

- Commitment to support or not oppose the project. A central feature of a CBA is the community's pledge to either support or refrain from opposing the project. To ensure clarity and mutual understanding, the agreement should clearly define what constitutes the "project" as well as what is meant by "support" or "non-opposition."
- The CBA is a legally enforceable contract. All parties to the agreement, including community groups and developers, have the right to enforce its terms.
- Steering Committee. Most CBAs involve the creation of a community oversight group, such as a community benefits steering committee, which meets regularly to monitor agreement implementation and manage how community investment funds are allocated. The agreement should clearly define the criteria for committee membership, the length of terms, the selection process, and how appointments are approved.
- Reporting Requirements. The agreement should detail how and when the developer will report on its compliance with CBA terms, including a schedule for demonstrating progress and fulfillment of commitments.
- Specific and measurable terms. CBA commitments should be specific, measurable, and achievable so that agreements have clear outcomes that are easy for all parties and the public to track and examine.
- Commitment to transparency. To foster accountability and public trust, the CBA and related implementation and benefit reports should be made publicly available. Additionally, meetings of the steering committee should be open to the public.

Example of Community Benefits Agreement for CCS

While each CCS project is unique, as would be each Community Benefits Agreement, it is helpful to review existing agreements to better understand the scope of potential benefits available and how community concerns could be addressed under a CBA. In 2024, a first-of-its-kind CBA was signed between a developer and a community coalition concerning a pipeline that will deliver CO₂ captured at an ethanol plant in Nebraska to an underground storage facility in Wyoming.²³⁹ Community concerns centered on landowner protections, public safety, and community investment. To that end, the developer agreed to the following provisions, among others, in exchange for a commitment from the coalition of community groups to not oppose the pipeline project:²⁴⁰

- Upfront payments of \$500,000 to a community investment fund to support counties along the right-of-way, \$100,000 for development of a regional CO₂ emergency alert system, \$200,000 for development of a First Responder CO₂ training program, and \$400,000 to help emergency response organizations purchase equipment to prepare for, detect, and respond to CO₂ release.
- Ongoing payments of \$40,000 per year to replace equipment used by emergency responders to detect and respond to CO₂ release, \$0.10 per MT of CO₂ sequestered

²³⁹ Brungard and Fraser, "Community Benefits Snapshot: Tallgrass-Bold Alliance CO₂ Pipeline Community Benefits Agreement."

²⁴⁰ For a list of benefits included in the Brungard and Fraser. agreement, see Columbia Law School Sabin Center for Climate Change Law, "Community Benefits Agreements Database."

each year to be contributed to a community investment fund, and a royalty of \$0.10 per MT of CO₂ sequestered to landowners along the right-of-way in addition to their easement payment.

Regional Cohesion for a Community Benefits Agreement

The City of Cleveland has an extensive history of utilizing CBAs for projects that receive City financial assistance.²⁴¹ In the case of a CCS project, a developer may not seek local financial incentives but instead aim to avoid project delays. Nonetheless, the City's experience with CBAs offers a valuable framework for applying such agreements. This framework could be extended to a regional level to reflect the priorities and concerns of all impacted communities. Given the geographic scale of a potential CO₂ pipeline—particularly if the storage facility lies outside the Cleveland-Elyria MSA—NOACA may need to coordinate with other Metropolitan Planning Organizations and Regional Transportation Planning Organizations to convene the diverse cross-section of communities comprising the coalition that would be party to a CBA.

²⁴¹ City of Cleveland, Mayor's Office of Equal Opportunity, "Community Benefits Resource Guide."

5. Appendix A – Estimated GHG reductions from bike infrastructure expansion

Expanding bicycle infrastructure throughout the MSA will make it possible and practical for some residents to choose bicycles over cars, at least for some trips some of the time, thereby reducing vehicle miles travelled (VMT) and greenhouse gas emissions (GHG).

Key Assumptions

1. Lower-stress bicycle facilities, such as protected bicycle lanes, are significantly associated with larger increases in ridership compared with higher-stress facilities such as standard bicycle lanes and shared-lane markings. High-quality protected bike lanes increase cycling by 52.5% compared to standard bike lanes and 281.2% compared to shared-lane marking mileage.²⁴²
2. 10-40% of new cycling trips replace car trips, with the rest coming from walking, transit, or new trips entirely.

Unit Calculation

Assuming 1 mile of protected bike lane generates 40 new daily bike trips and 25% replace car trips, averaging 3 miles each:

- Daily VMT reduction: $10 \text{ trips} \times 3 \text{ miles} = 30 \text{ VMT}$
- Annual: $30 \times 365 = 10,950 \text{ VMT}$
- CO₂e reduction: $10,950 \text{ VMT} \times 0.36414 \text{ kg CO}_2/\text{mile} = 3,988 \text{ kg CO}_2/\text{year per mile}$

Calculation Framework

- 1: Estimate new cycling trips per mile of infrastructure
 - Use local bike count data or apply per-capita cycling rates from similar cities
 - Apply a "network effect" multiplier - connected networks generate disproportionately more trips than isolated segments
- 2: Calculate vehicle miles traveled (VMT) reduction
 - New bike trips \times mode shift percentage \times average trip length \times frequency
 - For Cleveland area, assume replaced car trips average 2-5 miles
- 3: Convert to emissions
 - VMT reduction \times average vehicle emissions factor
 - In the MSA, 364.14 g CO₂ per mile for average passenger vehicle (2022)

Data Sources for Cleveland MSA:

- NOACA (Northeast Ohio Areawide Coordinating Agency) travel surveys
- Census journey-to-work data
- Existing bike count data from Cleveland Metroparks or city planning departments

Annual Build-Out Rates

Conservative/Realistic: 2-5 miles per year

²⁴² Ferencak, N., & Marshall, W. (2025). The link between low-stress bicycle facilities and bicycle commuting. *Nature Cities*. <https://www.nature.com/articles/s44284-025-00255-5>

- Focuses on key corridors and filling critical gaps
- Often tied to street resurfacing schedules to reduce costs

Moderate Growth: 5-15 miles per year

- Requires dedicated funding stream (i.e. federal grants, bonds, or millage)
- Good political support and streamlined approval processes
- May include lower-cost options like painted buffer lanes upgraded to protection

Aggressive: 15+ miles per year

- Usually requires major policy commitment or windfall funding

Cost-Effective Strategies

1. Opportunistic installation - Add protection during routine street maintenance (can cut costs 50-70%)
2. Phased approach - Start with painted lanes, add physical protection later
3. Focus on high-impact corridors - Prioritize routes connecting major destinations over comprehensive coverage initially
4. Leverage existing infrastructure - Convert underused traffic lanes or use park/trail connections
5. Grant funding - Federal (RAISE, CMAQ), state DOT, foundation, or corporate sponsorship

Cleveland Context

Given the region's fiscal constraints but growing cycling advocacy, 3-8 miles annually seems realistic if projects are aligned with resurfacing schedules and grant funding can be secured.

6. Appendix A – Estimated VMT and GHG reductions from Transit-Oriented Development

Transit-Oriented Development (TOD) increases population density, promotes a mix of complementary land uses, makes transit use more convenient, thereby reducing vehicle miles travelled (VMT). The MSA has a rich history of interurban rail connections, and recent TOD research provides solid foundations for projecting GHG reductions.

TOD development is already underway, supported by GCRTA's guidelines for TOD developments which include technical recommendations for communities based on the density, appropriate land use mix, orientation, and overall connectivity; NOACA's TOD Scorecard and Implementation Plan; and the Cuyahoga County Planning Commission's TOD Study, which includes a Model TOD Zoning Overlay.

The MSA also needs specific strategies for communities like Medina and North Ridgeville that are growing but not transit-served today and not part of legacy systems. Also, as we consider how the region might grow, new neighborhoods or communities will also need to be transit connected. For example, if a new sports and entertainment district in Brook Park materializes, TOD principles can help to reduce adverse impacts on existing communities and GHG emissions

Key Assumptions

1. Estimated VMT reductions for TOD residents of 20-40% compared to residents of traditional suburban development.
2. Estimated building efficiency gains of 15-30% for the denser housing in TODs.

Estimated VMT annual reductions and emissions reductions for a typical-sized TOD of 500 households

Assuming average vehicle emissions of 0.44 MTCO₂e₂ per 1,000 VMT and 15-25% higher transit usage for TOD residents over regional average; and 8,500 VMT per person per year and 2 residents per household; then 500 TOD households (approx. # of households in catchment area for W. 25th Street TOD) would result in:

- 20-30% VMT reduction (approx. 2,400-3,600 miles) per year per household x 500 households = 1.7-2.5 million miles per year VMT reduction
- CO₂e reduction of 750-1,100 MT/year

Estimated density increases across the MSA

2025-2030

Assumptions: Existing TODs in the MSA will more fully develop to the point where their GHG reduction benefits are apparent and can be accurately documented. Estimated impacts:

W. 25th Street TOD - the basis for "typical TOD" calculations above

- 1.7-2.5 million miles per year VMT reduction

- CO₂e reduction of 750-1,100 MT/year

Van Aken District TOD

- 1.2-1.6 million miles per year VMT reduction
- CO₂e reduction of 530-700 MTCO₂e/year

HealthLine BRT (assuming 5,000 TOD households in corridor)

- 15-21 million miles annually
- CO₂e reduction: 6,600-9,200 MTCO₂e annually

Estimated impacts across all three TODs:

- Total VMT reduction: 17.4-24.4 miles/year
- Total CO₂e reduction: 7,660-10,690 MT/year

2030-2040

Assumptions: Five additional successful TODs will emerge, focused in some of the neighborhoods that currently meet half or more of the Cleveland's 15-minute city criteria, and inner-ring suburban neighborhoods including:

Shaker Square (Cleveland/Shaker Heights) - Historic transit hub with Blue/Green line access

- Estimated new TOD households by 2040: 800-1,200 units
- VMT reduction per capita: 35-45% (3,063-3,938 miles/year)
- Total VMT reduction: 4.9-9.4 million miles/year (assuming 2 people per unit)
- Total CO₂e reduction: 2,160-4,140 MT/year

Gordon Square (Detroit-Shoreway) - Arts district with existing walkability and transit access

- Estimated new TOD households by 2040: 600-900 units
- VMT reduction per capita: 30-40% (2,625-3,500 miles/year)
- Total VMT reduction: 3.2-6.3 million miles/year (assuming 2 people per unit)
- CO₂e reduction: 1,410-2,770 MT annually

University Circle/Little Italy (Cleveland) - Major employment/institutional hub with multiple transit and bus lines

- Estimated new TOD households by 2040: 1,000-1,500 units
- VMT reduction per capita: 40-50% (3,500-4,375 miles/year)
- Total VMT reduction: 7.0-13.1 million miles/year (assuming 2 people per unit)
- CO₂ reduction: 3,080-5,760 MT annually

79th Street/Opportunity Corridor (Cleveland) - Employment-focused TOD model based on Green/Blue/Red Line access; industrial & commercial development for vacant sites along Opportunity Corridor

- Estimated new employees: 2,000-3,500 positions (15-25% of workforce using transit)
- Estimated new TOD households by 2040: 200-400 units (primarily along E. 105th near Cedar/Carnegie in Fairfax)

- VMT reduction from employment access: 1.9-6.6 million miles/year (300-875 workers × 25-30 miles/day × 250 work days)
- VMT reduction from residential TOD: 1.4-3.5 million miles/year (200-400 units × 3,000-4,200 miles/year reduction)
- Total VMT Reduction: 3.3-10.1 million miles/year
- Total CO₂e Reduction: 1,450-4,440 MT/year

Windermere/Euclid Avenue (East Cleveland) Rail and bus service to downtown, University Circle, and airport

- Estimated new TOD households by 2040: 400-700 units
- VMT reduction per capita: 30-40% (2,625-3,500 miles/year)
- Total VMT reduction: 2.1-4.9 million miles/year
- CO₂e reduction: 920-2,160 MT/year

Estimated impacts across all five TODs:

- 2,900-4,300 new TOD households
- 2,000-3,500 new transit-accessible jobs
- Total VMT Reduction: 20.5-43.8 million miles/year
- Total CO₂e Reduction: 9,020-19,270 MT/year

2040-2050

TOD investments extend to established cities and towns (Chardon, Elyria, Medina, and Painesville) and a smaller legacy city (Lorain) in the MSA

Assumptions:

- TOD development roughly aligned with stops on the region's historic interurban rail system
- Local zoning changes, investment levels, and community acceptance of denser development patterns
- 15-30% of new development concentrated within ½ mile of transit stations
- Stable population across MSA, with modest population growth (1-3%) in TOD areas
- Affordable TOD housing will cut VMT for households in the five cities, which will reduce GHG emissions [Transit-Oriented Development | Location Efficiency Hub](#)
- 20-40% reduction in household VMT for TOD residents vs. suburban counterparts
- Mixed-use development with employment opportunities reducing commute distances

Estimated impacts across all five cities & towns:

- 2,000-3,000 new TOD households
- Total VMT Reduction: 2,500 households × 6,500 miles = 16.25 million miles/year
- Total CO₂ Reduction: 8,125 MT/year

7. Appendix A – Estimate Co-Benefits from Reduced Traffic Crashes and Increased Physical Activity from VMT Reduction

Reducing VMT by promoting the shift to other, sustainable transportation modes, including public transit, bicycling, walking, and remote work, will provide substantial co-benefits from reduced traffic crashes and increased physical activity. The following section outlines the methodology used to quantify these co-benefits, including their economic value. To review the calculations developed for this analysis, review Appendix J.

VMT Reduction Data

The City of Cleveland used data for 2018, 2030, and 2050 provided by NOACA. The City used 2018 data to estimate a 15% reduction in VMT by 2030 and a 30% reduction by 2050. VMT by County for 2018 and 2030 and 2050 under both Business As Usual (BAU) and VMT Reduction scenarios are listed in Table 14, below.

Table 14: VMT by County Under BAU and VMT Reduction Scenarios (Billions of Miles)

Year/Scenario	Cuyahoga	Geauga	Lake	Lorain	Medina	Total
2018 Observed	9.42	0.84	1.91	2.55	1.99	16.71
2030 BAU	10.14	0.91	2.01	2.70	2.10	17.87
2030 15% Reduction	8.01	0.72	1.62	2.16	1.69	14.20
2050 BAU	8.89	0.95	1.78	2.68	2.06	16.37
2050 30% Reduction	6.60	0.59	1.34	1.78	1.39	11.69

Using these data, the City estimated annual VMT from 2025-2050 under BAU and VMT Reduction scenarios. The City assumed that VMT would decrease from 2018 to 2030 and from 2030 to 2050. Staff then used the difference between VMT in the BAU and VMT Reduction scenarios to quantify co-benefits.

Reduced Traffic Crashes – Fatalities and Serious Injuries Assumptions

Staff assumed that the rates of traffic fatalities and serious injuries would remain constant at 2022 levels from 2025-2050.

- Traffic Fatality Rate
 - Impact factor: 1.144 deaths per hundred million VMT (HMVMT)
 - Source: 2022 data, *Ohio Highway Safety Improvement Program 2023 Annual Report*, [https://highways.dot.gov/sites/fhwa.dot.gov/files/2024-04/HISP\(Ohio\)%202023%20Report.pdf](https://highways.dot.gov/sites/fhwa.dot.gov/files/2024-04/HISP(Ohio)%202023%20Report.pdf)
- Serious Injury Rate

- Impact factor: 6.703 serious injuries per HMVMT
- Source: 2022 data, *Ohio Highway Safety Improvement Program 2023 Annual Report*

Increased Cyclist & Pedestrian Fatalities Assumptions

Staff assumed that the rates of cyclist and pedestrian fatalities would remain constant from 2025-2050.

- Cyclist Fatality Rate
 - Impact factor: 3.09 deaths per hundred million person miles traveled (HMPMT)
 - Source: World Health Organization (WHO) Health Economic Assessment Tool (HEAT) for walking and cycling national crash data for the United States, <https://www.who.int/tools/heat-for-walking-and-cycling>.
- Pedestrian Fatality Rate
 - Impact factor: 9.76 deaths per HMPMT
 - Source: WHO HEAT tool data

Health Co-Benefits from Increased Physical Activity Assumptions

To estimate the share of reduced VMT that shift to walking and biking, the City of Cleveland pulled data on commute mode share for each of the counties in the Cleveland-Elyria MSA from 2018-2022 5-year American Community Survey (ACS) data. The City determined the share of commutes occurring via alternative travel modes (public transit, walking, cycling, remote work, and other) for each county in the MSA. Staff then calculated the percentage of alternative commutes that walking and biking accounted for in each county from 2018-2022. These data appear in Table 15.

Table 15: Alternative Commute Mode Share by County, 2018-2022

Year/Scenario	Cuyahoga	Geauga	Lake	Lorain	Medina	Total
Walking	2.7%	1.5%	1.4%	1.8%	0.9%	2.2%
Biking	0.3%	0%	0.1%	0.2%	0.1%	0.2%
Total Alternative Commute Mode Share	19.1%	15.9%	13.2%	12.0%	13.9%	16.8%
Walking % of Alternative Commutes	14.1%	9.4%	10.6%	13.3%	6.5%	12.7%
Biking % of Alternative Commutes	1.6%	0.0%	0.8%	1.7%	0.7%	1.3%

Using these data, the City estimated the share of avoided VMT that would shift instead to biking and walking. Staff then used these data on person miles traveled (PMT) for walking and biking

to estimate the health benefits from increased physical activity. Staff assumed that the rates of cyclist and pedestrian fatalities would remain constant from 2025-2050.

- Avoided Premature Deaths from Cycling
 - Impact factor: 82 avoided deaths HMPMT
 - Source: Cambridge Systematics, Inc. 2023 analysis for Georgetown Climate Center, using data from WHO HEAT tool, https://www.georgetownclimate.org/files/report/GCC_Investment_Tool.pdf
- Avoided Premature Deaths from Walking
 - Impact factor: 26 avoided deaths per HMPMT
 - Source: Cambridge Systematics, Inc. 2023 analysis for Georgetown Climate Center, using data from WHO HEAT tool, https://www.georgetownclimate.org/files/report/GCC_Investment_Tool.pdf

Economic Value of Co-Benefits from VMT Reduction

To estimate the economic value of the co-benefits of VMT reduction, the City of Cleveland relied on estimates of value of prevented deaths and prevented disabling injuries from the U.S. Department of Transportation (USDOT). Staff completed all estimates in 2022 U.S. dollars (USD) and converted totals into the net present value (NPV) using a 2% discount rate.

- Value of Statistical Life (VSL) for Traffic Fatalities
 - Value: \$12.5 million (2022 USD)
 - Source: USDOT 2021 guidance, <https://www.transportation.gov/office-policy/transportation-policy/revised-departmental-guidance-on-valuation-of-a-statistical-life-in-economic-analysis>
- Value of Disabling Injuries
 - Value: \$673,750 (2022 USD)
 - Source: Federal Transit Administration (FTA) 2013 guidance, adjusted to 2022 USD, https://www.apta.com/wp-content/uploads/Resources/gap/fedreg/Documents/NS-SS_Final_PolicyGuidance_August_2013.pdf
- Discount Rate
 - Value: 2% per year
 - Source: Office of Management and Budget (OMB) Circular A-4 Appendix (2021), <https://bidenwhitehouse.archives.gov/wp-content/uploads/2023/11/CircularA-4Appendix.pdf>

8. Appendix A – Estimated GHG calculations for demolition vs. rehabilitation

This framework provides a methodology for calculating carbon emissions from demolition versus rehabilitation of vacant buildings in Cleveland and surrounding counties (Cuyahoga, Lake, Geauga, Medina, Lorain). The analysis includes equipment emissions, transportation, landfill impacts, and embodied carbon considerations.

Carbon Emission Sources

Demolition

Equipment operations (excavators, trucks)

Transportation of debris (averaging 25+ miles in the MSA)

Landfill methane emissions from organic materials

Lost embodied carbon from existing materials (typically 20-40 tons CO₂e per residential building)

Future replacement construction emissions

Rehabilitation

Construction equipment (much lower equipment emissions - 60-80% reduction vs demolition)

Material transportation

Waste generation (Selective demolition)

Retained embodied carbon

Carbon Calculation Methodology

Demolition Carbon Accounting

1. Equipment Emissions

- a. Excavators/Demolition Equipment: 25-35 kg CO₂/hour operation
- b. Average demolition time: 2-5 days for typical residential building
- c. Formula: Equipment hours × fuel consumption × emission factor
- d. Typical Range: 500-2,000 kg CO₂ per residential building

2. Transportation Emissions

- a. Debris volume: 150-300 tons per average house
- b. Transportation distance: Average 25 miles to landfill/processing
- c. Truck capacity: 20-25 tons per load
- d. Formula: (Total waste ÷ truck capacity) × distance × 2 × emission factor
 - i. Emission factor: 0.16 kg CO₂/ton-mile for heavy trucks
- e. Typical Range: 400-800 kg CO₂ per building

3. Landfill Emissions

- a. Methane generation: 0.05-0.1 kg CO₂e per kg of organic waste
- b. Concrete/masonry: Minimal direct emissions but lost carbon storage
- c. Wood waste: 0.5-1.0 kg CO₂e per kg (methane generation)

- d. Typical Range: 200-500 kg CO₂e per building
 - 4. Lost Embodied Carbon
 - a. Concrete: 0.1-0.15 kg CO₂ per kg
 - b. Steel: 1.8-2.5 kg CO₂ per kg
 - c. Wood: 0.4-0.8 kg CO₂ per kg
- Typical residential building: 20-40 tons CO₂e in embodied carbon lost

Rehabilitation Carbon Accounting

1. Construction Equipment
 - a. Renovation equipment: 60-80% lower emissions than demolition
 - b. Selective demolition: 10-20% of full demolition emissions
 - c. Typical Range: 100-400 kg CO₂
2. New Materials
 - a. Energy efficiency upgrades: Insulation, windows, HVAC
 - b. Structural repairs: Concrete, steel, lumber as needed
 - c. Typical Range: 5-15 tons CO₂e (varies significantly by scope)
3. Retained Embodied Carbon
 - a. Foundation retention: 8-12 tons CO₂e typically saved
 - b. Structural elements: 5-10 tons CO₂e saved
 - c. Total retention: 60-80% of original embodied carbon

Spatial Impact Analysis on Carbon Emissions / Geographic Clustering Effects

High-Density Demolition Areas (Legacy Cities)

- Equipment utilization: 15-25% lower emissions per building due to continuous operation
- Transportation efficiency: Shared truck loads reduce per-building transport emissions by 20-40%
- Centralized processing: Shorter aggregate distances to processing facilities
- Infrastructure amortization: Temporary facilities (debris sorting, material recovery) become cost-effective
- Local air quality: Cumulative dust and equipment emissions in neighborhoods
- Infrastructure strain: Repeated heavy truck traffic on local roads
- Community disruption: Concentrated demolition creates additional social costs

Scattered Suburban and Rural Demolitions

- Higher per building emissions
- Equipment mobilization: 30-50% higher emissions due to travel between sites
- Transportation inefficiency: Partial truck loads, longer distances to facilities
- No economies of scale: Each demolition operates independently
- Higher fuel consumption: Equipment idle time between projects

Clustering Impact on Rehabilitation

- Reduced travel time between projects (10-20% emission reduction)
- Bulk deliveries to multiple nearby sites
- Specialized tools shared across multiple projects
- Contractors develop expertise, reducing waste and rework

Transportation Distance Analysis

- Legacy Cities (Higher density)
 - Average distance to C&D facilities: 15-25 miles
 - Multiple trip efficiency: Coordinated hauling reduces empty return trips
 - Local recycling capacity: Higher utilization of nearby processing facilities
- Suburbs & Established Cities/Towns (Medium Density)
 - Average distance to facilities: 25-40 miles
 - Mixed efficiency: Some clustering benefits, but more dispersed
 - Regional facility access: Better access to specialized recycling facilities
- Rural Areas (Low Density)
 - Average distance to facilities: 40-60+ miles
 - Transport penalty: 60-100% higher transportation emissions per building
 - Limited local capacity: Often bypass local facilities for distant specialized ones

Regional Calculation Framework - Demolition

High-Density Urban Areas (Legacy Cities)

- Residential Buildings
 - Demolition carbon cost: 20-35 tons CO₂e per building (15-25% reduction from economies of scale)
 - Rehabilitation carbon cost: 6-14 tons CO₂e per building (20-30% reduction from clustering)
 - Transportation factor: 0.8x (shorter distances, higher efficiency)
- Commercial/Industrial Buildings
 - Demolition carbon cost: 40-160 tons CO₂e per building
 - Rehabilitation carbon cost: 12-48 tons CO₂e per building
 - Specialized equipment sharing: Additional 10-15% efficiency gains

Inner Ring Suburbs. Established Cities & Towns (Medium-Density)

- Residential Buildings
 - Demolition carbon cost: 25-45 tons CO₂e per building (baseline)
 - Rehabilitation carbon cost: 8-18 tons CO₂e per building
 - Transportation factor: 1.0x (regional average)

Rural Areas (Low-Density)

- Residential Buildings

- Demolition carbon cost: 35-60 tons CO₂e per building (40-80% penalty)
- Rehabilitation carbon cost: 10-25 tons CO₂e per building (25-40% penalty)
- Transportation factor: 1.6x (longer distances, lower efficiency)
- Mobilization penalty: Additional 2-5 tons CO₂e per project for equipment transport

Targeted Demolition Strategy

Cleveland - High-Volume Demolition Context

Current Patterns:

- Annual demolitions: 800-1,200 buildings/year in concentrated distressed neighborhoods
- Typical clustering: 5-15 buildings per city block in targeted areas
- Major demolition corridors: East Side neighborhoods, portions of West Side
- Transport advantages: Multiple C&D facilities within 15-25 mile radius

Carbon Optimization Approach:

- Target 50-100 building areas for coordinated demolition
- Establish temporary debris sorting/processing in each targeted neighborhood
- Keep demolition equipment in area for 2-3 month campaigns
- Schedule coordinated truck routes to maximize loads
- Estimated carbon reduction: 20-30% per building compared to scattered demolitions

Lorain - Medium-Volume Demolition Context

Current Patterns:

- Annual demolitions: 50-150 buildings/year, less concentrated than Cleveland
- Mixed residential/commercial: Industrial legacy buildings alongside residential
- Transport considerations: 25-35 miles to major C&D facilities

Carbon Optimization Approach:

- Quarterly campaigns: Batch demolitions into seasonal concentrated efforts
- Cross-project equipment sharing: Coordinate with Cleveland operations
- Local material recovery: Establish temporary brick/masonry recovery for historic buildings
- Estimated carbon reduction: 15-25% per building through coordination

Suburban Strategy-Variied Demolition Context

Primary Focus Areas:

- East Cleveland, Euclid, Cleveland Heights: Higher vacancy rates, older housing stock
- Lakewood, Parma, Garfield Heights: Selective demolition of deteriorated buildings
- Brook Park, Middleburg Heights: Mixed residential/commercial projects

Carbon Optimization Approach:

- Schedule demolitions across municipal boundaries
- Joint purchasing/leasing of specialized equipment
- Coordinate with Cleveland operations for equipment efficiency

- Estimated carbon reduction: 10-20% reduction through coordination vs. independent municipal actions

Targeted Rehabilitation Strategy

- Target aging commercial strips and residential blocks
- Concentrate rehabilitation within 0.5-mile radius
- Focus on streets with 40-60% occupancy rates
- Cross-train contractors across multiple communities
- Bulk purchasing of rehabilitation materials
- Estimated carbon reduction: 25-35% per building for clustered rehabilitation

Considerations for Lake, Geauga, Medina Counties

Lake County

- Annual demolitions: 20-50 buildings/year, highly scattered
- Focus areas: Painesville, Mentor industrial legacy buildings
- Transport considerations: 40-60 miles to major C&D facilities

Gauga County

- Annual demolitions: 10-30 buildings/year, mostly agricultural/residential
- Transport considerations: 50-70 miles to processing facilities

Medina County:

Annual demolitions: 15-40 buildings/year, mixed agricultural/suburban

Growing areas: Some new construction, selective old building removal

Transport considerations: 35-55 miles to facilities

Demolition Strategy for Lake, Geauga, Medina Counties

Quarterly Batching System

- Batch projects by county for quarterly campaigns
- Bring equipment to region for multi-week campaigns
- Establish temporary rural processing capability
- Coordinate timing across Lake, Geauga, and Medina counties

Transportation Optimization

- Coordinate waste streams across counties
- Explore satellite C&D processing facilities
- Higher economic incentive for material recovery in rural areas
- Estimated carbon reduction: 30-50% reduction through coordination vs. isolated projects

Rehabilitation Strategy for Lake, Geauga, Medina Counties

- Focus on architecturally significant rural buildings
- Specialize in barn and agricultural structure rehabilitation
- Traveling rehabilitation crews serving multiple counties

- Estimated carbon reduction: 20-30% carbon reduction through specialized approaches

Geographic-Specific Carbon Factors

Legacy Cities (Cleveland/Lorain)

- Demolition efficiency factor: 0.75-0.85x (high clustering benefits)
- Rehabilitation efficiency factor: 0.70-0.80x (workforce/material benefits)
- Transportation factor: 0.8-0.9x (shorter distances, higher capacity utilization)

Suburbs and Established Cities/Towns

- Demolition efficiency factor: 0.85-0.95x (moderate clustering benefits)
- Rehabilitation efficiency factor: 0.80-0.90x (some coordination benefits)
- Transportation factor: 0.9-1.0x (near regional average)

Rural Areas

- Demolition efficiency factor: 1.3-1.6x (high mobilization/transport penalties)
- Rehabilitation efficiency factor: 1.2-1.4x (specialized workforce, material transport)
- Transportation factor: 1.4-1.8x (long distances, partial loads)
- Coordination benefit: 30-40% carbon reduction when properly batched

Average Estimated Carbon Savings

- Residential rehabilitation vs. demolition: 60-75% carbon reduction
- Commercial rehabilitation vs. demolition: 50-70% carbon reduction
- Regional impact: With 12,000 vacant buildings, rehabilitation offers a potential savings of 200,000-400,000 tons CO₂e

Appendix B

Energy Demand Forecasting for a Zero-Emissions Projection

Projecting Energy Requirements in the Cleveland-Elyria MSA

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June 2025

Executive Summary

This document presents an analysis of current energy usage in the Cleveland-Elyria MSA and outlines the projected demand necessary to support a fully zero-emissions future. This future entails a complete transition away from fossil fuels—including natural gas, propane, fuel oil, gasoline, and diesel—and toward a fully electrified energy economy.

The challenge is twofold: to understand the scale of current fossil-based energy consumption across key sectors, and to translate that consumption into equivalent electric demand, accounting for system efficiencies, sectoral variation, and projected growth patterns.

This report serves as a foundation for assessing infrastructure needs, electrification strategy, and policy prioritization over the coming decades.

Baseline Energy Usage by Sector (2022)

Table 1: Energy Usage by Sector and Fuel Source (2022)¹

Sector	Fuel or Source	Usage (2022)	Unit
Residential Energy	Electricity	7,503,332,440	kWh
	Natural Gas	77,316,450	MMBtu
	Propane	1,160,042	MMBtu
	Fuel Oil	439,171	MMBtu
Commercial Energy	Electricity	7,061,745,524	kWh
	Natural Gas	39,939,787	MMBtu
Industrial Energy	Electricity	6,744,776,571	kWh
	Natural Gas	10,426,661	MMBtu
Transportation & Mobile Sources	Gasoline	16,221,006,125	VMT
	Diesel	1,171,752,406	VMT
Total Electricity Use		21,309,854,535	kWh

¹City of Cleveland Mayor's Office of Sustainability, *Cleveland-Elyria MSA 2022 Inventory*.

Introduction and Methodology

The table above summarizes baseline energy consumption by sector. To achieve a zero-emissions future, all fossil-derived energy sources must be replaced with renewable, electric alternatives. This includes complete phase-out of natural gas, propane, fuel oil, gasoline, and diesel.

However, converting non-electric energy sources to electric equivalents is not straightforward. For instance, conversion from MMBtu to kWh is subject to variation in system efficiency, technological maturity, and infrastructure quality—each of which differs across residential, commercial, and industrial settings.

Moreover, not all sectors are projected to grow linearly. In particular, transportation electrification is expected to follow nonlinear uptake patterns, which may differ under business-as-usual (BAU), moderate, or aggressive adoption scenarios.²

As such, this report is organized by sector and presents estimated conversion strategies, efficiency assumptions, and projected electric demands under several transition models.

²S&P Global and PJM Interconnection, *ATSI Forecast*.

Residential, Commercial, and Industrial Energy

Due to the similarity in their corresponding data, we shall analyze the Residential, Commercial, and Industrial sectors next to one another, to avoid repetition.

In analyzing these sectors, we focus on two interrelated considerations: (1) electrification—replacing direct fossil-fuel powered systems with electric alternatives, and (2) total energy consumption—including both current demand and expected changes due to environmental or behavioral trends.

To simplify our projections, we make a key infrastructural assumption: the population **and** building stock in the MSA will remain largely constant through 2050. However, we do not assume that energy consumption itself will remain flat. Instead, we allow for changes in demand intensity due to factors such as climate trends, electrification efficiency, and shifting appliance use.

This section is divided into two parts:

- **Section 1: Baseline Electrification Demand.** This subsection estimates the electric load required to replace all residential, commercial, and industrial fossil-fuel usage with electric systems, assuming no change in total energy consumption.
- **Section 2: Climate-Adjusted Demand Projection.** Here, we adjust baseline demand based on projected shifts in heating and cooling loads due to climate change. While rising temperatures may reduce heating demand, increasing humidity and dew point levels may intensify cooling needs. This subsection models those effects and proposes a revised electricity forecast for 2050.

Section 1: Baseline Electrification Demand

Residential Energy

The residential sector is of critical importance in any zero-emissions strategy. Beyond its sizable share of overall energy consumption, it directly impacts the daily lives of households—particularly in disadvantaged or energy-insecure communities. Electrification of residential energy use thus represents not only a technical transformation, but a social one.

This section models the total electricity required to fully electrify all residential fossil-fuel end uses in Greater Cleveland, assuming no change in total energy consumption. That is, we estimate how much electricity would be needed if current natural gas, propane, and fuel oil usage were replaced one-to-one with electric systems that deliver equivalent useful energy.

To perform this conversion, we use standard energy equivalence factors. For each fuel source, its usage in MMBtu is multiplied by a constant representing kilowatt-hours per MMBtu. For perfect 100% efficiency, this factor is 293.07107 kWh/MMBtu³. This provides an upper-bound estimate, assuming no efficiency improvements are gained during electrification.

The following table summarizes this upper-bound scenario:

Table 2: Residential Upperbound on Electrification Need

Sector	Fuel or Source	Conversion Factor	Usage (kWh)
Residential Energy	Electricity	1	7,503,332,440
	Natural Gas	293.07107	22,659,214,743
	Propane	293.07107	339,974,750
	Fuel Oil	293.07107	128,708,315
Total Electricity Before Conversion			7,503,332,440
Total Electricity Added/Converted			23,127,897,808
Total Electricity Use After Fossil-Fuel Conversion			30,631,230,248

This scenario results in a total added electric load of over 23 TWh annually, reflecting a direct, unadjusted replacement of fossil fuel energy input with electricity. However, this assumes highly efficient natural gas, propane, and fuel oil systems, and does not account for efficiency gains that may arise from the use of modern electric heat pumps, resistive heating, or building envelope improvements.

³U.S. Energy Information Administration, “Energy Conversion Calculators.”

To produce a more realistic lower-bound estimate, we incorporate average equipment efficiency. Fossil-fuel systems such as natural gas furnaces often operate at Annual Fuel Utilization Efficiency (AFUE) ratings between 56% and 98%.⁴To identify this lower-bound, we apply a conservative efficiency of 56%—representing outdated or poorly maintained systems—to show the reduced electricity required to deliver the same useful heat.

This results in lower conversion factors (164.1198 kWh/MMBtu), calculated as:

$$\text{Adjusted kWh/MMBtu} = 293.07107 \text{ kWh/MMBtu} \times 0.56$$

The table below reflects this adjustment:

Table 3: Residential Lowerbound on Electrification Need

Sector	Fuel or Source	Conversion Factor (kWh/MMBtu)	Usage (kWh)
Residential Energy	Electricity	1	7,503,332,440
	Natural Gas	164.1198	12,689,160,256
	Propane	164.1198	190,385,860
	Fuel Oil	164.1198	720,766,656
Total Electricity Before Conversion			7,503,332,440
Total Electricity Added/Converted			12,951,622,773
Total Electricity Use After Fossil-Fuel Conversion			20,454,955,213

As such, from both of these tables we reach a lower- and upperbound on the electrification need. More specifically, we can expect an electrification need of between 12.95 and 23.13 TWh, which is a very large range. Therefore, we will want to have an expected value within this range.

This value will be found through the assumption that the majority of electrification need will stem from heating; specifically, water-heating and furnaces. We will then make use of data to find an expected average number of homes that rely on new or old technologies, and multiply out to find an average conversion efficiency. Using this, we'll define an expected conversion factor and use it to calculate expected electrification need.

Assuming the **ratio** of old-to-new furnaces stayed approximately the same from 2015 (the large percentage of old, unrenovated homes in Cleveland supports such an assumption), we'll

⁴U.S. Department of Energy, "Furnaces and Boilers."

assume that 0-9 year old units are high efficiency, 10-19 year old units are medium efficiency, and 20+ year old units are low efficiency.⁵

Thus, we arrive at the following table:

Table 4: Residential Average Heating Efficiencies and Unit Age

Sector	Age of Unit (years)	Percentage of Units	Assumed AFUE (Efficiency %)
Residential Energy	0-9	49.47	94
	10-19	32.74	81.5
	20+	17.79	63
Weighted Average of AFUE (Efficiencies)			84.39

As such, using this weighted average of 84.39%, we get:

$$0.8439 \times 293.07107 \text{ kWh/MMBtu} \approx 247.323 \text{ kWh/MMBtu}$$

Extrapolating to all residential appliances, and using for our estimated required electrification need:

Table 5: Residential Expected Electrification Need

Sector	Fuel or Source	Conversion Factor (kWh/MMBtu)	Usage (kWh)
Residential Energy	Electricity	1	7,503,332,440
	Natural Gas	247.323	19,122,136,363
	Propane	247.323	286,905,068
	Fuel Oil	247.323	108,617,089
Total Electricity Before Conversion			7,503,332,440
Total Electricity Added/Converted			19,517,658,520
Total Electricity Use After Fossil-Fuel Conversion			27,020,990,960

⁵U.S. Energy Information Administration, “2015 Residential Energy Survey.”; U.S. Department of Energy, Residential Furnaces, 271.

Thus, we'd expect that to completely electrify the Residential Sector by 2050, we'd need to produce an extra ~ 19.5 TWh of electricity.

Commercial Energy

The commercial sector in the MSA comprises offices, schools, hospitals, retail, warehouses, and other non-industrial non-residential buildings. Electrification in this sector represents a major opportunity to reduce emissions from space heating, water heating, and cooking—currently dominated by natural gas, with some limited use of fuel oil.

This section models the total electricity demand resulting from a full electrification of commercial fossil fuel energy, assuming a one-to-one replacement by electric systems that supply the same useful energy.

As in the residential case, we begin by applying a direct energy-equivalence conversion using the standard factor of 293.07107 kWh/MMBtu to provide an upper-bound estimate:

Table 6: Commercial Upperbound on Electrification Need

Sector	Fuel or Source	Conversion Factor	Usage (kWh)
Commercial Energy	Electricity	1	7,061,745,524
	Natural Gas	293.07107	11,705,196,112
Total Electricity Before Conversion			7,061,745,524
Total Electricity Added/Converted			11,705,196,112
Total Electricity Use After Fossil-Fuel Conversion			18,766,941,636

For the commercial sector, we're making the estimate that, like we did for the residential sector, most of the natural gas usage is for heating the spaces. As such, for a lower-bound estimate, we again assume fossil fuel systems operate at a conservative 56% efficiency. This yields an adjusted conversion factor of 164.1198 kWh/MMBtu:

Table 7: Commercial Lowerbound on Electrification Need

Sector	Fuel or Source	Conversion Factor (kWh/MMBtu)	Usage (kWh)
Commercial Energy	Electricity	1	7,061,745,524
	Natural Gas	164.1198	6,554,909,854
Total Electricity Before Conversion			7,061,745,524
Total Electricity Added/Converted			6,554,909,854
Total Electricity Use After Fossil-Fuel Conversion			13,616,655,378

Due to a lack of available data, we'll assume that the expected conversion factor is the same as in the Residential Sector: 247.323 kWh/MMBtu. This gives us the following table:

Table 8: Commercial Expected Electrification Need

Sector	Fuel or Source	Conversion Factor (kWh/MMBtu)	Usage (kWh)
Commercial Energy	Electricity	1	7,061,745,524
	Natural Gas	247.323	9,878,027,940
Total Electricity Before Conversion			7,061,745,524
Total Electricity Added/Converted			9,878,027,940
Total Electricity Use After Fossil-Fuel Conversion			16,939,773,464

Thus, we'd expect to electrify the Commercial Sector by 2050 that we'd need to add ~9.88 TWh to the grid worth of electricity.

Industrial Energy

The industrial sector is the most varied and technically complex of the three, encompassing activities such as manufacturing, steel-making, chemical processing, and bulk storage. Electrification in this sector is difficult due to high process temperatures, equipment specificity, and economic inertia. In fact, it is important to note that there does exist some industrial processes that currently have no electric alternative (such as CHP, Combined Heat and Power, methods). However, some process heating, motor drives, and building systems still rely on fossil fuels and can be targeted for electrification.

As before, we first estimate the upper-bound electricity needed for direct one-to-one replacement of fossil fuel inputs, assuming 100% efficient electric systems and using the same conversion factor of 293.07107 kWh/MMBtu:

Table 9: Industrial Upperbound on Electrification Need

Sector	Fuel or Source	Conversion Factor	Usage (kWh)
Industrial Energy	Electricity	1	6,744,776,571
	Natural Gas	293.07107	3,055,752,696
Total Electricity Before Conversion			6,744,776,571
Total Electricity Added/Converted			3,055,752,696
Total Electricity Use After Fossil-Fuel Conversion			9,800,529,267

Whereas we were able to make the assumption that heating made up a majority of the energy usage in the Residential and Commercial Sectors, the same cannot so easily be said about the Industrial Sector. More specifically, this sector is characterized by its variety of processes and methods used for production. As such, we necessarily must analyze it in a separate, more methodical way.

In order to make an overall estimate on what we'd actually expect the conversion factor within this range to be, we must necessarily look at the different end uses and respective efficiency ratios compared to electrical generation methods. Thus, we get the following table, listing the percentage of natural gas each method uses from the whole and the ratio of efficiency between electrical and non-electrical methods⁶:

⁶National Renewable Energy Laboratory, *Electrification Futures Study*.

Table 10: Industrial End Uses and Efficiencies

End Use	Percentage of Total Non-Electrical Energy Consumption	Natural Gas Efficiency	Electric Efficiency	Efficiency Ratio
Conventional Boiler Use	7.19	75	90	0.833
CHP and/or Cogeneration Process	42.39	~72.5	—	N/A
Process Heating	40.18	12	40	0.3
Process Cooling and Refrigeration	0.25	80	95	0.842
Machine Drive	1.04	27	75	0.36
Other Process Use	1.43	40	70	0.571
Facility HVAC	6.64	30	100	0.3
Other Facility Support	0.49	30	100	0.3
Onsite Transportation	0.31	25	90	0.278
Other Nonprocess Use	0.08	30	100	0.3
Weighted Average Conversion Percentage				21.69%
Estimated Conversion Factor (kWh/MMBtu)				63.57

The conversion percentage, and thus the conversion factor (calculated as the percentages of total non-electrical energy consumption multiplied by the efficiency ratio and summed), is very low. The reasoning for this is twofold; firstly, the efficiency ratios are low because the electrical alternatives are much more efficient, on average, than the methods relying mostly on natural gas usage.

The second reason, however, is an issue we inevitably must face in the industrial sector: there is no good electrical alternative to replace CHP and Cogeneration Processes. As such, unless the process itself is replaced, we can't consider electrification of this specific process.

We'll thus face this issue by calculating the amount of electrification needed for the known methods, while noting the amount of carbon emissions that need to be offset or captured to reverse the impact of this end use.

Thus, given a total energy of:

$$42.39\% \times 72.5\% \times 10,426,661 \frac{\text{MMBtu}}{\text{year}} \times \frac{1 \text{ MWh}}{3.412142 \text{ MMBtu}} \times \frac{1 \text{ year}}{8760 \text{ hours}} \approx 107.21 \text{ MW}$$

We know CHP would produce about⁷:

$$107.21 \text{ MW} \times 4200 \frac{\text{tons}}{\text{MWyear}} \approx 450,000 \text{ MTCO}_2\text{e/year}$$

Which would need to be offset.

As such, using the estimated conversion factor, we get the following table:

Table 11: Industrial Estimated Electrification Need

Sector	Fuel or Source	Conversion Factor	Usage (kWh)
Industrial Energy	Electricity	1	6,744,776,571
	Natural Gas	63.57	662,822,840
Total Electricity Before Conversion			6,744,776,571
Total Electricity Added/Converted			662,822,840
Total Electricity Use After Fossil-Fuel Conversion			7,407,599,411
Total Carbon Offsetting Required (MTCO₂)			450,000

Thus, the total additional electricity needed to be added to the grid by 2050 would be ~ 0.662 TWh. Keep in mind, the carbon offsetting is something that needs to be considered, however.

More specifically, of the methods available for use in removal of these CO₂ emissions, the two most notable are DAC (Direct Air Capture) and post-combustion capture. As post-combustion is more efficient and suited towards combating the carbon emissions of a specific end like this, we'll be using it as the preferred and expected method for calculation.

Thus, using modern post-combustion capture technology we can get an energy efficiency of about 908.33 kWh/MTCO₂e⁸. This gives us:

$$908.33 \text{ kWh/MTCO}_2\text{e} \times 450,000 \text{ MTCO}_2\text{e} \approx 0.41 \text{ TWh}$$

As such, we get the resulting table:

⁷U.S. Environmental Protection Agency, "CHP's Role in Decarbonization."

⁸Raganati, Miccio, and Ammendola, "Adsorption of Carbon Dioxide."

Table 12: Industrial Estimated Electrification Need

Sector	Fuel or Source	Usage (kWh)
Industrial Energy	Non-Carbon-Capture Electricity	6,744,776,571
	Natural Gas	662,822,840
	Post-Combustion Capture Electricity	410,000,000
Total Electricity Before Conversion		6,744,776,571
Total Electricity Added/Converted		1,072,822,840
Total Electricity with Conversion and Carbon Capture		7,817,599,411

Section 2: Climate-Adjusted Demand Projection

When it comes to looking at the expected change in buildings' energy usages with a changing climate, the first and most obvious consideration is the increasing temperature's impact on a need to heat or cool. Indeed, this initial instinct yields results—namely, you'd find an expectation in a decrease in required heating of buildings. However, there is more nuance than that, unfortunately.

It turns out, in fact, that there are a variety of changing factors which dictate the average energy consumption of buildings. Amongst these factors is, for instance, both the dew point and the highest average daily maximum temperature recorded over a month.⁹

That's to say, we cannot properly expect the energy need in these sectors to stay constant with the changes in climate. As such, we will outline 3 potential scenarios based upon models on potential energy trends.

While listing these three scenarios, keep in mind that we will be omitting the Industrial Sector, as it's been shown not to vary much with climatic change (mostly due to its processes mainly not being in maintaining temperatures, like it is for the Residential and Commercial sectors). We will, however, note differences in the impact of each scenario on the Residential and Commercial sectors.

The three scenarios will be: Constant, Moderate Climatic Change, and Extreme Climatic Change. These scenarios are determined by the standard deviation in the mean dew point temperature, which is a good indicator of humidity, making it important to determining the impacts of climate (especially with regards to how hard cooling systems must work). The moderate scenario will have one standard deviation, while the extreme scenario will have two.

⁹Mukherjee et al., *A Data-Driven Approach to Assessing Supply Inadequacy Risks Due to Climate-Induced Shifts in Electricity Demand*.

Thus, we get the following table:

Table 13: Energy Usage by Sector and Fuel Source (2022)

Sector	Scenario	Base Percentage	Total Need (kWh)	Total Energy Increase (kWh)
Residential Energy	Constant	100	27,020,990,960	19,517,658,520
	Moderate	107.5	29,047,565,282	21,544,232,842
	Extreme	115	31,074,139,604	23,570,807,164
Commercial Energy	Constant	100	16,939,773,464	9,878,027,940
	Moderate	103	17,447,966,668	10,386,221,144
	Extreme	108	18,294,955,341	11,233,209,817
Industrial Energy	All Scenarios	100	7,817,599,411	1,072,822,840

Taking the Constant and Extreme scenarios, we then end up with a new estimation (a combination of our scenarios and our estimated conversion factors) of 30.47-35.88 TWh needed electrical increase, depending mostly on the impact of climate change on humidity in the area. Keep in mind that the Constant scenario is very unlikely, and serves the purpose of lower-bounding, as there is expected climatic change. As such, if we assumed BAU being the Moderate scenario, we'd expect a 33.00 TWh needed electrical increase.

For the sake of getting an absolute upper- and lower-bound, we'll also calculate the expected energy increase in the Extreme scenario:

$$(115\% \times 30.6) + (108\% \times 18.8) + (100\% \times 9.8) \approx 65.3\text{TWh}$$

$$65.3 - (7.5 + 7.1 + 6.7) = 44.0\text{TWh}$$

Thus, 44.0 TWh is the upper-bound on the electrification need. If we add up the Constant scenario lower-bounds, we get:

$$13.0 + 6.5 + 1.1 \approx 20.6\text{TWh}$$

Thus, amongst the Residential, Commercial, and Industrial sectors, we have an electrification need range of 20.6-44.0 TWh; however, we expect an actual electrification need of 30.06-35.47 TWh depending on how the climate impacts the humidity in the area, with our most reasonable estimate being 33.00 TWh.

Transportation & Mobile Sources

This following section is concerning the remaining Sector: Transportation and Mobile Sources. While the previous section was based most notably upon the conversion of MMBtu from a variety of sources (mostly natural gas) into energy (kWh), this section is instead defined more by its conversion of VMT (vehicle miles traveled) into energy (kWh).

In doing this, it is specifically important to split this section into two subsections: Light-Duty and Heavy-Duty. The Light-Duty section will be focused on the statistic for gasoline usage, with a focus of transition over to Light-Duty (HPMS 10 and 25) electric vehicles. On the other hand, the Heavy-Duty section will be focused on the statistic for diesel usage, with a focus of transition over to hydrogen-based Heavy-Duty vehicles.

In both of these sections, we will focus upon 3 scenarios: BAU (business as usual), Moderate Uptake, and Aggressive/Complete Uptake. Of course, the goal for the Greater Cleveland Area that we are pursuing is the latter option; complete uptake. However, it is important to understand the implications and possibilities within this sector, especially given the difficulty of implementation that this sector faces compared to the others.

Light-Duty EVs

For light-duty EVs, we have the following table¹⁰:

Table 14: Light-Duty VMT Projections (BAU)

Year	Total VMT	EV VMT
2025	16,483,096,382	149,880,233
2050	17,169,298,729	5,488,129,543
Net Increase	686,202,347	5,338,249,310

As this data is more recent than that from Table 1, we will be using it instead. Furthermore, the data being represented specifically in VMT is very convenient for our calculations. Using an average kWh/VMT of 0.307¹¹ we get:

¹⁰U.S. Energy Information Administration, “Energy Conversion Calculators.”

¹¹EV Database, “Energy Consumption of Electric Cars.”

Table 15: Light-Duty VMT Energy-Projection Scenarios

Scenario	EV Market Share (%)	VMT Net Increase	Energy Increase (kWh)
BAU	36.5 ¹²	5,338,249,310	1,638,842,538
Moderate Uptake	68.25	11,568,166,150	3,551,427,008
Complete Transition	100	17,019,418,496	5,224,961,478

Here, the Moderate Uptake being the midpoint between the BAU and Complete Transition scenarios. As we can see, following current trends, we expect an energy-need increase of 1.64 TWh. However, given our aggressive scenario whereby we plan to completely transition to light-duty EVs, we instead expect a 5.22 TWh increase in energy-use.

Heavy-Duty EVs

As mentioned previously, the conversion from VMT for diesel-fuel-based vehicles will be considered as a transition from those vehicles over to hydrogen-based EVs. Thus, this section will be divided into three main areas: (1) calculating the hydrogen-need for the different uptake scenarios, (2) calculating the energy needed to produce the hydrogen, and (3) calculating the energy needed if we were instead relying completely on charging via electricity.

For the first part, we need to do a variety of conversions to get the VMT into a more useful (for our calculations) measurement. For convenience, we will be assuming that a majority of the diesel VMT comes from Class 8 Trucks. Class 8 trucks have an average mpgG (miles per gallon of gasoline) of 5.70.¹³ Dividing this by the conversion factor for kWh,

$$5.70 \text{ mi/gallon} \div 33.7 \text{ kWh/gallon} = 0.1691 \text{ mi/kWh}$$

Keep in mind that we are converting directly to energy, and thus don't need to convert the GGE (gasoline gallon equivalent) over to the diesel equivalent. Dividing the VMT from Table 1, we get:

$$1,171,752,406 \text{ mi} \div 0.1691 \text{ mi/kWh} = 6,929,345,985 \text{ kWh}$$

However, as always, we need to keep in mind the conversion efficiency of everything, specifically diesel engines here, compared to hydrogen fuel cell efficiency.

The efficiency of a diesel engine of the type we're looking at is about 39.1%.¹⁴ On the other hand, a study by the DOE found that hydrogen fuel cells can get an efficiency of, on average, 57%. Multiplying by the ratio of the two efficiencies, we get:

$$6,929,345,985 \text{ kWh} \times \frac{39.1\%}{57\%} = 4,753,288,211 \text{ kWh}$$

¹²S&P Global and PJM Interconnection, *ATSI Forecast*.

¹³Alternative Fuels Data Center, "Average Fuel Economy."

¹⁴International Council on Clean Transportation, *Engine Efficiency Evaluation*.

Thus, we're looking at a need for about 4.75 TWh worth of energy produced from hydrogen. Taking the energy content of a kg of hydrogen to be 33.3 kWh, we get:

$$4,753,288,211 \text{ kWh} \div 33.3 \text{ kg/kWh} = 142,741,388 \text{ kg Hydrogen}$$

That is, we would need approximately 142,741 metric tons of hydrogen produced per year.

Taking that we could produce approximately 500 kg of hydrogen per MW per day, we can calculate:

$$142,741,388 \text{ kg/year} \times \frac{1 \text{ year}}{365 \text{ days}} \div 500 \text{ kg/(MW} \times \text{ day)} \approx 782.374 \text{ MW}$$

Converting this to kWh/year:

$$782.374 \text{ MW} \times 1000 \frac{\text{kW}}{\text{MW}} \times 24 \frac{\text{hr}}{\text{day}} \times 365 \frac{\text{days}}{\text{year}} = 6,854,595,840 \text{ kWh/year}$$

Thus, we'd need approximately 6.85 TWh of energy to produce the amount of hydrogen required.

For the sake of consistency, we'll adopt the same definitions for three scenarios: Lesser Uptake, Moderate Uptake, and Complete Transition. With such scenarios, we get the following table:

Table 16: Heavy-Duty Hydrogen Energy-Projection Scenarios

Scenario	EV Market Share (%)	Energy Increase (kWh)
Lesser Uptake	36.5	2,501,927,482
Moderate Uptake	68.25	4,678,261,661
Complete Transition	100	6,854,595,840

These scenarios are selected to match with the light-duty EV scenarios so they can be grouped together conveniently; hence why the scenario here is not called BAU, as we do not have the data required to call it "Business as Usual."

Doing this allows us to group both EV categories together, producing a composite projection:

Table 17: All EVs Energy-Projection Scenarios With Hydrogen Heavy Duty

Scenario	EV Market Share (%)	Energy Increase (kWh)
BAU/Lesser Uptake	36.5	4,409,038,421
Moderate Uptake	68.25	8,244,297,870
Complete Transition	100	12,079,557,318

However, it's also important to consider the possibility of completely charging these heavy-duty vehicles with electricity instead of using hydrogen. In this case, we will once again assume only class 8 trucks for consistency. In this case, we find that an average class 8 EV takes about 2.16 kWh/mile¹⁵. As such, we get:

$$2.16 \text{ kWh/mile} \times 1,171,752,406 \text{ VMT} = 2,530,985,197 \text{ kWh}$$

As such, electrifying, rather than switching to hydrogen, would actually take around 4.32 TWh less energy per year.

A final possibility that needs consideration is the scenario of transitioning to hydrogen production but only producing some of the hydrogen in-region. According to our previous calculations, we'd need about 391.07 MT/day of hydrogen to supply a complete transition. This is *a lot*. Instead, it'd be more reasonable to assume that, by 2050, the area could produce 200 MT/day.

Assuming such a production, we'd get the following table:

¹⁵Gao Z. et al, *Energy Consumption and Cost Savings of Truck Electrification*

Table 18: All EVs Energy-Projection Scenarios With Heavy Duty Switch-Type

Type of Switch	Scenario	EV Market Share (%)	Energy Increase (kWh)
Hydrogen	Lesser Uptake	36.5	4,409,038,421
	Moderate Uptake	68.25	8,244,297,870
	Complete Transition	100	12,079,557,318
	Complete Transition with Partial In-Region Hydrogen Production ¹⁶	100	8,730,509,963
Electrification	Lesser Uptake	36.5	2,562,652,135
	Moderate Uptake	68.25	5,278,824,405
	Complete Transition	100	7,755,946,675

¹⁶With an outsourced production of about 191.07 MT/day of hydrogen.

Energy Production

Something important to understand with these calculations is the plausibility of the Cleveland-Elyria MSA to produce the required power itself, without external purchase. As such, it's important to make a general estimate of a scenario for power-production within the MSA.

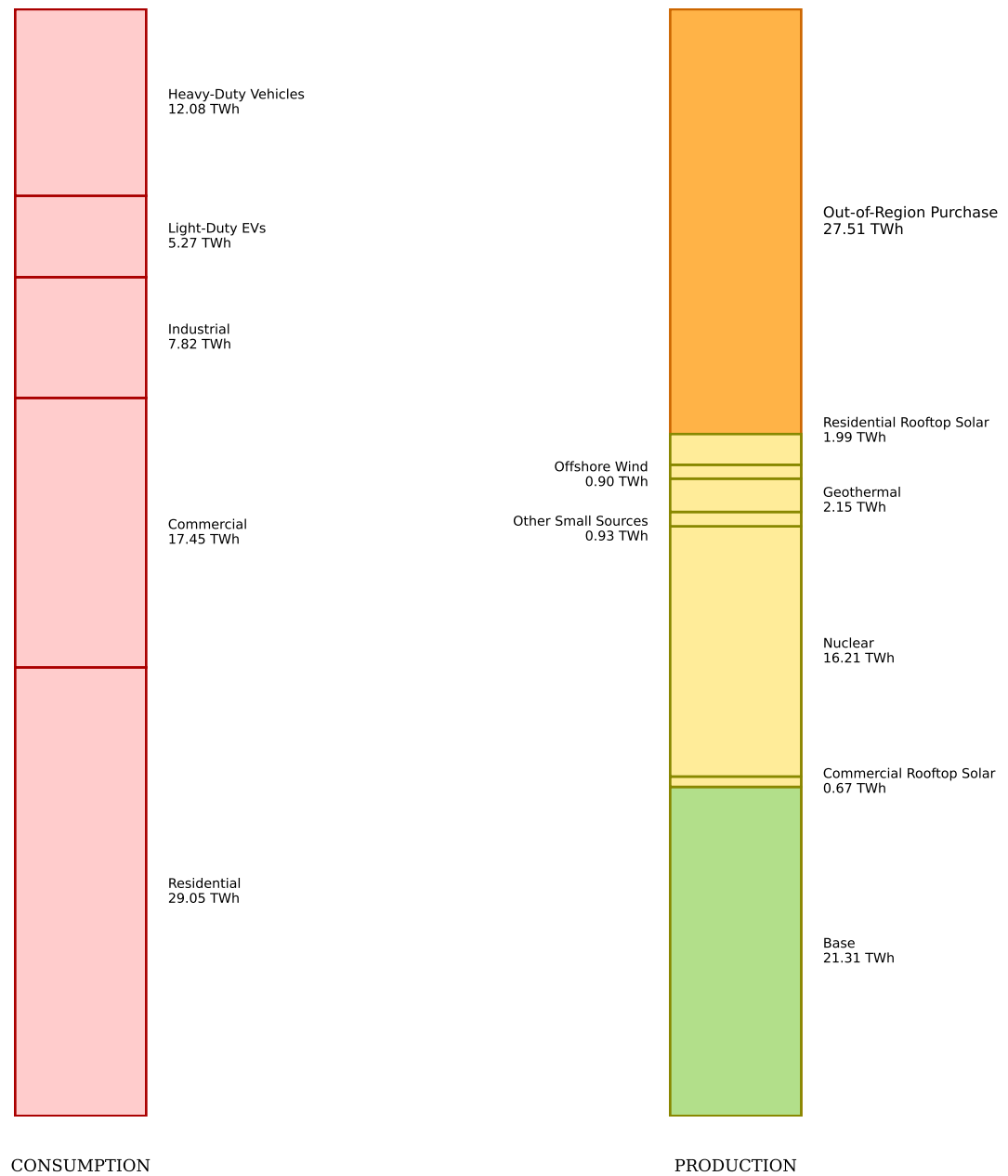
We'll propose the following scenario:

Table 19: Projected Energy Production Capacity (2050)

Production Source	Output (TWh)
Nuclear	16.21
Geothermal	2.15
Offshore Wind	0.90
Residential Rooftop Solar	1.99
Commercial Rooftop Solar	0.67
Solar Utility-Scale	0.31
5 MW Community Microgrids	0.40
Short Duration Energy Storage	0.02
Long Duration Energy Storage	0.20
Total Production	22.85

Given these numbers, we get the following figure:

Figure 1: Comparison of Expected Energy Consumption to Potential Production



As can be seen, this projected scenario results in an under-production of about 27.51 TWh/year. However, this is to be expected; in the first place, the MSA gets a large amount of energy through outside purchase. Our estimate here has a total of about 66.4 TWh/year, which is around 3 times the amount of energy currently used in the area. Thus, it's only natural that it would be difficult to create the additional infrastructure required to produce double the 2025 energy usage.

This means that the purchase of energy from outside of the MSA is a necessity to meet the 2050 carbon-neutral goal, or else (even with conservative estimates like electrification instead of hydrogen heavy-duty vehicles, limited climatic impact, low conversion efficiencies, etc.) the area would be lacking in energy of a magnitude close to its current use. This is an extremely large gap.

However, the importance of MSA-produced green energy can obviously also not be undercut; the production of energy through within-region means in this scenario is about 22.85 TWh/year, which is, of course, very significant. Furthermore, these numbers underscore the importance of nuclear-produced energy, as 71% of that figure is composed of nuclear energy. Thus, the production of in-region green energy, especially nuclear, is very important. However, it must also be duly noted that it would be difficult to completely produce the required energy in-region.

Conclusion

This analysis has detailed the electricity demand required to fully transition the MSA to a zero-emissions energy system by 2050. Using a sector-by-sector approach, we estimated the additional electric load necessary to replace all fossil-fuel-based energy in the residential, commercial, industrial, and transportation sectors. The table below summarizes the projected increases under a complete electrification scenario:

Table 20: Expected Electricity Demand Increase by 2050 (Complete Transition)

Sector	Expected Increase (TWh)
Residential Energy	21.54
Commercial Energy	10.39
Industrial Energy	1.07
Light-Duty Electric Vehicles	5.22
Heavy-Duty Hydrogen Vehicles	6.85
Total (Baseline Climate)	45.07

When added to the region’s existing 2022 electricity consumption of 21.31 TWh, this scenario implies a total demand of approximately 66.38 TWh per year—roughly three times the current load. It is important to recognize that this figure is based on several simplifying assumptions, including a stable population and building stock, and omits consideration of potential efficiency improvements or behavioral adaptations. Additionally, due to technical limitations in industrial electrification, this scenario assumes 450,000 MTCO₂/year must be offset through specifically post-combustion carbon removal technologies, with the energy cost of such technologies built in to the industrial sector’s expected energy calculation.

Across all sectors, we estimate the electrification need could realistically fall within a range of 32.7 to 56.1 TWh/year, with an expected range of 42.54–47.95 TWh/year depending on climatic impacts—particularly rising temperatures and dew point levels that affect building energy use. Overall, the expected required energy increase with our presumed scenarios is 45.07 TWh/year.

Furthermore, this increase does also depend on whether or not the MSA decides to produce hydrogen or electrify their heavy duty vehicles. With our calculations, electrifying would result in about 4.32 TWh less energy per year, resulting in about 40.75 TWh estimated. That being said, there are, of course, several factors to be considered beyond just energy consumption, and thus the decision between the two solutions (or their ratio of implementation) cannot be trivialized.

These findings underscore the urgent need for large-scale investment in renewable and zero-carbon energy infrastructure. Meeting this future demand will require not only capacity expansion—via solar, wind, nuclear, and potentially green hydrogen production—but also strategic grid modernization, demand-side management, and policy support.

Furthermore, from our consideration of energy-production we know that it would be very difficult to fully produce the required energy in-region using green methods. As such, its evident that the MSA will require a hefty increase in purchased energy from outside the region.

Thus, the path to full decarbonization is feasible but difficult, and success will depend on careful planning, adaptive strategies, and sustained commitment from both public and private sectors.

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Appendix C - List of 2010 Census Tracts - LIDACs

County	City	Census Tract
Cuyahoga County	Cleveland	39035124202
		39035123800
		39035103500
		39035119300
		39035124500
		39035112100
		39035103602
		39035119600
		39035124600
		39035112200
		39035103800
		39035103300
		39035120200
		39035124300
		39035112301
		39035103900
		39035109801
		39035102101
		39035196400
		39035112400
		39035110901
		39035102102
		39035119402
		39035112500
		39035105700
		39035101200
		39035102200
		39035119502
		39035112600
		39035105900
		39035103400
		39035102300
		39035112800
		39035106200
		39035101901
		39035102401

39035114600
39035118602
39035106300
39035103100
39035102402
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39035106400
39035101800
39035115100
39035106500
39035107802
39035115200
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39035106600
39035115300
39035123900
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39035117600
39035121500
39035118400

39035117700
 39035127501
 39035118500
 39035117202
 39035120600
 39035118301

County	City	Census Tract
Cuyahoga County	Bedford	39035132302
	Bedford Hts	39035133104
	Brooklyn	39035137101
	Brook Park	39035138105
		39035138106
	Cleveland Hts	39035140100
		39035140301
		39035140500
		39035140701
		39035140702
		39035141000
	East Cleveland	39035150100
		39035150300
		39035150400
		39035151100
		39035151200
		39035151300
		39035151400
		39035151500

		39035151600
		39035151700
		39035151800
	Euclid	39035152201
		39035152202
		39035152302
		39035152303
		39035152400
		39035152501
		39035152502
		39035152603
		39035152604
		39035152701
		39035152702
		39035196200
	Garfield Hts	39035154100
		39035154200
		39035154300
		39035154501
		39035154601
		39035154700
	Lakewood	39035160602
		39035161600
		39035161700
		39035161800
	Maple Hts	39035171102

		39035171103
		39035171104
		39035171203
	North Olmsted	39035174103
	Parma	39035177104
		3903517.7202
		3903517.7304
	Parma Hts	39035178204
	Richmond Hts	39035180104
	Shaker Hts	39035183603
	Warrensville Hts	39035188103
		39035188105
		39035188106
		39035188107
	North Randall	39035193800
	Highland Hills	39035193900
	Cuyahoga Hts	39035196100

County	City	Census Tract
Lorain County	Lorain	39093022200
		39093022400
		39093022601
		39093022800
		39093023000
		39093023100

		39093023200
		39093023300
		39093023400
		39093023500
		39093023600
		39093023700
		39093023800
		39093023900
		39093024000
		39093024100
		39093097300
	Elyria	39093070300
		39093070400
		39093070500
		39093070700
		39093070800
		39093070901
		39093071000
		39093071201
		39093071400

County	City	Census Tract
Geauga County	Huntsburg	39055311000
	Middlefield	39055312400

County	City	Census Tract
Lake County	Painesville	39085204200
		39085204400

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39085204500

Appendix D - CCAP Measure Funding Opportunities

Sector	Measure	Funding Opportunities
Electricity	community enrollment in renewable energy CCA	Not needed - CCA does not require a downpayment.
Electricity	Opt-in Public Pricing Program for mercantile customers, including local govts, political subdivisions, non-profit and faith-based orgs	Not-needed - Opt-in requires only that the entity is located within a SOPEC member.
Electricity	physical PPA	The terms of a PPA may be improved, depending on the incentives the out-of-state project qualifies for; most renewable projects continue to qualify for ITC and PTC federal tax credits.
Electricity	intelligent grid management systems	Self-pay; Ohio's PUC is managing a grid resilience formula grant: https://puco.ohio.gov/utilities/electricity/resources/ohio-grid-resilience-formula-grant-program-faq
Electricity	Grid-scale power systems modernization	Self-pay
Electricity	Community-serving microgrid and mini grid systems.	(1) OH Dept of Development has a program that can support microgrid development for grid resilience, up to \$500K (2) The PUC of Ohio is distributing \$14.2M for grid resiliency, including microgrids, from DOE's grid resiliency program .
Electricity	Convert lighting to energy efficient light-emitting diode (LED) light bulbs	Brightening Ohio Communities Grant Program: https://development.ohio.gov/community/redevelopment/brightening-ohio-communities
Electricity	utility-scaled solar (in-region)	(1) Depending on how the project is structured, the Federal Solar Investment Tax Credit of 30% applies; (2) The Ohio Air Quality Development Authority may approve additional Solar Developers for Solar RECS of up to \$9 per MWh - current program ends in 2028.
Electricity	offshore wind	renewable electricity production tax credit (PTC) is a per kilowatt-hour (kWh) federal tax credit included under Section 45; wind equipment eligible for 10 years after entering service. https://www.epa.gov/lmop/renewable-electricity-production-tax-credit-information
Electricity	Repurpose brownfields into clean energy hubs	Depending on how the project is structured, the Federal Solar Investment Tax Credit of 30% applies; "energy community" designation can earn additional 10%; low-income

		communities qualify for additional 10%. https://rmi.org/time-for-communities-to-embrace-clean-energy-on-brownfields/
Electricity	residential rooftop solar	(1) Federal Solar Investment Tax Credit - up to 30% through 2032. (2) For Ohio homeowners, Ohio Treasurer's ECO-Link program offers an interest rate reduction of up to 3% on loans up to \$50K for energy efficiency and renewable energy improvements on homes.
Electricity	commercial-scale rooftop & parking lot solar	(1) Solar systems that are placed in service in 2022 or later and begin construction before 2034 are eligible for a 30% Federal ITC or a 2.75 ¢/kWh PTC if they meet labor requirements issued by the US Treasury, or are under 1 MW. https://www.energy.gov/sites/default/files/2024-02/508%20Federal%20Solar%20Tax%20Credits%20for%20Businesses_Feb24.pdf in size. (2) Ohio's Facilities Construction Commission's "School Energy Performance Contracting Program allows K-12 schools to borrow money to make energy savings facilities improvements without passing a ballot issue. https://ofcc.ohio.gov/our-programs/k-12-schools/energy-services/school-energy-performance-contracting-program
Electricity	district thermal energy systems	(1) Property-Assessed Clean Energy (PACE) Financing (in PACE-eligible communities); (2) Green-Bonds for bond-financing; (3) Tax-exempt municipal bonds. Also an opportunity for public-private financing, esp. if the "district" includes industry.
Electricity	district or utility-scale battery storage - Long duration (>10 hrs)	(1) Property-Assessed Clean Energy (PACE) Financing (in PACE-eligible communities); (2) Green-Bonds for bond-financing; (3) Tax-exempt municipal bonds. Finances for projects can be supported by maximizing tariff-eligible use cases approved by the PUCO, such as Demand Response programs, Frequency Regulation, and Voltage regulation.
Electricity	Hydrogen as an energy carrier	(1) A hydrogen production facility would qualify for JobsOhio incentives, based on construction employment and full-time hires. (2) Green Bonds
Electricity	New Nuclear at Perry	(1) Civil Nuclear Credit Program under the US DOE; (2) §45U (zero-emission nuclear power production) Federal Tax Credits; (3) Expansion of Perry, in creating new jobs, would qualify for JobsOhio incentives. (4) Green Bonds offer attractive financing.
Electricity	Geothermal electricity generation	renewable electricity production tax credit (PTC) is a per kilowatt-hour (kWh) federal tax credit included under Section 45; geothermal electricity equipment eligible for 10 years after entering service. https://www.epa.gov/lmop/renewable-electricity-production-tax-credit-information

Electricity	district or utility-scale battery storage - short duration (<4 hrs)	(1) Property-Assessed Clean Energy (PACE) Financing (in PACE-eligible communities) (2) Green-Bonds for bond-financing (3) Tax-exempt municipal bonds. Finances for projects can be supported by maximizing tariff-eligible use cases approved by the PUCO, such as Demand Response programs, Frequency Regulation, and Voltage regulation.
Commercial & Residential Energy	Increasing Retrofit Envelope Efficiency (Deep retrofit)	For Ohio homeowners, (1) Home Weatherization Assistance Program (HWAP) provides home energy audit and assistance with weatherization improvements. https://development.ohio.gov/individual/energy-assistance/6-home-weatherization-assistance-program (2) Ohio Treasurer's ECO-Link program offers an interest rate reduction of up to 3% on loans up to \$50K for energy efficiency and renewable energy improvements on homes.
Commercial & Residential Energy	Building System Electrification (Deep Retrofit)	The Ohio Home Energy Savings Program has \$249M from the IRA to support energy efficiency improvements, pending final approval from DOE. https://development.ohio.gov/individual/energy-assistance/energy-savings
Commercial & Residential Energy	Incentive programs	Incentive programs may rely significantly on Community Foundation Support, or local municipality self-pay. From Ohio, See C1-1 and C1-2; also OH's Electric Partnership Plan (EPP), which provides in-home energy audits, guidance on reducing energy use, and support electrification and energy efficiency measures to reduce energy use. https://development.ohio.gov/individual/energy-assistance/5-electric-partnership-plan
Commercial & Residential Energy	Implementation of the latest state adopted building standards and codes	Self-Pay; OH Dept of Commerce is providing additional training from 2025-2027 to municipalities on building codes standards and enforcement. https://com.ohio.gov/about-us/media-center/news/Ohio-Department-of-Commerce-Board-of-Building-Standards-receives-1.6-million-grant-to-streamline-building-code-modernization-enforcement-process
Commercial & Residential Energy	Smart Energy Management Systems - SEMS (Commercial Buildings)	Primarily self-pay with private financing.
Commercial & Residential Energy	Material Substitution	Primarily self-pay with private financing.
Commercial & Residential Energy	Modular and Prefabricated Construction	Primarily self-pay with private financing.
Commercial & Residential Energy	Automated Building Systems and Smart Devices	Primarily self-pay with private financing.

Commercial & Residential Energy	Active Energy Adjustment for Grid Support (Demand Response)	Demand Response programs where utilities/PJM currently pay enrolled commercial or industrial customers to reduce electricity consumption during high use events could provide a mechanism to finance these building improvements. Additional funding sources beyond private financing are not available.
Industrial Energy	energy audits	Free industrial energy assessments using the Industrial Assessment Centers (IAC); historical DOE funding for energy efficiency projects; Ohio Department of Development State Energy Program funded implementation of energy efficiency projects for manufacturers with the Ohio Energy Efficiency Program (OEEP) – Implementation funds for energy efficiency retrofits; bank financing
Industrial Energy	waste heat recovery and utilization systems	Federal Tax Credits in §48C for Industrial Decarbonization; Ohio Department of Development State Energy Program funded implementation of energy efficiency projects for manufacturers with the Ohio Energy Efficiency Program (OEEP) – Implementation funds for energy efficiency retrofits; bank financing
Industrial Energy	Monitoring Systems	Ohio Department of Development State Energy Program funded implementation of energy efficiency projects for manufacturers with the Ohio Energy Efficiency Program (OEEP) – Implementation funds for energy efficiency retrofits; bank financing
Industrial Energy	Energy Efficient Equipment	Ohio Department of Development State Energy Program funded implementation of energy efficiency projects for manufacturers with the Ohio Energy Efficiency Program (OEEP) – Implementation funds for energy efficiency retrofits; bank financing
Industrial Energy	Automation	Ohio Department of Development State Energy Program funded implementation of energy efficiency projects for manufacturers with the Ohio Energy Efficiency Program (OEEP) – Implementation funds for energy efficiency retrofits; bank financing; venture capital investors for new technologies; partnerships with emerging industries to test decarbonization technologies
Industrial Energy	reduce industrial waste	self pay
Industrial Energy	Use lower GWP gases for anesthetics	self pay
Industrial Energy	Install leak detection equipment	Ohio Department of Development State Energy Program funded implementation of energy efficiency projects for manufacturers with the Ohio Energy Efficiency Program (OEEP) – Implementation funds for energy efficiency retrofits; bank financing; venture capital investors for new technologies; partnerships with emerging industries to test decarbonization technologies
Industrial Energy	electrification of industrial process heat (boilers, industrial heat pumps, eaf) in synergy with grid development	Federal Tax Credits in §48C for Industrial Decarbonization; Ohio Department of Development State Energy Program funded implementation of energy efficiency projects for manufacturers with the Ohio Energy Efficiency Program (OEEP) – Implementation funds for energy efficiency retrofits; bank financing; venture capital investors for new

		technologies; partnerships with emerging industries to test decarbonization technologies
Industrial Energy	Replace BF-BOF system at Cleveland Works with a green steel alternative	Federal Tax Credits in §48C for Industrial Decarbonization; Ohio Department of Development State Energy Program funded implementation of energy efficiency projects for manufacturers with the Ohio Energy Efficiency Program (OEEP) – Implementation funds for energy efficiency retrofits; bank financing; venture capital investors for new technologies; partnerships with emerging industries to test decarbonization technologies; University partnerships; hydrogen production partnerships to offset hydrogen costs; combined effort across industries
Industrial Energy	electrify machine drives in synergy with grid decarbonization	Ohio Department of Development State Energy Program funded implementation of energy efficiency projects for manufacturers with the Ohio Energy Efficiency Program (OEEP) – Implementation funds for energy efficiency retrofits; bank financing; venture capital investors for new technologies; partnerships with emerging industries to test decarbonization technologies
Industrial Energy	Carbon capture at Cleveland Works w/ geologic sequestration in Geauga, Portage, Summit, Trumbull, Mahoning, and/or Stark Counties.	45Q Federal tax credit could return / survive; bank financing; venture capital investors for new technologies; partnerships with emerging industries to test decarbonization technologies
Industrial Energy	In cases where processes cannot electrify or switch to hydrogen due to production costs or processes, post combustion carbon capture (relevant to cement making)	45Q Federal Tax credit; bank financing; venture capital investors for new technologies; partnerships with emerging industries to test decarbonization technologies
Industrial Energy	Invest in a regional direct air capture facility to help decarbonize industries that are challenging to decarbonize and serve as an additional source of CO2 for utilization industries.	45Q Federal tax credit could return / survive; bank financing; venture capital investors for new technologies; partnerships with emerging industries to test decarbonization technologies
Industrial Energy	in cases where processes cannot electrify - switch to hydrogen (relevant for steel, cement, and chemical manufacturing - all others should be able to electrify)	bank financing; venture capital investors for new technologies; partnerships with emerging industries to test decarbonization technologies
Transportation	Expand BEV charging infrastructure	Congestion Mitigation and Air Quality (CMAQ) program administered by NOACA. https://www.noaca.org/home/showpublisheddocument/32640/638778119536900000
Transportation	BEV/FCEV adoption in government fleets	Climate Mayors EV Purchasing Collaborative; Congestion Mitigation and Air Quality (CMAQ) program administered by NOACA.

		https://www.noaca.org/home/showpublisheddocument/32640/638778119536900000
Transportation	BEV adoption of light-duty passenger vehicles by households	Federal EV Tax Credit of up to \$7,500 for new BEVs and FCEVs, and up to \$4000 for used vehicles. In force in 2025. https://afdc.energy.gov/laws/409
Transportation	Reducing Fuel Cost Access to Electric Vehicle Infrastructure	<i>Congestion Mitigation and Air Quality (CMAQ) program administered by NOACA.</i> https://www.noaca.org/home/showpublisheddocument/32640/638778119536900000
Transportation	Expand BEV charging infrastructure	Congestion Mitigation and Air Quality (CMAQ) program administered by NOACA. https://www.noaca.org/home/showpublisheddocument/32640/638778119536900000
Transportation	Expand FCEV fueling infrastructure	Congestion Mitigation and Air Quality (CMAQ) program administered by NOACA. https://www.noaca.org/home/showpublisheddocument/32640/638778119536900000
Transportation	BEV/FCEV adoption in government fleets	Congestion Mitigation and Air Quality (CMAQ) program administered by NOACA. https://www.noaca.org/home/showpublisheddocument/32640/638778119536900000
Transportation	Advance the use of sustainable liquid and gaseous fuels at regional maritime ports	Congestion Mitigation and Air Quality (CMAQ) program administered by NOACA. https://www.noaca.org/home/showpublisheddocument/32640/638778119536900000
Transportation	Advance the use of sustainable aviation fuel at regional airports	Congestion Mitigation and Air Quality (CMAQ) program administered by NOACA. https://www.noaca.org/home/showpublisheddocument/32640/638778119536900000
Transportation	Intercity Passenger Rail and Coordinated Transportation Planning	Federal-State Partnership for Intercity Passenger Rail (FSP) Grant Program provides funding for capital projects that expand or establish new intercity passenger rail service. Infrastructure Investment and Jobs Act (IIJA/Bipartisan Infrastructure Law) - This legislation provides significant funding for rail projects, though "most funding in this bill must be allocated by the end of 2026.
Transportation	Expand networks of protected bike lanes, off-street trails, and lane conversions	ODOT Transportation Alternatives Set-Aside / Highway Safety Improvement Program (HSIP) grants; also CMAQ program under NOACA. Active Transportation Infrastructure Investment Program (ATIIP) focuses on building networks of connected bicycle and pedestrian infrastructure improvements
Transportation	Increase density and mix of uses around transit stations and BRT stops	FTA Pilot Program for Transit-Oriented Development Planning funds the integration of land use and transportation planning, economic development, accessibility, and multimodal connectivity, and mixed-use development in new capital projects.
Waste & Material Management	install gas capture systems for landfill methane	If landfill gas used for electricity generation, renewable electricity production tax credit (PTC) is a per kilowatt-hour (kWh) federal tax credit included under Section 45; landfill gas-electricity equipment eligible for 10 years after entering service. https://www.epa.gov/lmop/renewable-electricity-production-tax-credit-information

Waste & Material Management	Restaurant and grocery food waste reduction/composting program	USDA composting and food waste reduction cooperative; closed loop partners composting consortium
Waste & Material Management	Add compost bins to public facilities, parks, and sports stadiums to divert organic waste from land fills	USDA composting and food waste reduction cooperative; closed loop partners composting consortium
Waste & Material Management	Support composting and food waste reduction with organic waste diversion from landfills	USDA composting and food waste reduction cooperative; closed loop partners composting consortium
Waste & Material Management	post incineration scrubbers installed at wastewater treatment facilities with fluidized bed incinerators	great lakes environmental infrastructure loan
Waste & Material Management	Invest in high-tech equipment to help detect water leaks in municipal water infrastructure - saving water and energy once repaired	great lakes environmental infrastructure loan; H2Ohio grant
Waste & Material Management	use climate friendly refrigerants	EPA HFC Reclaim and Innovative Destruction Grants
Waste & Material Management	end of equipment life facilities, dropoff/collection programs to ensure proper containment of refrigerants	EPA HFC Reclaim and Innovative Destruction Grants
AFOLU	Support habitat restoration and conservation to increase carbon sequestration, prevent land degradation, and promote healthy lands	Cleveland Tree Coalition for tree plantings, H2Ohio for wetland restoration
AFOLU	Expand Wetland Restoration Programs	Great Lakes Restoration Initiative (GLRI) EPA Wetland Program Development Grants (WPDG)
AFOLU	Reforest agriculture lands no longer in use, increasing the regional tree canopy	Ohio's Ag-Link Program allows farm owners to receive a 3% interest rate reduction on operating loans.
AFOLU	Tree carbon-capture	Cleveland Tree Coalition
AFOLU	Reduce tree loss Model mature tree protection ordinance	Cleveland Tree Coalition

AFOLU	Expand agriculture practices to restore soil health and increase carbon sequestration in rural parts of the region, through peer-to-peer learning exchange	USDA Conservation Innovation Grants
AFOLU	Digital twin to track trees planted, removed, or replaced annually, including old growth trees	NSF Smart and Connected Communities (S&CC)
AFOLU	Land bank set-asides for carbon storage	Land bank resources
AFOLU	Support community greenspace programs for small scale community-based native urban gardens, greenspaces, and tree planting	Neighborhood Connections, NEORSD green infrastructure grants

CCAP Measure Funding Opportunities

Sector	Measure	Funding Opportunities
Electricity	community enrollment in renewable energy CCA	Municipalities, local elected officials
Electricity	Opt-in Public Pricing Program for mercantile customers, including local govts, political subdivisions, non-profit and faith-based orgs	Mercantile customers, including local governments, political subdivisions and faith-based organizations
Electricity	physical PPA	Larger mercantile, commercial and industrial
Electricity	intelligent grid management systems	Municipal Utilities, Investor-owned utilities
Electricity	Grid-scale power systems modernization	Municipal Utilities, Investor-owned utilities
Electricity	Community-serving microgrid and mini grid systems.	Municipal Utilities; campus or large farm operators
Electricity	Convert lighting to energy efficient light-emitting diode (LED) light bulbs	Municipalities, political subdivisions, park districts
Electricity	utility-scale solar (in-region)	Municipal Utilities, Investor-owned utilities; or Larger mercantile, commercial and industrial through in-region PPA
Electricity	offshore wind	Clean-energy developer; Municipal Utilities, Investor-owned utilities; or Larger mercantile, commercial and industrial through in-region PPA
Electricity	Repurpose brownfields into clean energy hubs	Municipal Utilities, Investor-owned utilities; or Larger mercantile, commercial and industrial through in-region PPA
Electricity	residential rooftop solar	Homeowners, Homeowner Associations
Electricity	commercial-scale rooftop & parking lot solar	Building owners, school management.
Electricity	district thermal energy systems	Campuses, District energy operators

Electricity	district or utility-scale battery storage - Long duration (>10 hrs)	Most likely a large municipal utility - CPP or Cuyahoga Green Energy.
Electricity	Hydrogen as an energy carrier	Factory owners / operators. Heavy lift transportation operators. Ohio Dept of Transportation, Turnpike Authority
Electricity	New Nuclear at Perry	Vistra (current Perry owner), Investor owned utility, or new nuclear power developer (like Elementl Power)
Electricity	Geothermal electricity generation	Investor owned utility, or geothermal electrical company like Fervo
Electricity	district or utility-scale battery storage - short duration (<4 hrs)	Campus or district facilities or municipal utilities
Commercial & Residential Energy	Increasing Retrofit Envelope Efficiency (Deep retrofit)	* Federal, State, and local governments. * Utilities. * Building owners and managers.
Commercial & Residential Energy	Building System Electrification (Deep Retrofit)	* Federal, State, and local governments. * Utilities. * Building owners and managers.
Commercial & Residential Energy	Incentive programs	Federal agencies, State and Local Governments, Utilities, and non-Government partners such as Ohio Partners for Affordable Energy and CHN Housing Partners
Commercial & Residential Energy	Implementation of the latest state adopted building standards and codes	Municipalities and City officials
Commercial & Residential Energy	Smart Energy Management Systems - SEMS (Commercial Buildings)	Local and Regional Government authorities, utilities, Housing Development Agencies, Cleveland Energy Bank, Midwest Energy Efficient Alliance
Commercial & Residential Energy	Material Substitution	County and Municipal Housing authorities, Ohio Department of Development, and Ohio Board of Building Standards.
Commercial & Residential Energy	Modular and Prefabricated Construction	City housing authority or city building departments. County planning commission, NOACA, public utilities, local developers, local labor unions, and research institutions.
Commercial & Residential Energy	Automated Building Systems and Smart Devices	Local electric Utilities, Public Utility Commission of Ohio, Regional Planning bodies, State Energy Office
Commercial & Residential Energy	Active Energy Adjustment for Grid Support (Demand Response)	Local electric Utilities, Public Utility Commission of Ohio, Regional Planning bodies, State Energy Office
Industrial Energy	energy audits	specific industry; industry standards board; ohio manufacturing association; incentive system at the city or county level

Industrial Energy	waste heat recovery and utilization systems	specific industry; industry standards board; ohio manufacturing association; incentive system at the city or county level
Industrial Energy	Monitoring Systems	specific industry; industry standards board; ohio manufacturing association; incentive system at the city or county level
Industrial Energy	Energy Efficient Equipment	specific industry; industry standards board; ohio manufacturing association; incentive system at the city or county level
Industrial Energy	Automation	specific industry; industry standards board; ohio manufacturing association; incentive system at the city or county level
Industrial Energy	reduce industrial waste	specific industry; industry standards board; ohio manufacturing association; incentive system at the city or county level
Industrial Energy	Use lower GWP gases for anesthetics	specific industry; industry standards board; ohio manufacturing association; incentive system at the city or county level
Industrial Energy	Install leak detection equipment	specific industry; industry standards board; ohio manufacturing association; incentive system at the city or county level
Industrial Energy	electrification of industrial process heat (boilers, industrial heat pumps, eaf) in synergy with grid development	specific industry; industry standards board; ohio manufacturing association; incentive system at the city or county level
Industrial Energy	Replace BF-BOF system at Cleveland Works with a green steel alternative	specific industry; industry standards board; ohio manufacturing association; incentive system at the city or county level
Industrial Energy	electrify machine drives in synergy with grid decarbonization	specific industry; industry standards board; ohio manufacturing association; incentive system at the city or county level
Industrial Energy	Carbon capture at Cleveland Works w/ geologic sequestration in Geauga, Portage, Summit, Trumbull, Mahoning, and/or Stark Counties.	specific industry; industry standards board; ohio manufacturing association; ohio department of agriculture for pipeline construction; ohio EPA; incentive system at the city or county level
Industrial Energy	In cases where processes cannot electrify or switch to hydrogen due to production costs or processes, post combustion carbon capture (relevant to cement making)	specific industry; industry standards board; ohio manufacturing association; ohio department of agriculture for pipeline construction; ohio EPA; incentive system at the city or county level
Industrial Energy	Invest in a regional direct air capture facility to help decarbonize industries that are challenging to decarbonize and serve as an additional source of CO2 for utilization industries.	specific industry; industry standards board; ohio manufacturing association; ohio department of agriculture for pipeline construction; ohio EPA; incentive system at the city or county level

Industrial Energy	in cases where processes cannot electrify - switch to hydrogen (relevant for steel, cement, and chemical manufacturing - all others should be able to electrify)	specific industry; industry standards board; ohio manufacturing association; incentive system at the city or county level
Transportation	Expand BEV charging infrastructure	Municipal utilities; investor-owned utilities; PUCO; municipalities
Transportation	BEV/FCEV adoption in government fleets	Municipal utilities; investor-owned utilities; municipalities (codes & standards offices); industrial gas companies
Transportation	BEV adoption of light-duty passenger vehicles by households	Individual vehicle owners
Transportation	Reducing Fuel Cost Access to Electric Vehicle Infrastructure	City Department of Transportation; Local Utility
Transportation	Expand BEV charging infrastructure	Municipal utilities; investor-owned utilities; PUCO; municipalities
Transportation	Expand FCEV fueling infrastructure	Municipalities (codes & standards offices); industrial gas companies
Transportation	BEV/FCEV adoption in government fleets	Municipal utilities; investor-owned utilities; municipalities (codes & standards offices); industrial gas companies
Transportation	Advance the use of sustainable liquid and gaseous fuels at regional maritime ports	Port authorities
Transportation	Advance the use of sustainable aviation fuel at regional airports	Municipalities or counties with airport oversight.
Transportation	Intercity Passenger Rail and Coordinated Transportation Planning	ODOT, Amtrak, Federal Railroad Administration
Transportation	Expand networks of protected bike lanes, off-street trails, and lane conversions	Cities, counties, ODOT, NOACA
Transportation	Increase density and mix of uses around transit stations and BRT stops	GCRTA; municipal and county governments/zoning authorities
Waste & Material Management	install gas capture systems for landfill methane	municipal landfills

Waste & Material Management	Restaurant and grocery food waste reduction/composting program	local government
Waste & Material Management	Add compost bins to public facilities, parks, and sports stadiums to divert organic waste from land fills	local government
Waste & Material Management	Support composting and food waste reduction with organic waste diversion from landfills	local government; municipal landfills
Waste & Material Management	post incineration scrubbers installed at wastewater treatment facilities with fluidized bed incinerators	wastewater treatment facilities; local government
Waste & Material Management	Invest in high-tech equipment to help detect water leaks in municipal water infrastructure - saving water and energy once repaired	wastewater treatment facilities; local government
Waste & Material Management	use climate friendly refrigerants	Ohio EPA
Waste & Material Management	end of equipment life facilities, dropoff/collection programs to ensure proper containment of refrigerants	Local governments; waste management companies
AFOLU	Support habitat restoration and conservation to increase carbon sequestration, prevent land degradation, and promote healthy lands	Ohio Dept of Agriculture, Ohio DNR
AFOLU	Expand Wetland Restoration Programs	Ohio Dept of Agriculture, Ohio DNR, County Soil Water Districts
AFOLU	Reforest agriculture lands no longer in use, increasing the regional tree canopy	Farmers and Farm Owners; Ohio Dept of Agriculture, Ohio DNR, Local governments
AFOLU	Tree carbon-capture	Cle Tree Coalition, Cle Metro Parks, Local governments
AFOLU	Reduce tree loss Model mature tree protection ordinance	Local governments
AFOLU	Expand agriculture practices to restore soil health and increase carbon sequestration in rural parts of the region, through peer-to-peer learning exchange	Ohio Dept of Agriculture
AFOLU	Digital twin to track trees planted, removed, or replaced annually, including old growth trees	Municipalities

AFOLU	Land bank set-asides for carbon storage	Municipalities, Counties
AFOLU	Support community greenspace programs for small scale community-based native urban gardens, greenspaces, and tree planting	Municipalities